Results of Proficiency Test Free and Released Formaldehyde in textile November 2018

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1 INTRODUCTION

Since 2008, the Institute for Interlaboratory Studies (iis) organizes a proficiency scheme for Free Formaldehyde in textile every year. This proficiency scheme was extended with a PT for Released Formaldehyde in 2013. During the annual proficiency testing program 2018/2019, it was decided to continue the proficiency test for the analysis of Free and Released Formaldehyde in textile.

In this interlaboratory study 188 laboratories in 39 different countries registered for participation. See appendix 3 for the number of participating laboratories per country. In this report, the results of the 2018 Free and Released Formaldehyde in Textile proficiency test are presented and discussed. This report is also electronically available through the iis website www.iisnl.com.

2 SET UP

The Institute for Interlaboratory Studies (iis) in Spijkenisse, the Netherlands, was the organizer of this proficiency test (PT). Sample analyses for fit-for-use and homogeneity testing were subcontracted to an ISO/IEC 17025 accredited laboratory. It was decided to send two different positive samples, labelled #18635 and #18636, of approx. resp. 3 and 5 gram each. The participants were requested to report rounded and unrounded test results. The unrounded test results were preferably used for the statistical evaluation.

2.1 QUALITY SYSTEM

The Institute for Interlaboratory Studies (iis) in Spijkenisse, the Netherlands, has implemented a quality system based on ISO/IEC 17043:2010. This ensures strict adherence to protocols for sample preparation and statistical evaluation and 100% confidentiality of participant's data. Feedback from the participants on the reported data is encouraged and customer's satisfaction is measured on regular basis by sending out questionnaires.

2.2 PROTOCOL

The protocol followed in the organization of this proficiency test was the one as described for proficiency testing in the report 'iis Interlaboratory Studies: Protocol for the Organisation, Statistics and Evaluation' of June 2018 (iis-protocol, version 3.5). This protocol is electronically available through the iis website www.iisnl.com, from the FAQ page.

2.3 CONFIDENTIALITY STATEMENT

All data presented in this report must be regarded as confidential and for use by the participating companies only. Disclosure of the information in this report is only allowed by means of the entire report. Use of the contents of this report for third parties is only allowed by written permission of the Institute for Interlaboratory Studies. Disclosure of the identity of one or more of the participating companies will be done only after receipt of a written agreement of the companies involved.

2.4 SAMPLES

Two batches of textile, each positive on (Free) Formaldehyde were selected. From the first batch, a dark blue colored cotton, 200 subsamples of approx. 3 grams were prepared and labelled #18635. Each sample was packed in a polypropylene bag and wrapped in aluminum foil. The homogeneity of the subsamples was checked on 7 stratified randomly selected samples. See the following tables for the test results.

	Free Formaldehyde in mg/kg				
Sample #18635-1	29.9				
Sample #18635-2	28.5				
Sample #18635-3	27.9				
Sample #18635-4	30.0				
Sample #18635-5	28.9				
Sample #18635-6	29.5				
Sample #18635-7	30.0				

Table 1: homogeneity test results of subsamples #18635

From the above test results, the repeatability was calculated and compared with 0.3 times the corresponding reproducibility of the target reproducibility of the reference method in agreement with the procedure of ISO 13528, Annex B2 in the next table:

	Free Formaldehyde in mg/kg				
r(observed)	2.3				
reference method	Horwitz				
0.3 x R (reference method)	2.4				

Table 2: evaluation of the repeatability of subsamples #18635

The calculated repeatability of the subsamples was in agreement with 0.3 times the corresponding reproducibility estimated using the Horwitz equation. Therefore, homogeneity of the subsamples #18635 was assumed.

From the second batch, a yellow colored cotton, 200 subsamples of approx. 5 grams were prepared and labelled #18636. Each sample was packed in a polypropylene bag and wrapped in aluminum foil. The homogeneity of the subsamples was checked on 8 stratified randomly selected samples. See the following tables for the test results.

	Free Formaldehyde in mg/kg
Sample #18636-1	50.2
Sample #18636-2	49.4
Sample #18636-3	49.2
Sample #18636-4	50.5
Sample #18636-5	49.5
Sample #18636-6	49.8
Sample #18636-7	48.5
Sample #18636-8	49.9

Table 3: homogeneity test results of subsamples #18636

From the above test results, the repeatability was calculated and compared with 0.3 times the corresponding reproducibility of the target reproducibility of the reference method in agreement with the procedure of ISO 13528, Annex B2 in the next table:

	Free Formaldehyde in mg/kg
r(observed)	1.7
Reference	Horwitz
0.3 x R (reference)	3.7

Table 4: evaluation of the repeatability of subsamples #18636

The calculated repeatability of the subsamples was in agreement with 0.3 times the corresponding reproducibility estimated using the Horwitz equation. Therefore, homogeneity of the subsamples #18636 was assumed.

To each of the participating laboratories 1 sample labelled #18635 containing 3 grams and 1 sample labelled #18636 containing 5 grams was sent on October 10, 2018.

2.5 ANALYSES

The participants were requested to determine on both samples (#18635 and #18636) the Free Formaldehyde content and the Released Formaldehyde content.

It was requested to report if the laboratory was accredited for the requested components that were determined. It was also requested to report some analytical details.

It was explicitly requested to treat the samples as if they were routine samples and to report the test results using the indicated units on the report form and not to round the results, but report as much significant figures as possible. It was also requested not to report 'less than' results, which are above the detection limit, because such test results cannot be used for meaningful statistical evaluations.

To get comparable results, a detailed report form and a letter of instructions are prepared. On the report form the reporting units are given as well as the appropriate reference test method that will be used during the evaluation. The detailed report form and the letter of instructions are both made available on the data entry portal www.kpmd.co.uk/sgs-iis-cts. The participating laboratories are also requested to confirm the sample receipt on this data entry portal. The letter of instructions can also be downloaded from the iis website www.iisnl.com.

3 RESULTS

During five weeks after sample dispatch, the test results of the individual laboratories were gathered via the data entry portal www.kpmd.co.uk/sgs-iis-cts/. The reported test results are tabulated per determination in appendix 1 and 2 of this report. The laboratories are presented by their code numbers.

Directly after the deadline, a reminder was sent to those laboratories that had not reported test results at that moment. Shortly after the deadline, the available test results were screened for suspect data. A test result was called suspect in case the Huber Elimination

Rule (a robust outlier test) found it to-be an outlier. The laboratories that produced these suspect data were asked to check the reported test results (no reanalyzes). Additional or corrected test results are used for data analysis and original test results are placed under 'Remarks' in the test result tables in appendix 1. Test results that came in after the deadline were not taken into account in this screening for suspect data and thus these participants were not requested for checks.

3.1 STATISTICS

The protocol followed in the organization of this proficiency test was the one as described for proficiency testing in the report 'iis Interlaboratory Studies: Protocol for the Organisation, Statistics and Evaluation' of June 2018 (iis-protocol, version 3.5). For the statistical evaluation, the *unrounded* (when available) figures were used instead of the rounded test results. Test results reported as '<...' or '>...' were not used in the statistical evaluation.

First, the normality of the distribution of the various data sets per determination was checked by means of the Lilliefors-test a variant of the Kolmogorov-Smirnov test and by the calculation of skewness and kurtosis. Evaluation of the three normality indicators in combination with the visual evaluation of the graphic Kernel density plot, lead to judgement of the normality being either 'unknown', 'OK', 'suspect' or 'not OK'. After removal of outliers, this check was repeated. If a dataset does not have a normal distribution, the (results of the) statistical evaluation should be used with due care.

According to ISO 5725 the original test results per determination were submitted to Dixon's, Grubbs' and/or Rosner's outlier tests. Outliers are marked by D(0.01) for the Dixon's test, by G(0.01) or DG(0.01) for the Grubbs' test and by R(0.01) for the Rosner's test. Stragglers are marked by D(0.05) for the Dixon's test, by G(0.05) or DG(0.05) for the Grubbs' test and by R(0.05) for the Rosner's test. Both outliers and stragglers were not included in the calculations of averages and standard deviations.

For each assigned value, the uncertainty was determined in accordance with ISO13528. Subsequently the calculated uncertainty was evaluated against the respective requirement based on the target reproducibility in accordance with ISO13528. In this PT, the criterion of ISO13528, paragraph 9.2.1 as met for all evaluated tests, therefore, the uncertainty of all assigned values maybe negligible and need not be included in the PT report.

Finally, the reproducibilities were calculated from the standard deviations by multiplying them with a factor of 2.8.

3.2 GRAPHICS

In order to visualize the data against the reproducibilities from literature, Gauss plots were made, using the sorted data for one determination (see appendix 1). On the Y-axis the reported test results are plotted. The corresponding laboratory numbers are on the X-axis.

The straight horizontal line presents the consensus value (a trimmed mean). The four striped lines, parallel to the consensus value line, are the +3s, +2s, -2s and -3s target reproducibility limits of the selected reference test method. Outliers and other data, which were excluded from the calculations, are represented as a cross. Accepted data are represented as a triangle.

Furthermore, Kernel Density Graphs were made. This is a method for producing a smooth density approximation to a set of data that avoids some problems associated with histograms. Also, a normal Gauss curve was projected over the Kernel Density Graph for reference.

3.3 Z-SCORES

To evaluate the performance of the participating laboratories the z-scores were calculated. As it was decided to evaluate the performance of the participants in this proficiency test (PT) against the literature requirements, e.g. EN reproducibilities, the z-scores were calculated using a target standard deviation. This results in an evaluation independent of the variation of this interlaboratory study.

The target standard deviation was calculated from the literature reproducibility by division with 2.8. In case no literature reproducibility was available, other target values were used. In some cases, a reproducibility based on former its proficiency tests could be used.

When a laboratory did use a test method with a reproducibility that is significantly different from the reproducibility of the reference test method used in this report, it is strongly advised to recalculate the z-score, while using the reproducibility of the actual test method used, this in order to evaluate whether the reported test result is fit-for-use.

The z-scores were calculated according to:

 $z_{\text{(target)}} = \text{(test result - average of PT)} / \text{target standard deviation}$

The $z_{(target)}$ scores are listed in the test result tables in appendix 1.

Absolute values for z<2 are very common and absolute values for z>3 are very rare. The usual interpretation of z-scores is as follows:

|z| < 1 good

1 < |z| < 2 satisfactory

2 < |z| < 3 questionable

3 < |z| unsatisfactory

4 EVALUATION

During the execution of this proficiency test, no problems were encountered with the delivery of the samples. Three laboratories did not report any test results and eight laboratories reported the results after the final reporting date.

Finally, the 185 reporting laboratories sent in total 512 numerical test results. Observed were 11 outlying test results, which is 2.1% of the numerical test results. In proficiency studies, outlier percentages of 3% - 7.5% are quite normal.

The method for determination of the Free Formaldehyde is specified in the Standards of the Ecolabelling Institutes.

It should be noticed that ISO14184-1 corresponds to the Japanese method specified in the Japanese Law 112 and is described in the Japanese Standard JIS L1096.

In ISO14184-1:11 and ISO14184-2:11 some information on precision data is given. In table B.1 of ISO14184-1 and table C.2 of ISO14184-2 precision values are mentioned, but they were obtained using slightly different methods for calibration or performance than the ISO14184 methods. Therefore, it was concluded that reliable reproducibility data cannot be estimated form the ISO14184 methods. Therefore, target reproducibilities estimated from the Horwitz equation were used for statistical evaluation.

Not all original data sets proved to have a normal Gaussian distribution. These are referred as "not OK" or "suspect". The statistical evaluation of these data should be used with due care, see also paragraph 3.1.

4.1 EVALUATION PER SAMPLE AND PER TEST

In this paragraph, the test results are discussed per sample and per test.

Sample #18635:

<u>Free Formaldehyde content:</u> This determination may be problematic. Four statistical outliers were observed. The calculated reproducibility after rejection of the statistical outliers is not in agreement with the estimated reproducibility using the Horwitz equation.

Released Formaldehyde: This determination may be problematic. Two statistical outliers were observed. The calculated reproducibility after rejection of the statistical outliers is not in agreement with the estimated reproducibility using the Horwitz equation.

Sample #18636:

<u>Free Formaldehyde content:</u> This determination may be problematic. Four statistical outliers were observed. The calculated reproducibility after rejection of the statistical outliers is not in agreement with the estimated reproducibility using the Horwitz equation.

Released Formaldehyde: This determination may be problematic. One statistical outlier was observed. The calculated reproducibility after rejection of the statistical outlier is not in agreement with the estimated reproducibility using the Horwitz equation.

4.2 PERFORMANCE EVALUATION FOR THE GROUP OF LABORATORIES

A comparison has been made between the reproducibility as declared by the estimated target reproducibility using the Horwitz equation and the reproducibility as found for the group of participating laboratories. The number of significant test results, the average result, the calculated reproducibility (2.8*standard deviation) and the target reproducibility using the Horwitz equation are presented in the next table.

Parameter	unit	n	average	2.8 * sd	R (target)
Free Formaldehyde	mg/kg	177	27.5	9.6	7.5
Released Formaldehyde	mg/kg	72	43.3	13.9	11.0

Table 5: reproducibilities of tests on sample #18635

Parameter	unit	n	average	2.8 * sd	R (target)
Free Formaldehyde	mg/kg	177	67.7	25.0	16.1
Released Formaldehyde	mg/kg	75	112.4	34.7	24.7

Table 6: reproducibilities of tests on sample #18636

Without further statistical calculations, the group of participating laboratories have some difficulties with the analysis of Free and Released Formaldehyde. However, the analysis of Free and Release Formaldehyde is compared with the strict requirements of the Horwitz equation. See also the discussions in paragraphs 4.4 and 6.

4.3 COMPARISON OF THE PROFICIENCY TEST OF NOVEMBER 2018 WITH PREVIOUS PTS

	Nov	Nov	Nov	Nov	Oct
	2018	2017	2016	2015	2014
Number of reporting labs	185	184	192	192	176
Number of results reported	512	511	452	415	193
Number of statistical outliers	11	15	26	14	8
Percentage outliers	2.1%	2.9%	5.8%	3.4%	4.1%

Table 7: Comparison with previous PTs

In proficiency tests, outlier percentages of 3% - 7.5% are guite normal.

The performance of the determinations of the proficiency test was compared expressed as relative standard deviation (RSD) of the PTs, see below table.

	Nov	Nov	Nov	Nov	2009 -	
	2018	2017	2016	2015	2014	
Free Formaldehyde	12-13%	9-10%	8-9%	9-10%	7-15%	
Released Formaldehyde	11%	7-8%	9-10%	17-22%	9-10%	

Table 8: Comparison of relative uncertainties over the years

The uncertainties, present in the results for the two samples with Free and Released Formaldehyde during the present PT, are fully in line with the uncertainties as observed in previous iis PTs.

4.4 EVALUATION OF ANALYTICAL DETAILS

The reported analytical details that were used by the participants are listed in appendix 2. About 82% of the participating laboratories reported to be accredited for the determination of Free and Released Formaldehyde in textile.

For this PT only the intake for both samples was requested. It appeared that no effect was observed for different sample intake on the reported test results for Free and Released Formaldehyde in sample #18635 nor in sample #18636.

5 DISCUSSION

When the results of this interlaboratory study were compared to the Ecolabelling Standards and Requirements for Textiles in EU and with the similar Bluesign® BSSL (Table 9), it was noticed that not all participants would make identical decisions about the acceptability of the textiles for the determined parameters.

Ecolabel	baby clothes	Öko-Tex 103	Öko-Tex 103	
Lociabei	baby didities	in direct skin contact	no direct skin contact	
Bluesign® BSSL	next to skin use	occasional skin contact	no skin contact	
Free Formaldehyde extractable (mg/kg)	<16	75	300	
Released Formaldehyde (mg/m³)	0.1	0.1	0.1	

Table 9: Bluesign® BSSL and Ecolabelling Standards and Requirements for Textiles in EU

Extractable free formaldehyde:

For sample #18635, all of the reporting laboratories would accept the sample for the category: "in direct skin contact" (<75 mg/kg), but would reject it for the category "baby clothes" and "next to skin use" (<16 mg/kg), except for two laboratories.

For sample #18636, 33 of the reporting laboratories would reject for the category: "in direct skin contact" (<75 mg/kg). All reporting laboratories would accept the sample for the category: "no direct skin contact" (<300 mg/kg).

Released Formaldehyde:

No conclusions can be drawn, as the limits mentioned in the Ecolabel Standard have a different unit compared with test method ISO14184-2:11 (mg/m³ vs mg/kg).

6 CONCLUSION

In this proficiency test, the Free Formaldehyde and the Released Formaldehyde content were determined. The variation observed for Free Formaldehyde and Released Formaldehyde in this interlaboratory study are in line with observations in the previous proficiency tests. A possible explanation for the variation could be the preparation or the conditioning of the sample and/or by the performance of the analysis by the laboratory.

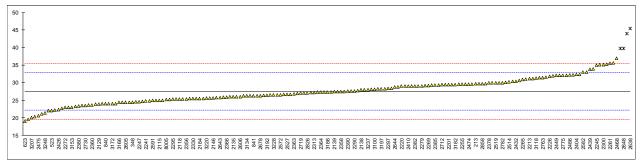
Each laboratory should evaluate its performance in this study and make decisions about necessary corrective actions. Therefore, participation on a regular basis in this scheme could be helpful to improve the performance and thus increase of the quality of the analytical results.

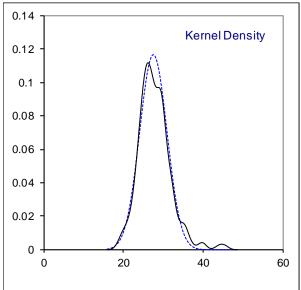
Determination of Free Formaldehyde content on sample #18635; results in mg/kg

		ee Formaldehyd						•	
lab	method	value	mark	z(targ)	lab	method	value	mark	z(targ)
110	100444044				2375	ISO14184-1	29.1		0.60
213	ISO14184-1	29.7		0.83	2378	GB/T2912	30.0		0.94
230	ISO14184-1	26.3	False -	-0.44	2379	ISO14184-1	23.879		-1.35
339 348	ISO14184-1 In house	<8 24.47	raise -	<-7.30 -1.13	2380 2381	ISO14184-1 ISO14184-1	23.3 26.48		-1.57 -0.38
362	ISO14184-1	22.92		-1.13 -1.71	2382	ISO14184-1	29.06		0.59
523	ISO14184-1	22.92	С	-2.03	2383	ISo14184-1	29.00		0.59
551	ISO14184-1	43.99	C,R(0.01)	6.18	2385	ISO14184-1	29.0		0.57
623	ISO14184-1	19.00	0,11(0.01)	-3.18	2389	ISO14184-1	25.0		-0.93
840	ISO14184-1	24.0		-1.31	2390	ISO14184-1	27.54		0.02
841	ISO14184-1	26.3		-0.44	2401	ISO14184-1	34		2.44
1099	ISO14184-1	23.2		-1.61	2403	ISO14184-1	33.07		2.09
2102	In house	25.72		-0.66	2404	ISO14184-1	32.40		1.84
2115	ISO14184-1	25		-0.93	2410	ISO14184-1	29		0.57
2118	ISO14184-1	25.33		-0.81	2415	ISO14184-1	25.48		-0.75
2129	ISO14184-1	23.9		-1.34	2426	ISO14184-1	22.3		-1.94
2132	ISO14184-1	25.5		-0.74	2429	ISO14184-1	28.1		0.23
2135	ISO14184-1	26.0		-0.56	2432	ISO14184-1	30.34		1.07
2138	ISO14184-1	28		0.19	2433	ISO14184-1	27.38		-0.04
2139	ISO14184-1	27.4		-0.03	2439	ISO14184-1	33.84		2.38
2146	ISO14184-1	25.64505		-0.69	2442	ISO14184-1	27.30		-0.07
2159	ISO14184-1	23.56		-1.47	2446	In house	29.55		0.77
2165	ISO14184-1	26.4		-0.41	2449	ISO14184-1	32.094		1.72
2170	ISO14184-1	31.6		1.54	2452	100444044			
2184	ISO14184-1	25.5		-0.74	2453	ISO14184-1	26.6		-0.33
2201 2212	ISO14184-1 JIS L1041-B	29.5 27.2		0.75 -0.11	2454 2456	ISO14184-1 ISO14184-1	31.4 21.15	С	1.46 -2.37
2212	GB/T2912	31.1		1.35	2459	13014104-1	21.13	C	-2.31
2220	JIS L1041L	29.0		0.57	2468	EN14184-1	37		3.56
2225	ISO14184-1	31.01		1.32	2474	ISO14184-1	29.6		0.79
2226	ISO14184-1	31.76		1.60	2475	ISO14184-1	20.61		-2.58
2236	ISO14184-1	26.71		-0.29	2476	ISO14184-1	29.3		0.68
2238	ISO14184-1	24.98		-0.94	2483	ISO14184-1	30.00		0.94
2241	ISO14184-1	24.8		-1.01	2486	ISO14184-1	32.2		1.76
2245	ISO14184-1	35		2.81	2489	ISO14184-1	28		0.19
2247	ISO14184-1	24.6		-1.08	2497	ISO14184-1	35.12		2.86
2255	ISO14184-1	29.6		0.79	2500	ISO14184-1	24.02		-1.30
2256	ISO14184-1	24.4		-1.16	2511	ISO14184-1	24.66		-1.06
2261	GB/T2912	35.5		3.00	2514	ISO14184-1	30.20		1.02
2264	JIS L1041	24.01		-1.30	2519	ISO14184-1	30.0		0.94
2265	ISO14184-1	30.83		1.25	2527	ISO14184-1	26.7		-0.30
2269	ISO14184-1	29.24		0.66	2534	GB/T2912	30		0.94
2272	ISO14184-1	22.9		-1.72	2553	ISO14184-1	32.121	Talaa	1.73
2275 2277	ISO14184-1 ISO14184-1	29.6 29.4763		0.79 0.74	2561 2567	ISO14184-1	<16 29.7	False -	<-4.30 0.83
2279	ISO14184-1	29.4763		0.60	2572	ISO14184-1 ISO14184-1	26.58		-0.34
2280	ISO14184-1	29.3		0.68	2573	ISO14184-1			0.64
2289	ISO14184-1	31.1		1.35	2582	ISO14184-1	32.98		2.06
2290	ISO14184-1	27.61		0.05	2589	ISO14184-1	27.27		-0.08
2293	ISO14184-1	30.13		0.99	2590	ISO14184-1	26.20		-0.48
2294	JIS L1041	N/D			2591	In house	24.957		-0.95
2295	ISO14184-1	25.3		-0.82	2605	GB/T2912	24.4		-1.16
2297	ISO14184-1	28.32		0.31	2606	ISO14184-1	26.0		-0.56
2298	JIS L1041	28.2		0.27	2609	ISO14184-1	26.9		-0.22
2300	ISO14184-1	35.17	С	2.88	2614	ISO14184-1	35.7		3.07
2301	ISO14184-1	32.40		1.84	2622	ISO14184-1	39.7	R(0.05)	4.57
2310	ISO14184-1	26.54		-0.36	2625	ISO14184-1	24.58		-1.09
2311	ISO14184-1	30.3		1.05	2626	ISO14184-1	25.6		-0.71
2313	ISO14184-1	27.23		-0.10	2629	ISO14184-1	30.64	C D(0.04)	1.18
2314	ISO14184-1	27.74		0.09	2638	ISO14184-1	45.423	C,R(0.01)	6.71
2330 2347	ISO14184-1 ISO14184-1	25.47 26		-0.76 -0.56	2643 2644	ISO14184-1 ISO14184-1	25.80 28.81		-0.63 0.49
2348	ISO14184-1	22.73		-1.78	2648	GB/T2912	39.81	R(0.05)	4.61
2340	ISO14184-1	22.73 24		-1.76	2665	In house	22.14	13(0.00)	-2.00
2352	GB/T2912	28.232		0.28	2667	ISO14184-1	32.226		1.77
2356	ISO14184-1	25.4		-0.78	2674	ISO14184-1	26.3		-0.44
2358	ISO14184-1	27.42		-0.03	2678	ISO14184-1	26.3		-0.44
2360	ISO14184-1	23.67		-1.43	2712	ISO14184-1	29.4		0.72
2363	GB/T2912	26.8		-0.26	2719	ISO14184-1	27		-0.18
2364	ISO14184-1	27.3		-0.07	2730	ISO14184-1	23.49		-1.50
2365	ISO14184-1	27.5		0.00	2763	ISO14184-1	31.4		1.46
2366	ISO14184-1	25.9		-0.59	2775	ISO14184-1	32.105		1.73
2367	ISO14184-1	27.08		-0.15	2782	GB/T2912	30		0.94
2370	ISO14184-1	25.26		-0.83	2804	JIS L1041	29.5		0.75
2373	ISO14184-1	28.4		0.34	2826	ISO14184-1	27.09		-0.15
2374					2847	ISO14184-1	27.59		0.04

lab	method	value	mark z(targ)	lab	method	value	mark	z(targ)
2849	ISO14184-1	35.27	2.91	3185	ISO14184-1	25.3		-0.82
2852	ISO14184-1	32.01	1.69	3186	ISO14184-1	27.3		-0.07
2858	ISO14184-1	29.7	0.83	3190	ISO14184-1	29.6		0.79
2859	GB/T2912	29.73	0.84	3191	GB/T2912	25.3540		-0.80
2863	ISO14184-1	27.40	-0.03	3192	B82.02-1	26.45		-0.39
2865	ISO14184-1	32.10	1.73	3195	ISO14184-1	24.8		-1.01
3100	ISO14184-1	28.1	0.23	3197	ISO14184-1	28.2		0.27
3116	ISO14184-1	28.82	0.50	3207		20.1		-2.77
3118	ISO14184-1	31.26	1.41	3209	ISO14184-1	23.451		-1.51
3134	ISO14184-1	26.2	-0.48	3210	ISO14184-1	25.95		-0.58
3146	ISO14184-1	29.0	0.57	3216	ISO14184-1	20.26		-2.71
3150	ISO14184-1	22.0	-2.05	3220	ISO14184-1	25.54		-0.73
3153	ISO14184-1	23.0	-1.68	3225	ISO14184-1	25.46		-0.76
3154	ISO14184-1	24.40	-1.16	3228	ISO14184-1	26.5		-0.37
3166	In house	24.39	-1.16	3237	ISO14184-1	28		0.19
3172	ISO14184-1	24.01	-1.30	3246	ISO14184-1	25.83		-0.62
3176	ISO14184-1	19.52	-2.98	3248	ISO14184-1	21.37		-2.29
3182	ISO14184-1	29.5	0.75	8005	JIS L1041	25.16		-0.87
	normality	ОК						
	n	177						
	outliers	4						
	mean (n)	27.488	RSD% = 12%					
	st.dev. (n)	3.4292						
	R(calc.)	9.602						
	st.dev.(Horwitz)	2.6709						
	R(Horwitz)	7.478						
	K(HORWITZ)	7.478						

Lab 523: First reported 16.34 Lab 551: First reported 40.42 Lab 2300: First reported 44.95 Lab 2456: First reported 38.68 Lab 2638: First reported 37.932 Lab 339: False negative test result? Lab 2561: False negative test result?



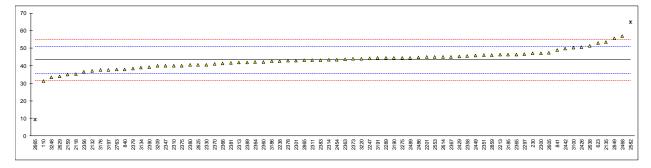


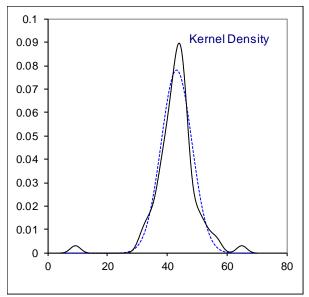
Determination of Released Formaldehyde content on sample #18635; results in mg/kg

lab	method	value	mark	z(targ)	lab	method	value	mark	z(targ)
110	In house	31.167		-3.09	2375	ISO14184-2	40.1		-0.82
213					2378	GB/T2912	43.0		-0.08
230	ISO14184-2	47.2		0.99	2379	ISO14184-2	38.303		-1.28
339	100141042				2380	ISO14184-2	40.4		-0.74
348					2381	ISO14184-2	41.6		-0.74
362					2382	130 14 104-2			-0.44
						10014104.0			
523					2383	ISO14184-2	43.2		-0.03
551	100444040				2385	100444040			
623	ISO14184-2	52.87		2.43	2389	ISO14184-2	41.9		-0.36
840	ISO14184-2	38.0		-1.35	2390	ISO14184-2	39.07		-1.08
841	ISO14184-2	48.9		1.42	2401				
1099					2403				
2102					2404				
2115					2410				
2118	ISO14184-2	35.3		-2.04	2415				
2129					2426	ISO14184-2	50.5		1.83
2132	ISO14184-2	37.1		-1.58	2429	ISO14184-2	45.2		0.48
2135	ISO14184-2	53.5		2.59	2432				
2138					2433				
2139					2439				
2146					2442	ISO14184-2	49.68		1.62
2159	ISO14184-2	34.88		-2.15	2446				
2165					2449	ISO14184-2	45.759		0.62
2170					2452				
2184					2453				
2201	ISO14184-2	45.0		0.43	2454	ISO14184-2	43.4		0.02
2212	100141042				2456	100141042			0.02
2212	ISO14184-2	46.2		0.73	2459				
2220	13014104-2	40.2		0.73	2468	EN14184-2	57		3.48
						EN14104-2	37		
2225					2474				
2226					2475				
2236	100444040	40.00		0.47	2476				
2238	ISO14184-2	42.66		-0.17	2483	100444040			
2241					2486	ISO14184-2	44.8		0.38
2245					2489	ISO14184-2	44.6		0.32
2247	ISO14184-2	44.1		0.20	2497				
2255	ISO14184-2	NA			2500				
2256					2511				
2261					2514				
2264					2519				
2265					2527				
2269					2534				
2272					2553	ISO14184-2	45.043		0.44
2275	ISO14184-2	44.6		0.32	2561				
2277					2567				
2279					2572				
2280					2573	ISO14184-2			
2289	ISO14184-2	44.5		0.30	2582	ISO14184-2	64.9	C,R(0.01)	5.49
2290					2589			, , ,	
2293					2590				
2294					2591				
2295					2605	ISO14184-2	47.5		1.06
2297	ISO14184-2	46.52		0.81	2606				
2298	- ·				2609				
2300	ISO14184-2	47.25		1.00	2614	ISO14184-2	45.13		0.46
2301	ISO14184-2	43.01		-0.08	2622	· · · · · · -			
2310	ISO14184-2	40.01		-0.84	2625	AATCC112	40.45		-0.73
2311	ISO14184-2	43.1		-0.06	2626	= · · · = • · · =			
2313	ISO14184-2	41.72		-0.41	2629	ISO14184-2	33.88		-2.40
2314	ISO14184-2	43.33		0.00	2638	ISO14184-2	51.458		2.07
2330	ISO14184-2	40.52		-0.71	2643	100141042			
2347	ISO14184-2	40.52		-0.71	2644				
	10014104-2								
2348	100111010				2648			5(0.04)	
2351	ISO14184-2	46		0.68	2665	In house	9.39	R(0.01)	-8.63
2352	10044:-:-				2667				
2356	ISO14184-2	36.6	_	-1.71	2674				
2358	ISO14184-2	45.46	С	0.54	2678				
2360	ISO14184-2	42.18		-0.29	2712				
2363	GB/T2912	43.6		0.07	2719				
2364	ISO14184-2	42.1		-0.31	2730				
2365	ISO14184-2	46.3		0.76	2763	ISO14184-2	37.8		-1.41
2366	ISO14184-2	41.2		-0.54	2775				
2367	ISO14184-2	45.14		0.46	2782				
2370	ISO14184-2	41.13		-0.56	2804				
2373	ISO14184-2	43.9		0.15	2826				
2374					2847				
_3, ,									

lab	method	value	mark	z(targ)	lab	method	value	mark	z(targ)
2849	ISO14184-2	55.66	С	3.14	3185	ISO14184-2	46.2		0.73
2852					3186	ISO14184-2	42.6		-0.18
2858					3190	ISO14184-2	44.5		0.30
2859	GB/T2912	46.10		0.71	3191	GB/T2912	44.4819		0.29
2863					3192				
2865	ISO14184-2	43.04		-0.07	3195				
3100	ISO14184-2	50.4		1.80	3197	ISO14184-2	37.7		-1.43
3116					3207				
3118					3209	ISO14184-2	39.933		-0.86
3134	ISO14184-2	39	С	-1.10	3210				
3146					3216				
3150					3220	ISO14184-2	43.97		0.16
3153					3225				
3154					3228				
3166					3237				
3172					3246				
3176	ISO14184-2	37.50		-1.48	3248	ISO14184-2	33.38		-2.53
3182					8005				
	normality n outliers mean (n) st.dev. (n) R(calc.) st.dev.(Horwitz) R(Horwitz)	OK 72 2 43.323 4.9509 13.862 3.9309 11.006		RSD% = 11%					

Lab 2358: First reported 68.66 Lab 2582: First reported 65.7 Lab 2849: First reported 26.42 Lab 3134: First reported 63.5



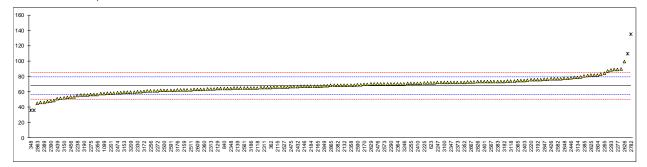


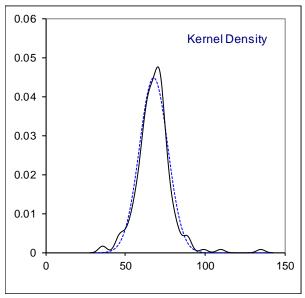
Determination of Free Formaldehyde content on sample #18636; results in mg/kg

110	lab	method	value	mark	z(targ)	lab	method	value	mark	z(targ)
231 SO14188-1 70.2 0.43 2378 SO14188-1 72.0 0.74		memou		mark					mark	
220 SO14184-1 62.9		ISO14184-1								
339 SOI4184-1 53 -2.56 2380 SOI4184-1 62.3 -0.94										
362 SO14184-1 65.57										
523 SOI4184-1 56.12 C -2.02 2383 SOI4184-1 73.2 0.95 551 SOI4184-1 71.40 0.64 2389 SOI4184-1 46.2 -3.75 640 SOI4184-1 65.1 6.5 6.5 6.5 6.5 640 SOI4184-1 67.5 0.178 2380 SOI4184-1 46.2 -3.75 640 SOI4184-1 67.5 0.178 2380 SOI4184-1 46.2 -3.75 640 SOI4184-1 67.5 0.178 2380 SOI4184-1 74.7 0.02 641 SOI4184-1 67.5 0.178 2404 SOI4184-1 74.7 0.02 2116 SOI4184-1 66 0.30 2410 SOI4184-1 71.30 0.62 2118 SOI4184-1 66.0 0.40 0.47 2415 SOI4184-1 71.0 0.57 2129 SOI4184-1 64.0 0.65 2426 SOI4184-1 76.6 1.54 2121 SOI4184-1 64.0 0.65 2426 SOI4184-1 76.6 1.54 2122 SOI4184-1 67.8 0.88 2432 SOI4184-1 66.3 0.18 2133 SOI4184-1 67.8 0.88 2432 SOI4184-1 66.3 0.18 2134 SOI4184-1 67.8 0.88 2432 SOI4184-1 66.3 0.18 2146 SOI4184-1 67.0738 0.11 2442 SOI4184-1 74.65 0.21 2159 SOI4184-1 67.5 0.04 2449 SOI4184-1 73.693 0.14 2164 SOI4184-1 67.3 0.04 2449 SOI4184-1 73.693 0.14 2164 SOI4184-1 67.4 0.99 2452 2462 SOI4184-1 73.693 0.14 2170 SOI4184-1 67.4 0.99 2452 2462 SOI4184-1 73.693 0.14 2184 SOI4184-1 67.4 0.99 2452 2462 SOI4184-1 73.693 0.14 2194 SOI4184-1 67.4 0.99 2452 2452 SOI4184-1 73.693 0.14 2194 SOI4184-1 67.4 0.99 2452 2452 SOI4184-1 73.693 0.14 2194 SOI4184-1 67.4 0.99 2452 2452 SOI4184-1 66.5 0.99 2210 SOI4184-1 67.4 0.99 2452 SOI4184-1 67.8 0.99 2213 SOI4184-1 67.4 0.99 2452 SOI4184-1 68.8 0.99 2214 SOI4184-1 77.2 60.02 0.99 2452 SOI4184-1 67.8 0.99 2223 SOI4184-1 77.5 0.99 2452 SOI4184-1 68.5 0.99 2224 SOI4184-1 77.5 0.99 2452 SOI4184-1 70.9 0.99 2225 SOI4184-1 77.6 0.99 2452 SOI4184-1 70.9 0.99 2226	348	In house	35.55	R(0.05)	-5.60	2381	ISO14184-1	62.23		-0.96
561 SD14184-1 89.16 3.73 2385 SD14184-1 80.8 2.28 80.21484-1 80.8 2.28 80.21484-1 80.8 2.28 80.21484-1 80.8 2.28 80.21484-1 80.8 2.28 80.21484-1 80.8 2.28 80.21484-1 80.8 2.28 80.21484-1 80.8 2.28 80.21484-1 80.8 2.28 80.21484-1 73.7 0.92 2.28 80.21484-1 73.7 0.92 2.28 80.21484-1 73.7 0.92 2.28 2.215 SD14184-1 66.9 0.94 0.94 2.241 SD14184-1 73.7 0.97 0.97 2.216 SD14184-1 65.0 0.94 0.94 2.241 SD14184-1 67.6 0.95 0.95 2.221 SD14184-1 66.5 0.95 2.228 SD14184-1 67.5 0.95 2.228 SD14184-1 67.5 0.95 2.238 SD14184-1 67.5 0.95 2.248 SD14184-1 67.5 0.95 2.249 SD14184-1 67.4 0.96 2.249 SD14184-1 67.5 0.94 2.220 SD14184-1 67.4 0.96 2.240 SD14184-1 67.5 0.94		ISO14184-1	65.57		-0.38		ISO14184-1			0.10
Bean				С						
840 ISO14184-1 64.1 -0.63 239 ISO14184-1 48.02 C -3.43 841 ISO14184-1 65.5 0.13 2401 ISO14184-1 73.0 0.92 1099 ISO14184-1 57.5 -1.78 2403 ISO14184-1 74.71 1.22 2102 In In Jouse 63.61 -0.72 2404 ISO14184-1 71.30 0.662 2115 ISO14184-1 66 -0.20 2404 ISO14184-1 71.30 0.662 2116 ISO14184-1 66 -0.20 2404 ISO14184-1 71.30 0.672 2116 ISO14184-1 66.0 -0.30 2410 ISO14184-1 71.30 0.57 2118 ISO14184-1 68.5 0.31 2401 ISO14184-1 71.30 0.57 2128 ISO14184-1 68.5 0.31 2402 ISO14184-1 65.5 -0.54 2138 ISO14184-1 65 0.06 2403 ISO14184-1 55.5 -0.21 2138 ISO14184-1 65 0.06 2403 ISO14184-1 76.35 1.50 2139 ISO14184-1 66.8 -0.51 2439 ISO14184-1 76.35 1.50 2146 ISO14184-1 67.0738 0.11 2442 ISO14184-1 76.35 1.50 2159 ISO14184-1 67.5 0.04 2449 ISO14184-1 76.55 1.21 2159 ISO14184-1 67.5 0.04 2449 ISO14184-1 76.55 1.21 2164 ISO14184-1 67.5 0.04 2449 ISO14184-1 76.65 1.21 2170 ISO14184-1 67.4 0.06 2453 ISO14184-1 76.65 1.21 2184 ISO14184-1 67.4 0.06 2453 ISO14184-1 63.6 C 1.80 2101 ISO14184-1 67.4 0.06 2453 ISO14184-1 63.6 C 1.80 2102 ISO14184-1 67.4 0.06 2453 ISO14184-1 63.6 C 2.80 2103 ISO14184-1 67.4 0.06 2453 ISO14184-1 63.6 C 2.80 2104 ISO14184-1 67.4 0.06 2453 ISO14184-1 63.6 C 2.80 2105 ISO14184-1 77.2 0.06 246 ISO14184-1 63.6 C 2.46 2104 ISO14184-1 77.2 0.06 246 ISO14184-1 65.5 0.01 2105 ISO14184-1 77.6 0.0 0.0 2404 ISO14184-1 66.5 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0										
Bett									_	
1099									С	
2102 In house										
2116 SQ14184-1 66 -0.30 2410 SQ14184-1 71 0.57										
2118 SQ14184-1 65.04 -0.47 2415 SQ14184-1 64.75 -0.52 2428 SQ14184-1 65.5 -1.51 2429 SQ14184-1 65.5 -2.13 2429 SQ14184-1 55.5 -2.13 2429 SQ14184-1 55.5 -2.13 2429 SQ14184-1 55.5 -2.13 2429 SQ14184-1 55.5 -2.13 2429 SQ14184-1 66.91 -0.47 2433 SQ14184-1 65.0 -0.47 2433 SQ14184-1 65.0 -0.47 2433 SQ14184-1 50.98 -2.91 2446 SQ14184-1 67.0738 -0.11 2442 SQ14184-1 50.98 -2.91 2446 SQ14184-1 67.5 -0.40 2448 SQ14184-1 74.65 -1.21 2429 SQ14184-1 67.5 -0.40 2449 SQ14184-1 75.6 -1.21 2429 SQ14184-1 75.6 -0.60 2459 SQ14184-1 75.6 -0.51 2439 SQ14184-1 67.4 -0.60 2452 SQ14184-1 68.6 -0.51 2439 SQ14184-1 68.6 -0.51 2439 SQ14184-1 58.6 -0.51 2439 SQ14184-1 59.9 -0.52 2439 SQ14184-1 59.9 -0.										
2129										
2132 ISO14184-1 68.5 0.13 2429 ISO14184-1 55.5 -2.13 2135 ISO14184-1 66.91 -0.14 2138 ISO14184-1 66.91 -0.14 2138 ISO14184-1 66.91 -0.14 2138 ISO14184-1 67.05 -0.15 2439 ISO14184-1 76.65 1.50 2139 ISO14184-1 67.05 -0.15 2439 ISO14184-1 76.65 1.21 1.21 2146 ISO14184-1 76.67 -0.05 2446 ISO14184-1 74.65 1.21 1.21 2159 ISO14184-1 67.5 -0.04 2449 ISO14184-1 73.693 1.04 2166 ISO14184-1 76.67 -0.05 2446 ISO14184-1 73.693 1.04 2170 ISO14184-1 67.4 -0.06 2453 ISO14184-1 69.4 -0.51 2231 ISO14184-1 58.3 -1.41 2221 ISO14184-1 58.3 -1.44 2454 ISO14184-1 59.6 -1.41 2221 ISO14184-1 68.0 -0.51 2231 ISO14184-1 68.0 -1.41 2221 ISO14184-1 76.67 -1.64 2454 ISO14184-1 59.6 -1.42 2228 ISO14184-1 76.67 -1.65 2475 ISO14184-1 68.5 -0.21 2228 ISO14184-1 57.43 -1.79 2476 ISO14184-1 68.5 -0.21 2228 ISO14184-1 57.43 -1.79 2476 ISO14184-1 70.2 0.43 2238 ISO14184-1 57.43 -1.79 2476 ISO14184-1 70.2 0.43 2234 ISO14184-1 73.3 0.92 2489 ISO14184-1 70.7 0.52 2244 ISO14184-1 70.7 0.52 2247 ISO14184-1 70.7 0.52 2247 ISO14184-1 70.7 0.52 2266 ISO14184-1 70.7 0.52 2266 ISO14184-1 70.7 0.52 2266 ISO14184-1 70.3 0.45 2266 ISO14184-1 70.3 0.45 2266 ISO14184-1 70.3 0.45 2266 ISO14184-1 70.3 0.45 2266 ISO14184-1 70.2 0.43 2266 ISO14184-1 70.2 0.43 2266 ISO14184-1 70.2 0.43 2266 ISO14184-1 70.2 0.43 2266 ISO14184-1 70.7 0.52 2266 ISO14184-1 70.7 0.52 2266 ISO14184-1 70.7 0.52 2266 ISO14184-1 70.7 0.52 2266 ISO14184-1 70.3 0.45 2266 ISO14184-1 70.2 0.45 2266 ISO14184										
2135 ISO14184-1 72.8 0.88 2432 ISO14184-1 66.91 -0.14 2439 ISO14184-1 76.35 1.50 2139 ISO14184-1 66.8 -0.51 2439 ISO14184-1 76.35 1.50 2139 ISO14184-1 67.0738 -0.11 2442 ISO14184-1 73.66 1.21 2159 ISO14184-1 67.5 -0.04 2449 ISO14184-1 73.660 C 1.80										
2138 ISO14188-1 64.8 -0.51 2439 ISO14188-1 76.35 1.50 2146 ISO14188-1 67.0788 -0.11 2442 ISO14188-1 74.65 1.21 2159 ISO14188-1 67.5 -0.04 2449 ISO14188-1 73.693 1.04 2165 ISO14188-1 67.5 -0.04 2449 ISO14188-1 73.693 1.04 2165 ISO14188-1 67.4 -0.06 2453 ISO14188-1 59.6 -0.51 2184 ISO14188-1 67.4 -0.06 2453 ISO14188-1 59.6 -1.41 2201 ISO14188-1 67.4 -0.06 2453 ISO14188-1 59.6 -1.41 2212 JIS L1041-B 70.6 C 0.50 2456 ISO14188-1 59.6 -1.41 2213 GRY2912 66.02 -0.30 2459 2226 ISO14188-1 75.4 1.34 2468 EN14188-1 85.5 -1.61 2226 ISO14188-1 76.67 1.56 2475 ISO14188-1 58.5 -1.61 2226 ISO14188-1 76.67 1.56 2475 ISO14188-1 65.5 -0.21 2226 ISO14188-1 57.43 -1.79 2476 ISO14188-1 70.2 0.43 2238 ISO14188-1 55.16 -2.19 2483 ISO14188-1 70.2 0.43 2238 ISO14188-1 63.4 -0.75 2468 ISO14188-1 70.7 0.52 2247 ISO14188-1 73 0.92 2488 ISO14188-1 79.15 0.71 2248 ISO14188-1 73 0.92 2488 ISO14188-1 79.15 0.91 2255 ISO14188-1 70.7 0.52 2500 ISO14188-1 79.15 0.92 2256 ISO14188-1 70.7 0.52 2500 ISO14188-1 70.10 0.43 2269 ISO14188-1 67.01 0.12 2553 ISO14188-1 70.2 0.43 2269 ISO14188-1 67.01 0.12 2553 ISO14188-1 70.2 0.43 2260 ISO14188-1 67.01 0.12 2553 ISO14188-1 70.3 0.45 2260 ISO14188-1 70.3 0.42 2553 ISO14188-1 70.3 0.43 2260 ISO14188-1 70.3 0.42 2553 ISO14188-1 70.3 0.43 2260 ISO14488-1 70.3 0.42 2553 ISO14488-1 70.3 0.43 2275 ISO14488-1 70.3 0.42 2553 ISO14488-1 70.3 0.43 2277 ISO1448-1 70.3 0.42 2553 ISO1448-1 70.3 0.43 2278 ISO1448-1 70.3 0.42 2553 ISO1448-1 70.3 0.43 2279 ISO14488-1 70.5 0.53 2593 ISO1448-1 70.3 0.43 2277 ISO										
2446 SO14184-1 67.0738 -0.11 2442 SO14184-1 74.65 1.21 2159 SO14184-1 67.5 -0.04 2449 SO14184-1 73.693 1.04 -0.05 2456 SO14184-1 73.693 1.04 -0.05 2456 SO14184-1 57.693 1.04 -0.05 2456 SO14184-1 58.3 -0.51 -0.04 2459 SO14184-1 59.6 -1.41 -0.05 2456 SO14184-1 59.6 -0.21 -0.21 -0.21 -0.2226 SO14184-1 76.67 1.56 2475 SO14184-1 69.5 -0.21 -0.21 -0.2236 SO14184-1 55.16 -2.19 2483 SO14184-1 70.2 -0.43 -0.224 SO14184-1 70.7 -0.52 2489 SO14184-1 70.7 -0.52 -0.						2433				
2159 ISOI41884-1 67.5 -0.04 2449 ISOI41884-1 73.693 1.04	2139	ISO14184-1	64.8		-0.51	2439	ISO14184-1	50.98		-2.91
2165 ISO14184-1 67.5 -0.04 2449 ISO14184-1 73.693 1.04	2146	ISO14184-1	67.0738		-0.11	2442	ISO14184-1	74.65		1.21
2170 ISO14188-1 69.4 0.29 2452 35014184-1 64.8 0.51 2201 ISO14188-1 56.3 1.64 2454 ISO14184-1 59.6 1.41 1.212 JIS 1.041-8 70.6 C 0.50 2456 ISO14184-1 59.6 1.41 1.212 JIS 1.041-8 70.6 C 0.50 2459 .									С	1.80
2844 SOI4184-1 67.4 -0.06 2453 SOI4184-1 64.8 -0.51							ISO14184-1			
2201 SD14184-1 58.3										
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	' 4		3191	ISO14184-1	68.7160		0.17
4184-1 68.1	•	-4.00	3192	B82.02-1	75.58		1.37
	4	0.07	3195	ISO14184-1	74.1		1.11
4184-1 71.8	3	0.71	3197	ISO14184-1	71.7		0.69
4184-1 68.4	12	0.12	3207		53.5		-2.48
4184-1 73.9		1.09	3209	ISO14184-1	59.402		-1.45
4184-1 79	С	1.96	3210	ISO14184-1	66.55		-0.20
4184-1 77.7	,	1.74	3216	ISO14184-1	48.66		-3.32
4184-1 52.3	3	-2.68	3220	ISO14184-1	73.14		0.94
4184-1 59.2	2	-1.48	3225	ISO14184-1	66.24		-0.26
4184-1 62.7	' 0	-0.87	3228	ISO14184-1	67.5		-0.04
use 60.2	22	-1.31	3237	ISO14184-1	64		-0.65
4184-1 60.8	3	-1.21	3246	ISO14184-1	70.5		0.48
4184-1 62.1	0	-0.98	3248	ISO14184-1	58.39		-1.62
4184-1 73.5	5	1.01	8005	JIS L1041	70.28		0.44
ality OK							
177							
ers 4							
n (n) 67.7	'25	RSD% = 13%					
v. (n) 8.91	97						
lc.) 24.9	975						
v.(Horwitz) 5.74	l53						
)87						
	4184-1 68.4 4184-1 73.9 4184-1 79 4184-1 77.7 4184-1 59.2 4184-1 62.7 4184-1 62.7 4184-1 62.7 4184-1 62.1 4184-1 73.5 4184-1 73.5 4184-1 73.5 4184-1 73.5 4184-1 73.5 4184-1 73.5 4184-1 73.5 4184-1 73.5 4184-1 73.5 4184-1 73.5 4184-1 73.5 4184-1 73.5 4184-1 73.5 4184-1 73.5 4184-1 73.5 4184-1 73.5 4184-1 73.5 4184-1 73.5	4184-1 68.42 4184-1 73.96 4184-1 79 C 4184-1 77.7 4184-1 52.3 4184-1 59.2 4184-1 62.70 to see 60.22 4184-1 60.8 4184-1 62.10 4184-1 73.5 Totality OK 177 ters 1 (n) 67.725 to (n) 8.9197 lc.) 24.975 to (Horwitz) 5.7453	4184-1 68.42 0.12 4184-1 73.96 1.09 4184-1 79 C 1.96 4184-1 77.7 1.74 4184-1 52.3 -2.68 4184-1 59.2 -1.48 4184-1 62.70 -0.87 ruse 60.22 -1.31 4184-1 62.10 -0.98 4184-1 73.5 1.01 Tallity OK 177 PIS 4 In (n) 67.725 RSD% = 13% IV. (n) 8.9197 Ic.) 24.975 IV. (Horwitz) 5.7453	4184-1 68.42 0.12 3207 4184-1 73.96 1.09 3209 4184-1 79 C 1.96 3210 4184-1 77.7 1.74 3216 4184-1 52.3 -2.68 3220 4184-1 59.2 -1.48 3225 4184-1 62.70 -0.87 3228 90se 60.22 -1.31 3237 4184-1 60.8 -1.21 3246 4184-1 62.10 -0.98 3248 4184-1 73.5 1.01 8005 90se 4 -1.21 3266 40se -1.21 3246 3248 4184-1 62.10 -0.98 3248 4184-1 73.5 1.01 8005 90se 4 -1.21 3266 40se -1.21 3246 328 4184-1 73.5 1.01 8005 90se 4 -1.21 328 328 90se 4 -1.21 328	4184-1 68.42 0.12 3207 4184-1 73.96 1.09 3209 ISO14184-1 4184-1 79 C 1.96 3210 ISO14184-1 4184-1 77.7 1.74 3216 ISO14184-1 4184-1 52.3 -2.68 3220 ISO14184-1 4184-1 59.2 -1.48 3225 ISO14184-1 4184-1 62.70 -0.87 3228 ISO14184-1 4184-1 60.8 -1.21 3246 ISO14184-1 4184-1 62.10 -0.98 3248 ISO14184-1 4184-1 73.5 1.01 8005 JIS L1041 RSD% = 13% V. (n) 8.9197 Ic.) 24.975 V. (Horwitz) 5.7453	4184-1 68.42 0.12 3207 53.5 4184-1 73.96 1.09 3209 ISO14184-1 59.402 4184-1 79 C 1.96 3210 ISO14184-1 66.55 4184-1 77.7 1.74 3216 ISO14184-1 48.66 4184-1 52.3 -2.68 3220 ISO14184-1 73.14 4184-1 59.2 -1.48 3225 ISO14184-1 66.24 4184-1 62.70 -0.87 3228 ISO14184-1 67.5 hose 60.22 -1.31 3237 ISO14184-1 64 4184-1 60.8 -1.21 3246 ISO14184-1 70.5 4184-1 62.10 -0.98 3248 ISO14184-1 58.39 4184-1 73.5 1.01 8005 JIS L1041 70.28 hality OK 177 hrs 4 h (n) 67.725 RSD% = 13% hv. (n) 8.9197 hc.) 24.975 hv. (Horwitz) 5.7453	4184-1 68.42 0.12 3207 53.5 4184-1 73.96 1.09 3209 ISO14184-1 59.402 4184-1 79 C 1.96 3210 ISO14184-1 66.55 4184-1 77.7 1.74 3216 ISO14184-1 48.66 4184-1 52.3 -2.68 3220 ISO14184-1 73.14 4184-1 59.2 -1.48 3225 ISO14184-1 66.24 4184-1 62.70 -0.87 3228 ISO14184-1 67.5 Finds 60.22 -1.31 3237 ISO14184-1 64 4184-1 60.8 -1.21 3246 ISO14184-1 64 4184-1 62.10 -0.98 3248 ISO14184-1 70.5 4184-1 73.5 1.01 8005 JIS L1041 70.28 Find (n) 67.725 RSD% = 13% Find (n) 8.9197 Ic.) 24.975 FV. (horwitz) 5.7453

Lab 523: First reported 32.80 Lab 2212: First reported 93.1 Lab 2265: First reported 91.97 Lab 2358: First reported 45.46 Lab 2390; First reported 38.22 Lab 2446: First reported 116.83 Lab 2456: First reported 93.76 Lab 2638: First reported 41.653 Lab 2644: First reported 94.17 Lab 2782: First reported 119 Lab 2852: First reported 26.4 Lab 3134: First reported 103.2



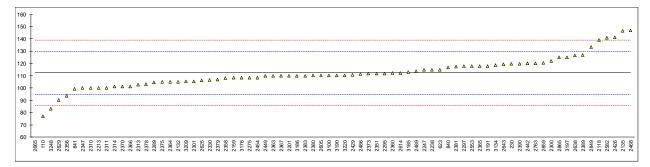


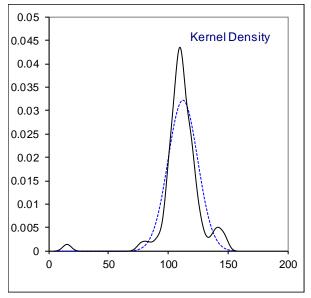
Determination of Released Formaldehyde content on sample #18636; results in mg/kg

lab	method	value	mark	z(targ)	lab	method	value	mark	z(targ)
110	In house	77.227	mark	-3.98	2375	ISO14184-2	105.1	mark	-0.83
213	III IIOGOC				2378	ISO14184-2	103.1		-1.05
230	ISO14184-2	119.9		0.85	2379	ISO14184-2	106.988		-0.61
339	100111012				2380	ISO14184-2	110.2		-0.25
348					2381	ISO14184-2	117.57		0.59
362					2382				
523					2383	ISO14184-2	110.1		-0.26
551					2385				
623	ISO14184-2	114.90		0.28	2389	ISO14184-2	127.0		1.65
840	ISO14184-2	116.8		0.50	2390	ISO14184-2	119.92		0.85
841	ISO14184-2	99.3		-1.48	2401				
1099					2403				
2102					2404				
2115					2410				
2118	ISO14184-2	138.95		3.00	2415				
2129					2426	ISO14184-2	141.3		3.27
2132	ISO14184-2	105.2		-0.81	2429	ISO14184-2	110.6		-0.20
2135	ISO14184-2	146.7		3.88	2432				
2138					2433				
2139					2439				
2146					2442	ISO14184-2	120.04		0.86
2159	ISO14184-2	108.46		-0.45	2446				
2165					2449	ISO14184-2	109.781		-0.30
2170					2452				
2184					2453				
2201	ISO14184-2	110.0		-0.27	2454	ISO14184-2	108.6		-0.43
2212			_		2456				
2213	ISO14184-2	100.2	С	-1.38	2459	EN144404-0	4.47		
2220					2468	EN14184-2	147		3.92
2225					2474				
2226					2475				
2236	10044404.0	44475		0.07	2476				
2238	ISO14184-2	114.75		0.27	2483	10044404.0	444.0		0.40
2241					2486	ISO14184-2	111.3		-0.12
2245	10044404.0	4447		0.26	2489	ISO14184-2	113.8		0.16
2247	ISO14184-2	114.7 		0.26	2497				
2255 2256					2500 2511				
2261					2511				
2264					2514				
2265					2527				
2269					2534				
2272					2553	ISO14184-2	117.993		0.63
2275	ISO14184-2	108.6		-0.43	2561	100111012			
2277					2567				
2279					2572				
2280					2573	ISO14184-2			
2289	ISO14184-2	104.5		-0.89	2582	ISO14184-2	141.0	С	3.24
2290					2589				
2293					2590				
2294					2591				
2295	ISO14184-2	112		-0.05	2605	ISO14184-2	110.2		-0.25
2297	ISO14184-2	117.8		0.61	2606				
2298					2609				
2300	ISO14184-2	122.15		1.10	2614	ISO14184-2	112.3		-0.01
2301	ISO14184-2	105.44		-0.79	2622				
2310	ISO14184-2	100.19		-1.38	2625	AATCC112	105.98		-0.73
2311	ISO14184-2	100.3		-1.37	2626				
2313	ISO14184-2	102.8		-1.09	2629	ISO14184-2	90.425		-2.49
2314	ISO14184-2	101.09		-1.28	2638	ISO14184-2	126.630	С	1.61
2330	ISO14184-2	106.64		-0.65	2643	ISO14184-2	119.45		0.80
2347	GB/T2912	100		-1.40	2644				
2348	10044404.0	440		0.05	2648	la bassa	45.00	D(0.04)	40.00
2351	ISO14184-2	112		-0.05	2665	In house	15.33	R(0.01)	-10.99
2352	ISO14184 2	 03 6		2 12	2667				
2356	ISO14184-2	93.6		-2.13	2674				
2358 2360	ISO14184-2	108.10 112.11		-0.49 -0.03	2678 2712				
2360	ISO14184-2 GB/T2912	109.8		-0.03 -0.29	2712				
2363	ISO14184-2	105.2		-0.29 -0.81	2719				
2365	ISO14184-2	118.0		0.63	2763	ISO14184-2	120.3		0.89
2366	ISO14184-2	101.4		-1.25	2775	10014104-2	120.3		0.69
2367	ISO14184-2	101.4		-0.28	2782				
2370	ISO14184-2	101.3		-1.26	2804				
2373	ISO14184-2	111.7		-0.08	2826				
2374	.55111072			-0.00	2847				
2517									

lab	method	value	mark	z(targ)	lab	method	value	mark	z(targ)
2849	ISO14184-2	133.34	С	2.37	3185	ISO14184-2	113.1		0.08
2852					3186	ISO14184-2	110.0		-0.27
2858					3190	ISO14184-2	110.4		-0.23
2859	GB/T2912	120.40		0.91	3191	ISO14184-2	118.0384		0.64
2863					3192				
2865	ISO14184-2	125.09		1.44	3195				
3100	ISO14184-2	110.2		-0.25	3197	ISO14184-2	125.1		1.44
3116					3207				
3118					3209	ISO14184-2	105.423		-0.79
3134	ISO14184-2	118.6		0.70	3210				
3146					3216				
3150					3220	ISO14184-2	110.40		-0.23
3153					3225				
3154					3228				
3166					3237				
3172					3246				
3176	ISO14184-2	108.50		-0.44	3248	ISO14184-2	83.06		-3.32
3182					8005				
	normality n outliers mean (n) st.dev. (n) R(calc.) st.dev.(Horwitz) R(Horwitz)	suspect 75 1 112.400 12.4096 34.747 8.8352 24.739	RSD	0% = 11%					

Lab 2213: First reported 138.1 Lab 2582: First reported 147.54 Lab 2638: First reported 141.059 Lab 2849: First reported 51.18





Accreditation status and sample intake as reported by participants

lab	ISO/IEC17025 accredited:	Sample Intake Free Formaldehyde determination (grams):	Sample Intake Released Formaldehyde determination (grams):	Remarks
	Yes	1	Not prepared	Remarks
213		·	. 101 p. 0 p. 10 u	
230	Yes	1g	1g	
339	No	3.1g	4.9g	
348	Yes	1	-	
362	Yes	1.0046		
523	No	1		
551	Yes	1.0		
623				
	Yes	0.5g	1.0g	
	Yes	0.56g	1g	
1099		1g		
2102		1 gram		
2115		1 g		
2118		1.25 g/50ml	1 g/50 ml	the sample amount not sufficient
2129				
2132		1g	1g	
2135 2138		1 001 ~ / 1 002 ~	1 None	
2139		1.001 g / 1.003 g	None	
2139		1,50		
2146		1,50	1	Dimedone was performed
2165		1g	ı	Diffiedorie was performed
2170		1.001	NA	
2170		1.00 i	INC	
2201		1.00g	1.00g	
2212		1 gram	1.009	
2213		1 gram	1 gram	
2220		2.5024	. 9.5	
2225				
2226		1.0 g		
2236		1.0 gram		
2238	Yes	1g	1g	
2241	Yes	2.5		
2245		1g		
2247		0.6474	0.6539	
2255		1.0 gm	NA	
2256		1 gram	2 gram	
2261		1.00 grams		
2264				
2265		1		
2269		1 grams		
2272 2275		1g	0.8000~	
2275 2277		0.8000g. 2.5	0.8000g.	
2279		1.0		
2280		0.5 g	1 g	
2289		1.0000g	1.0000g	
2290				
2293		2.50 g		
2294		1 g	N/A	N/A
2295		1 g	1 g	
2297	Yes	1	1	
2298	Yes			
2300	Yes	1 gram	1 gram	
2301		1	1	
2310		1gram	1gram	
2311		1	1	
2313		1.0gram	1.0gram	
2314		1g	1g	
2330		0.50 grams	0.50 grams	
2347		0.5g	0.5g	
2348		1.0g	1.0g	
2351		1g	2g	
2352		1g	1 0000	
2356 2358		1.0000 4	1.0000 2	
2360		1.0g	1.0g	
2363		0.5g	0.5g	
2000	. 50	~·~g	v.~g	

		Sample Intaka Frac	Sample Intake Polescod	
	ISO/IEC17025	Sample Intake Free Formaldehyde determination	Sample Intake Released Formaldehyde determination	
	accredited:	(grams):	(grams):	Remarks
2364		1.000g	1.000g	
2365		0.5g	0.5g	
2366 2367		0.5 0.5g	0.5 0.5g	
2370		0.5g 1 g	0.5g 1 g	
2373		0.5	0.5	
2374				
2375		0,5 gr	0,5 gr	
2378		1g	1g	
2379		0.5 g	0.5 g	
2380 2381		1.00 g 1	1.00 g 1	
2382		1g	ı	released formaldehyde out cap
2383		0.5	0.5	15.54564 formalderlydd dut cap
2385		1 g		
2389	Yes	1 gram	1 gram	
2390		1.0004, 1.0029	1.0080, 1.0049	
2401		1g		
2403 2404		About 2.5 grams		
2404		2g 1 g		
2410		0.5		
2426				
2429	Yes	1g	1g	
2432		1		
2433		1.0 gram	-	
2439		1	10	
2442 2446		1g 1	1g	
2446		1	1	
2452		•	•	
2453	Yes	1.5		
2454	Yes	1.0000g	1.0000g	
2456		3		
2459				
2468 2474		1.00	NA	
2474 2475		1.00	IV/A	
2476		1 gram		
2483		0.5 g	1.00 g	
2486		1 gram	1 gram	
2489		1 g & 1 g	1 g & 1 g	
2497		1		
2500 2511		1.0 2	0	
2514		0.9303 grams	0	
2519		1 g		
2527	Yes	1.0		
2534	Yes	1 gr		
2553		1g	1g	
2561		- 0 Fg: -1 0047~		
2567 2572		>0.5g; <1.0047g		
2572		1g		
2582		1.0g	1.0g	
2589		0.4957/0.5051	•	
2590	Yes	1.25		
2591		1.00	0.00	
2605		1.00g	2.00g	
2606 2609		1 gram 3.0		
2614		1 gram	1 gram	
2622		1		
2625	Yes			
2626	Yes	1.000		
2629		~ 1.0 g		
2638		1 gm	1 gm	
2643		#18635 : 2g (1g ,1g)	#18636 : 2g(1g, 1g)	
2644 2648		1		
2665		0,5	0,5	
_555		- 1 -	-,-	

	100//50/7007	Sample Intake Free	Sample Intake Released	
lab	ISO/IEC17025	Formaldehyde determination (grams):	Formaldehyde determination	Pomarke
2667	accredited:	(grams):	(grams):	Remarks
2674		1g		
2678		ıg		
2712		3 grams		
2712		3 grains		
2730		1		
2763		1.0015	1.0000	
2775		0.9678	0.9678	Intake based on humidity correction.
2782		1.00g		,
2804		1		
2826	No	1 g		
2847	Yes	1 g		
2849	Yes	Average weight around 0.7 g	Average weight around 1 g	
2852		3 grams	5 grams	
2858		1.0000 gm	G	
2859	Yes	0.7 – 1.0 gram	0.8 - 1.0 gram	
2863	No	about 1 g		
2865	Yes	0.5052	1.0047	
3100	Yes	1g	1g	
3116	Yes	1g		
3118	Yes	0.5 gram		
3134	No	0.5g	1g	
3146	Yes	3 gram	5 gram	
3150		1		
3153		1 g	NA	
3154				
3166		0.5	NA	
3172				
3176		0,5	0,5	
3182		1		
3185		1g	1g	
3186		1 gm	1 gm	
3190		1g	1g	
3191		0.5 - 1.0 g	0.5 - 1.0 g	
3192		1 g	1	
3195 3197		approx 3g	1 0000	
3207		1 gram 1 gram.	1 gram	
3207		i giaiii. 1	1	
3210		2	1	
3216		2		
3220		1.0 grams	1.0grams	
3225		0.5g	Nil	
3228		1.0g	1 411	
3237		1.0g 1 g		
3246		1.00		
3248		0.5 grams	1.00 grams	
8005		1 gram	graine	
0000	169	ı yıanı		

Number of participants per country

- 10 labs in BANGLADESH
 - 1 lab in BELGIUM
 - 1 lab in BRAZIL
 - 1 lab in BULGARIA
- 2 labs in CAMBODIA
- 1 lab in EGYPT
- 1 lab in FINLAND
- 4 labs in FRANCE
- 10 labs in GERMANY
 - 1 lab in GREECE
 - 1 lab in GUATEMALA
- 12 labs in HONG KONG
- 11 labs in INDIA
- 4 labs in INDONESIA
- 9 labs in ITALY
- 5 labs in KOREA
- 1 lab in MAURITIUS
- 4 labs in MEXICO
- 2 labs in MOROCCO
- 1 lab in NETHERLANDS
- 53 labs in P.R. of CHINA
- 7 labs in PAKISTAN
- 1 lab in PERU
- 1 lab in PHILIPPINES
- 3 labs in POLAND
- 1 lab in PORTUGAL
- 1 lab in ROMANIA
- 1 lab in SINGAPORE
- 1 lab in SLOVENIA
- 3 labs in SPAIN
- 2 labs in SRI LANKA
- 3 labs in TAIWAN R.O.C.
- 3 labs in THAILAND
- 3 labs in TUNISIA
- 6 labs in TURKEY
- 5 labs in U.S.A.
- 1 lab in UNITED ARAB EMIRATES
- 2 labs in UNITED KINGDOM
- 9 labs in VIETNAM

Abbreviations:

C = final result after checking of first reported suspect test result

 $\begin{array}{ll} D(0.01) &= \text{outlier in Dixon's outlier test} \\ D(0.05) &= \text{straggler in Dixon's outlier test} \\ G(0.01) &= \text{outlier in Grubbs' outlier test} \\ G(0.05) &= \text{straggler in Grubbs' outlier test} \\ DG(0.01) &= \text{outlier in Double Grubbs' outlier test} \\ DG(0.05) &= \text{straggler in Double Grubbs' outlier test} \\ \end{array}$

R(0.01) = outlier in Rosner's outlier test R(0.05) = straggler in Rosner's outlier test

n.a. = not applicablen.d. = not detectedn.e. = not evaluated

W = test result withdrawn on request of participant ex = test result excluded from the statistical evaluations

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