

**Results of Proficiency Test  
Biodiesel 100% FAME (B100)  
April 2011**

**Organised by:** Institute for Interlaboratory Studies  
Spijkenisse, the Netherlands

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**CONTENTS**

1	INTRODUCTION .....	4
2	SET UP .....	4
2.1	QUALITY SYSTEM .....	4
2.2	PROTOCOL.....	4
2.3	CONFIDENTIALITY STATEMENT .....	4
2.4	SAMPLES .....	5
2.5	STABILITY OF THE SAMPLES.....	6
2.6	ANALYSES .....	6
3	RESULTS.....	6
3.1	STATISTICS .....	7
3.2	GRAPHICS .....	7
3.3	Z-SCORES .....	7
4	EVALUATION.....	8
4.1	EVALUATION PER TEST .....	8
4.2	PERFORMANCE EVALUATION FOR THE GROUP OF LABORATORIES.....	13
4.3	COMPARISON OF THE PROFICIENCY TEST OF APRIL 2011 WITH PREVIOUS PTS .....	14

## Appendices:

1	Data and statistical results.....	16
2	Number of participants per country.....	78
3	Abbreviations and literature.....	80

## 1 INTRODUCTION

Since 2001, a proficiency test for Fatty Acid Methyl Esters (FAME) used as Biodiesel B100 is organised every year by the Institute for Interlaboratory Studies (iis).

In this interlaboratory study 53 laboratories from 28 different countries have participated. See appendix 2 for a list of number of participants per country. In this report the results of the Biodiesel B100 proficiency test are presented and discussed.

## 2 SET UP

In this proficiency test Biodiesel B100 produced from Rapeseed Oil was used. Sample analyses for fit-for-use and homogeneity testing were subcontracted. It was decided to send one 0.5 litre and one 1 litre bottle of Biodiesel B100 (both labelled #11036), and separately a 1 litre bottle Biodiesel B100 (labelled #11037) specifically for Total Contamination test and another 0.5 litre bottle Biodiesel B100 (labelled #11038) specifically for Cold Soak Test and/or Filter Bocking Tendency.

The test scopes were set up according to both EN14214/:08+A1:09 and ASTM D6751:09 specifications. Participants were requested to report the analytical results as "rounded and unrounded results" and to use the indicated units on the report form(s). The unrounded results were preferably used for statistical evaluation.

### 2.1 QUALITY SYSTEM

The Institute for Interlaboratory Studies in Spijkenisse, the Netherlands, has implemented a quality system based on ISO guide 43, ILAC-G13:2007 and ISO 17043:2010. This ensures 100% confidentiality of participant's data. Also customer's satisfaction is measured on regular basis by the distribution of questionnaires.

### 2.2 PROTOCOL

The protocol followed in the organization of this proficiency test was the one as described for proficiency testing in the report 'iis Interlaboratory Studies: Protocol for the Organization, Statistics and Evaluation' of January 2010 (iis-protocol, version 3.2), which can be downloaded from [www.iisnl.com](http://www.iisnl.com).

### 2.3 CONFIDENTIALITY STATEMENT

All data presented in this report must be regarded as confidential and for use by the participating companies only. Disclosure of the information in this report is only allowed by means of the entire report. Use of the contents of this report for third parties is only allowed by written permission of the Institute for Interlaboratory Studies. Disclosure of the identity of one or more of the participating companies will be done only after receipt of a written agreement of the companies involved.

## 2.4 SAMPLES

The necessary bulk material of Biodiesel B100 type RME “Rapeseed Methyl Ester” was purchased from a European producer. After fit-for-use testing and homogenisation in a precleaned metal drum, the B100 was transferred to 83 brown glass bottles of 1 litre and 83 brown bottles of 500 ml, both labelled #11036.

The homogeneity of the subsamples #11036 was checked by the determination of Water in accordance with ISO12937:02 and Density in accordance with ASTM D4052:09 on 10 stratified randomly selected samples:

	Water in mg/kg	Density at 15°C in kg/m <sup>3</sup>
sample 1 #11036-1	243	882.7
sample 2 #11036-2	272	882.7
sample 3 #11036-3	250	882.8
sample 4 #11036-4	250	882.7
sample 5 #11036-5	260	882.8
sample 6 #11036-6	241	882.7
sample 7 #11036-7	234	882.8
sample 8 #11036-8	240	882.8
sample 9 #11036-9	275	882.8
sample 10 #11036-10	260	882.8

table 1: homogeneity test of subsamples #11036

From the above test results, the repeatabilities were calculated and compared with 0.3 times the corresponding reproducibilities in agreement with the procedure of ISO 13528, Annex B2 in the next table:

	Water in mg/kg	Density at 15°C in kg/m <sup>3</sup>
r (sample #11036)	34.8	0.10
Reference test	ISO12937:00	ISO12185:96
0.3*R <sub>(reference test)</sub>	32.9	0.15

table 2: repeatabilities of subsamples #11036

Each calculated repeatability was equal or less than 0.3 times the corresponding reproducibility of the respective reference method. The above difference between 34.8 and 32.9 is not significant. Therefore, homogeneity of the subsamples was assumed.

For Total Contamination approx 50 litre of bulk material was used. After homogenization, the material was subsequently divided over 62 amber glass bottles of 1L with inner and outer caps (85% filled) and labelled #11037. Each sample was spiked with 1 ml of a freshly prepared and ultrasonically homogenized, 25 g/kg particulate quartz material BCR-067 (ø 2.4-32 µm) in oil suspension. The homogeneity was checked by weighing the bottles before and after addition of the spike.

For “Cold Soak Test” determination 32 bottles of 0.5 litre with the regular Biodiesel B100 were filled and labelled #11038. For homogeneity of subsamples #11038 see table 1.

Depending on the registration of the participant, two bottles labelled #11036 (1x1 L and 1x0.5 L), and/or one 1 litre bottle labelled #11037, and/or one 0.5 litre bottle labelled #11038, were dispatched to each of the participating laboratories on April 6, 2011.

## 2.5 STABILITY OF THE SAMPLES

The stability of the Biodiesel B100, packed in the brown glass bottles, was checked. The material was found sufficiently stable for the period of the proficiency test.

## 2.6 ANALYSES

The tests methods to be used by the participating laboratories should be in accordance with the requirements of EN14214:03/08+A1:09 and/or ASTM D6751:09, e.g.:

Parameter	EN14214/08+A1:09	Parameter	ASTM D6751:09
Acid Value	EN14104	Acid Number	ASTM D664
Carbon Residue	ISO10370	Carbon Residue	ASTM D4530
CFPP	EN116		
Copper Strip Corrosion	ISO2160	Copper Strip Corrosion	ASTM D130
Total Contamination	EN12662		
Density @ 15°C	ISO12185		
Flash Point	ISO3679	Flash Point	ASTM D93-C
Iodine Value	EN14111		
Kin. Visc. @ 40°C	ISO3104	Kin. Visc. @ 40°C	ASTM D445
Oxidation Stability	EN14112	Oxidation Stability	EN14112
Sulphated Ash	ISO3987	Sulphated Ash	ASTM D874
Sulphur	ISO20846	Sulphur	ASTM D5453
Water	ISO12937	Water and Sediment	ASTM D2709
Calcium + Magnesium	EN14538	Calcium + Magnesium	EN14538
Phosphorus	EN14107	Phosphorus	ASTM D4951
Potassium + Sodium	EN14108/14109	Potassium + Sodium	EN14538
Methanol	EN14110	Methanol	EN14110
mono-, di-, tri-Glycerides	EN14105		
Free + Total Glycerol	EN14105	Free + Total Glycerol	ASTM D6584
Total ester content	EN14103		
Linolenic Acid	EN14103		

table 3: requirements and test methods acc. to specifications EN14214/08+A1:09 and ASTM D6751:09

To get comparable results a detailed report form, on which the units were prescribed as well as some of the required standards, was sent together with each set of samples. Also a letter of instructions and a SDS were added to the package.

## 3 RESULTS

During four weeks after sample despatch, the results of the individual laboratories were gathered. The original data are tabulated per determination in the appendix 1 of this report. The laboratories are presented by their code numbers.

Directly after deadline, a reminder fax was sent to those laboratories that had not yet reported. Shortly after the deadline, the available results were screened for suspect data. A result was called suspect in case the Huber Elimination Rule (a robust outlier test) found

it to be an outlier. The laboratories that produced these suspect data were asked to check the (raw data of the) reported results. Additional or corrected results have been used for data analysis and the original results are placed under 'Remarks' in the result tables in appendix 1.

### 3.1 STATISTICS

Statistical calculations were performed as described in the report 'iis Interlaboratory Studies: Protocol for the Organization, Statistics and Evaluation' of January 2010 (iis-protocol, version 3.2).

For the statistical evaluation the *unrounded* (when available) figures were used instead of the rounded results. Results reported as '<...>' or '>...>' were not used in the statistical evaluation.

First, the normality of the distribution of the various data sets per determination was checked by means of the Lilliefors-test. After removal of outliers, this check was repeated. Not all data sets proved to have a normal distribution, in which cases the conclusions of statistical evaluation should be used with due care.

In accordance with ISO 5725 (1986 and 1994) the original results per determination were submitted subsequently to Dixon and Grubbs outlier tests.

Outliers are marked by D(0.01) for the Dixon test, by G(0.01) or DG(0.01) for the Grubbs test. Stragglers are marked by D(0.05) for the Dixon test, by G(0.05) or DG(0.05) for the Grubbs test. Both outliers and stragglers were not included in the calculations of averages and standard deviations.

Finally, the reproducibilities were calculated from the standard deviations by multiplying them with a factor of 2.8.

### 3.2 GRAPHICS

In order to visualise the data against the reproducibilities from literature, Gauss plots were made, using the sorted data for one determination (see appendix 1). On the Y-axis the reported analysis results are plotted. The corresponding laboratory numbers are under the X-axis.

The straight horizontal line presents the consensus value (a trimmed mean). The four striped lines, parallel to the consensus value line, are the +3s, +2s, -2s and -3s target reproducibility limits of the selected standard. Outliers and other data, which were excluded from the calculations, are represented as a cross. Accepted data are represented as a triangle.

Furthermore, Kernel Density Graphs were made. This is a method for producing a smooth density approximation to a set of data that avoids some problems associated with histograms (see appendix 3, nr.12-13).

### 3.3 Z-SCORES

To evaluate the performance of the participating laboratories the z-scores were calculated. As it was decided to evaluate the performance of the participants in this proficiency test (PT) against the literature requirements, e.g. ASTM reproducibilities, the z-scores were calculated using a target standard deviation. This results in an evaluation independent of the spread of this interlaboratory study.

The target standard deviation was calculated from the literature reproducibility by division with 2.8. The z-scores were calculated according to:

$$z_{(\text{target})} = (\text{result} - \text{average of PT}) / \text{target standard deviation}$$

The  $z_{(\text{target})}$  scores are listed in the result tables in appendix 1.

Absolute values for  $z < 2$  are very common and absolute values for  $z > 3$  are very rare.

Therefore the usual interpretation of z-scores is as follows:

$ z  < 1$	good
$1 <  z  < 2$	satisfactory
$2 <  z  < 3$	questionable
$ z  > 3$	unsatisfactory

## 4 EVALUATION

In this proficiency test some problems were encountered during the execution. Only one laboratory had trouble receiving the samples on time. In total 2 laboratories reported after the deadline. All laboratories but one reported test results, but not all laboratories were able to perform all analyses requested. From 53 participants, 815 numerical results were received. Observed were 52 outlying results, which is 6.4% of the numerical results. In proficiency studies outlier percentages of 3% - 7.5% are quite normal.

Not all original data sets proved to have a normal distribution. Not Gaussian distributions were found for the following determinations: Cold Filter Plugging Point, Cloud point, Density, Iodine Value, Kinematic Viscosity, Water, Sodium, Linolenic Acid Methyl Ester, Total Contamination and Filter Blocking Tendency. In these cases the results of the statistical evaluations should be used with care.

### 4.1 EVALUATION PER TEST

In this section, the results are discussed per test. The specified test methods and requirements acc. to EN14214:03/08+A1:09 and ASTM D6751:09 were taken into account for explaining the observed differences when possible and applicable. These methods are also in the tables together with the original data in appendix 1. The abbreviations, used in these tables, are listed in appendix 3.

#### Acid Value (EN)

This determination was not problematic. No statistical outliers were detected and the calculated reproducibility and the calculated reproducibility is in full agreement with the requirements of EN14104:03.



<u>Acid Number (ASTM):</u>	This determination was problematic. One statistical outlier was detected. The calculated reproducibility is not at all in agreement with the requirements of ASTM D664:09a. Four laboratories used ASTM D974, a method that is not equivalent to ASTM D664, which may give deviating results. Therefore these test results were excluded prior to the statistical calculations.
<u>Carbon Residue</u>	This determination was problematic. Two statistical outliers were observed. The calculated reproducibility, after rejection of the statistical outliers, is not at all in agreement with the requirements of ISO10370. According to the EN14214:08 specifications, it is required to perform the analysis on a sample reduced to 10% of its volume by distillation. And also ASTM D4530:07 mentions this requirement. However, ASTM D6751:2009 specifications require the analysis to be performed on an <u>undistilled</u> sample. In this study it was requested to reduce the sample volume to 10% prior to the determination of the Carbon Residue. Perhaps not all participants did fulfil this request.
<u>CFPP:</u>	This determination was not problematic. No statistical outliers were detected and the calculated reproducibility is in good agreement with the requirements of EN116:97. However, it must be noted that according to EN14214:03/08+A1:09, no reproducibility requirements are available for the EN116:97 method applied on Biodiesel B100.
<u>Cloud Point:</u>	This determination was not problematic. No statistical outliers were detected and the calculated reproducibility is in good agreement with the requirements of ASTM D2500:09.
<u>Copper Corrosion:</u>	No problems have been observed. In this determination all participants agree on a result of 1.
<u>Density @15°C:</u>	This determination was not problematic. Three statistical outliers were observed. However, the calculated reproducibility, after rejection of the statistical outliers, is in good agreement with the requirements of ISO12185:96.
<u>Flash Point (ISO3679):</u>	This determination was problematic. No statistical outliers were detected. However, the calculated reproducibility is not in agreement with the requirements of EN14214:08+A1:09.
<u>Flash Point (PMcc):</u>	This determination was not problematic. No statistical outliers were detected and the calculated reproducibility is in full agreement with the requirements of ASTM D93-C:10a.
<u>Iodine Number:</u>	This determination was problematic. Three statistical outliers were detected and the calculated reproducibility, after rejection of the

statistical outliers, is not in agreement with the requirements of EN14111:03.

An estimation of the range, in which the Iodine number is likely to be expected, can be calculated. There is a relation between Iodine number and Fatty Acid composition (EN14214:08 Annex B4). The composition may be assessed by taking the reproducibility according to EN14103:03 (Linolenic Acid Methyl Ester) as a guideline.

For this sample the Iodine Number may be estimated to have a value between 97 and 121 g I<sub>2</sub>/100 g. Therefore, Iodine Numbers reported above or below these values are not likely to be expected, due to the kind of Biodiesel B100 (Rapeseed Methyl Ester) used for this study.

Kin.Visco. @ 40°C: This determination was not problematic. Three statistical outliers were observed. However, the calculated reproducibility, after rejection of the statistical outliers, is in good agreement with the requirements of EN14214:08+A1:09.

Oxidation Stability: This determination was not problematic. Two statistical outliers were detected. However, the calculated reproducibility, after rejection of the statistical outliers, is in full agreement with the requirements of EN14112:03.

Sulphated Ash: All reported results were near or below the applicable lower limit of ASTM D874:07 and ISO3987:94 (0.005% M/M). Therefore no conclusions were drawn.

Sulphur (ISO20846): All reported results (except one) were near or below the application range of ISO20846 (3 – 500 mg/kg). Therefore no conclusions were drawn.

Sulphur (D5453): This determination was not problematic. One statistical outlier was detected. The calculated reproducibility, after rejection of the statistical outlier, is in good agreement with the requirements of ASTM D5453:09.

Water: This determination was not problematic. One statistical outlier was observed. After rejection of the statistical outlier, the calculated reproducibility is in agreement with the requirements of ISO12937:00.

Calcium and Magnesium: All reported results were near or below the application range of EN14538:06 (1 – 10 mg/kg). Therefore no conclusions were drawn.

Phosphorus: All reported results were near or below the application range of EN14107:03 (4 – 20 mg/kg). Therefore no conclusions were drawn.

Potassium: All reported results were near or below the lower application limit of EN14108:03 (0.5 mg/kg). Therefore no conclusions were drawn.

- Sodium: All reported results were near or below the lower application limit of EN14109:03 (1 mg/kg). Therefore no conclusions were drawn.
- Methanol: This determination may be problematic. One statistical outlier was detected. However, the calculated reproducibility after rejection of the statistical outlier is not in agreement with the requirements of EN14110:03.
- mono-Glycerides: This determination was not problematic. Four statistical outliers were observed. However, the calculated reproducibility, after rejection of the statistical outliers, is in full agreement with the requirements of EN14105:03 and the new EN14105:11 (since May 2011).
- di-Glycerides: This determination was problematic. Two statistical outliers were observed and the calculated reproducibility, after rejection of the statistical outliers, is not in agreement with the requirements of EN14105:03 and the new EN14105:11 (since May 2011).
- tri-Glycerides: This determination was problematic. One statistical outlier was observed. The calculated reproducibility, after rejection of the statistical outlier, is not in agreement with the requirements of EN14105:03 and the new EN14105:11 (since May 2011).
- Free Glycerol: This determination was problematic. No statistical outliers were observed. However, the calculated reproducibility is not in agreement with the requirements of EN14105:03 and the new EN14105:11 (since May 2011).
- Total Glycerol: This determination was very problematic. Only one statistical outlier was detected. However, the calculated reproducibility, after rejection of the statistical outlier, is not at all in agreement with the requirements of EN14105:03 and the new EN14105:11 (since May 2011).
- Total Ester: This determination was not problematic. Only one statistical outlier was observed and the calculated reproducibility, after rejection of the statistical outlier, is in full agreement with the requirements of EN14103:03 and the new EN14103:11 (since May 2011).
- Total Ester corr: After correction of the C17 present in the sample, the average corrected ester content is less (!) than the uncorrected ester content, while the contrary is to be expected. One statistical outlier was observed. The calculated reproducibility, after rejection of the statistical outlier, is in full agreement with the requirements of EN14103:03 and the new EN14103:11 (since May 2011).

Linolenic Acid Methyl Ester: This determination was not problematic. Two statistical outliers were detected. The calculated reproducibility, after rejection of the statistical outliers, is in agreement with the requirements of EN14103:03 and the new EN14103:11 (since May 2011).

Polyunsaturated Methyl Esters: This determination was problematic. One statistical outlier was observed. However, the calculated reproducibility, after rejection of the statistical outlier, is not in agreement with the requirements of EN15779:09.

Total Contamination: Serious analytical problems have been observed. In total 3 laboratories reported 'fail' or 'blockage' or a test result for a sample volume lower than 800 mL. The samples were spiked with 1 ml of a fresh prepared and well shaken, 25 g/kg particulate quartz material BCR-067 ( $\varnothing$  2.4-32  $\mu$ m) in oil suspension. Therefore the minimal Total Contamination concentration to be found was known (added amount = 15.1 mg/kg). The laboratories should be able to find at least 9.6 mg/kg [15.1 mg/kg(added amount) – 5.5 mg/kg(R EN12662)]. However, 6 of 32 laboratories reported lower amounts than 9.6 mg/kg and therefore the results were rejected prior to data analysis. The reason for the reported low TC concentrations is possibly insufficient homogenisation of the sample by the respective laboratory prior to sub sampling for analysis. After excluding the questionable data and three statistical outliers, the calculated reproducibility is still not in agreement with the requirements of EN12662:08.

Cold Soak Filter test: This determination may be problematic. No statistical outliers were observed. However, as only five numerical results were reported, it was difficult to draw significant conclusions.

Filter Blocking Tendency: This determination may be very problematic as the range of reported results is very large (1.05 – 4.40). At least three laboratories diluted the sample prior to testing it and at least four laboratories used the sample undiluted. This fact may have a significant influence on the test results. However, as only eight results were reported, it was difficult to draw any further conclusions.

## 4.2 PERFORMANCE EVALUATION FOR THE GROUP OF LABORATORIES

A comparison has been made between the reproducibility as declared by the relevant standard and the reproducibility as found for the group of laboratories that participated. The reproducibilities derived from literature standards (in casu the ASTM, EN and IP standards) and the calculated reproducibilities of the samples (see appendix 1) are compared in the next table.

Parameter	unit	n	average	R (Calc.)	R (lit)
Acid Value (EN14104)	mg KOH/g	37	0.117	0.045	0.060
Acid Number (D664-B)	mg KOH/g	16	0.110	0.039	0.017
Carbon Residue on 10%	%M/M	20	0.109	0.150	0.056
Cold Filter Plugging Point	°C	45	-21.3	4.4	4.8
Cloud Point	°C	41	-8.20	3.93	4.00
Density @ 15°C	kg/m <sup>3</sup>	46	882.72	0.24	0.50
Flash Point (ISO3679)	°C	22	163.95	13.56	11.10
Flash Point PMcc (D93-C)	°C	31	155.66	11.01	14.70
Iodine Value	g I <sub>2</sub> /100g	37	111.66	6.30	5.00
Kin. Viscosity @ 40°C	mm <sup>2</sup> /s	43	4.5050	0.0588	0.0811
Oxidation Stability	hours	42	10.153	2.313	2.870
Sulphated Ash	%M/M	13	0.0010	0.0016	(0.0004)
Sulphur (ISO20846)	mg/kg	21	2.74	1.23	(2.30)
Sulphur (D5453)	mg/kg	15	2.69	0.98	1.22
Water	mg/kg	46	255.9	56.4	110.0
Calcium & Magnesium	mg/kg	9	0.07	0.12	(1.20)
Phosphorus	mg/kg	10	0.37	0.94	(0.10)
Potassium	mg/kg	8	0.14	0.31	(2.02)
Sodium	mg/kg	14	0.22	0.37	(2.05)
Methanol	%M/M	24	0.010	0.007	0.005
mono-Glycerides	%M/M	23	0.572	0.140	0.172
di-Glycerides	%M/M	25	0.121	0.071	0.052
tri-Glycerides	%M/M	25	0.065	0.092	0.073
Free Glycerol	%M/M	21	0.005	0.009	0.007
Total Glycerol	%M/M	28	0.179	0.079	0.023
Total Ester	%M/M	39	97.89	2.36	4.16
Total Ester (corr. for C17)	%M/M	14	97.77	2.74	4.16
Linolenic Acid Methyl Ester	%M/M	38	8.79	0.67	0.64
Polyunsat. Methyl esters	%M/M	9	0.21	0.34	0.27
Total Contamination	mg/kg	21	18.49	7.23	5.55
Cold Soak Filter Test	s	5	142.1	173.0	82.3
Filter Blocking Tendency		7	2.11	3.97	0.27

table 4: comparison of the observed and target reproducibilities

\* Values between brackets were below the application range of the respective reference test method, therefore results should be used with due care

Without further statistical calculations it can be concluded that for many tests there is not a good compliance of the group of participating laboratories with the relevant standards. The problematic tests have been discussed in paragraph 4.1.

### 4.3 COMPARISON OF THE PROFICIENCY TEST OF APRIL 2011 WITH PREVIOUS PTS

	April 2011	October 2010	May 2010	October 2009
Type of FAME	Rapeseed	Rapeseed	Rapeseed	Rapeseed
Number of reporting labs	53	50	35	67
Number of results reported	815	744	519	980
Number of statistical outliers	52	38	33	61
Percentage statistical outliers	6.4%	5.1%	6.4%	6.2%

table 5: comparison with previous proficiency tests

In proficiency tests, outlier percentages of 3% - 7.5% are quite normal.

The performance of the determinations of the proficiency tests was compared against the requirements of the respective standards. The conclusions are given the following table:

Determination	April 2011	October 2010	May 2010	October 2009
Acid Value (EN14104)	++	++	+	-
Acid Number (D664-B)	--	--	--	--
Carbon Residue	--	--	--	--
Cold Filter Plugging Point	+	++	++	++
Cloud Point	+/-	+/-	++	n.e.
Density @15°C	++	++	++	++
Flash Point PMcc (ISO3679)	--	++	+/-	+
Flash Point PMcc (D93-C)	--	++	--	--
Iodine Value	--	++	-	--
Kin. Viscosity @ 40°C	++	-	++	+
Oxidation Stability	++	++	++	++
Sulphated Ash	(--)	(--)	(--)	(--)
Sulphur (ISO20846)	(+)	(+)	(++)	(+/-)
Sulphur (D5453)	++	--	++	n.e.
Water	++	++	++	++
Calcium and Marnesium	(++)	(++)	++	--
Phosphorus	(--)	(--)	(--)	(--)
Potassium and Sodium	(++)	(++)	(++)	++
Methanol	-	--	--	+
mono-Glycerides	++	+/-	++	--
di-Glycerides	--	--	+/-	--
tri-Glycerides	--	-	+/-	--
Free Glycerol	--	--	+/-	--
Total Glycerol	--	--	++	+
Total Ester content	++	-	++	++
Total Ester content corrected	++	+/-	n.e.	n.e.
Linolenic Acid Methyl Ester	+/-	++	-	++
Polyunsat. Methyl esters	--	n.e.	n.e.	n.e.
Total Contamination	--	(--)	-	(--)
Cold Soak Filter Test	--	--	n.e.	n.e.
Filter Blocking Tendency	--	--	n.e.	n.e.

table 8: comparison of group performances against the standard requirements

\* Signs between brackets are for assigned values below the application range of the respective reference test method and therefore should be used with due care

The performance of the determinations against the requirements of the respective standards is listed in the above table. The following performance categories were used:

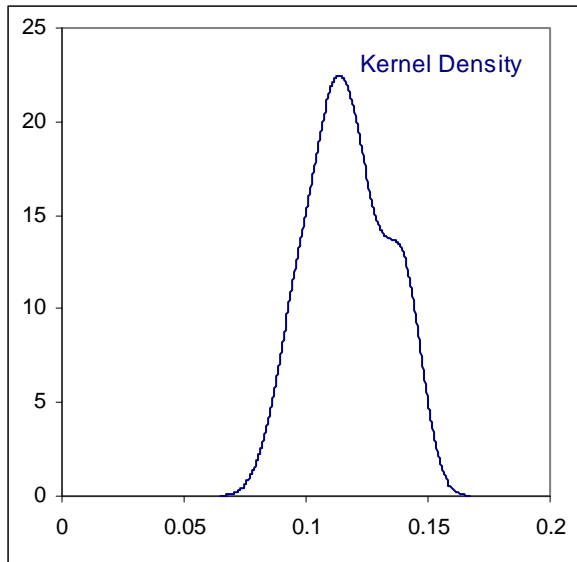
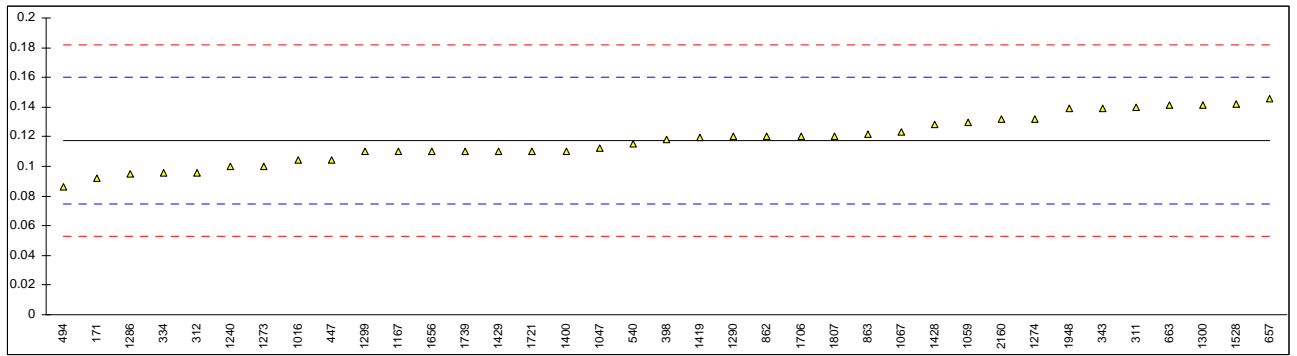
- ++: group performed much better than the standard
- + : group performed better than the standard
- +/-: group performance equals the standard
- : group performed worse than the standard
- : group performed much worse than the standard
- n.e.: not evaluated

**APPENDIX 1**

Determination of Acid Value conform EN spec. on sample #11036; results in mg KOH/g

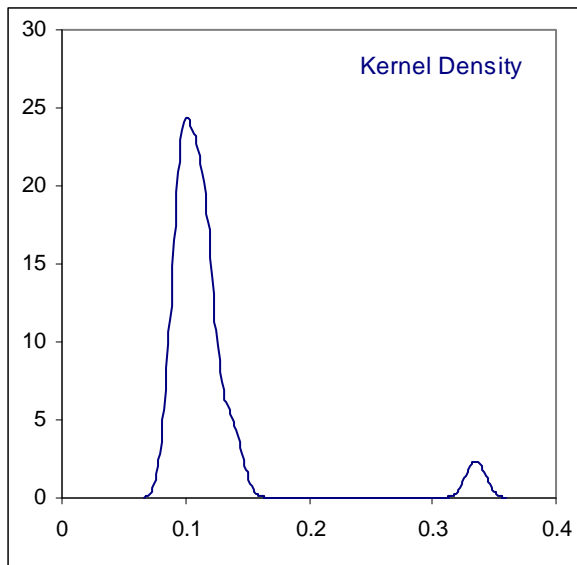
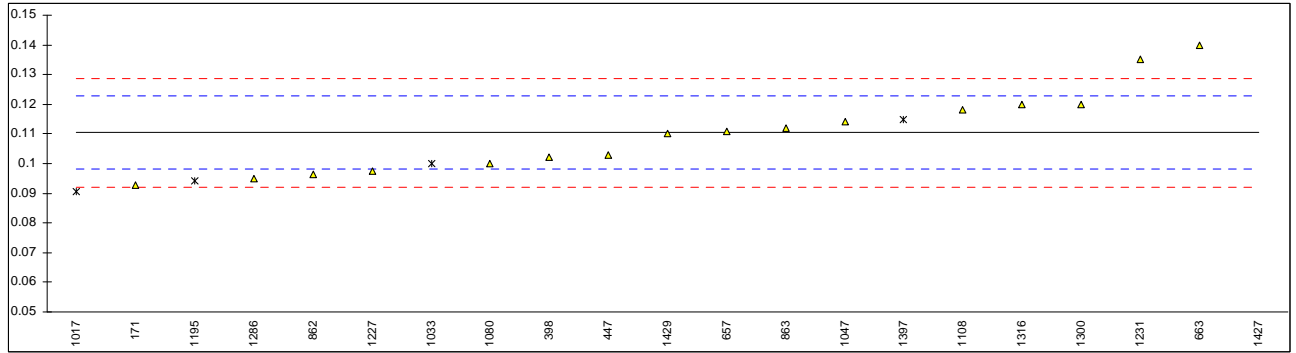
lab	method	value	mark	z(targ)	remarks
150		----		----	
171	EN14104	0.092		-1.18	
311	EN14104	0.14		1.06	
312	EN14104	0.096		-1.00	
334	EN14104	0.096		-1.00	
343	EN14104	0.139		1.01	
398	EN14104	0.118		0.03	
447	EN14104	0.104		-0.62	
494	EN14104	0.086		-1.46	
540	EN14104	0.115		-0.11	
657	EN14104	0.146		1.34	
663	EN14104	0.141		1.10	
862	EN14104	0.120		0.12	
863	EN14104	0.122		0.22	
1016	EN14104	0.104		-0.62	
1017		----		----	
1033		----		----	
1047	EN14104	0.112		-0.25	
1059	EN14104	0.13		0.59	
1067	EN14104	0.123		0.26	
1080		----		----	
1108		----		----	
1167	EN14104	0.11		-0.34	
1195		----		----	
1199		----		----	
1227		----		----	
1231		----		----	
1240	EN14104	0.100		-0.81	
1273	EN14104	0.10		-0.81	
1274	EN14104	0.132		0.68	
1278		----		----	
1286	EN14104	0.095		-1.04	
1290	EN14104	0.12		0.12	
1299	EN14104	0.11		-0.34	
1300	EN14104	0.1415		1.13	
1316		----		----	
1397		----		----	
1400	EN14104	0.110		-0.34	
1407		----		----	
1419	EN14104	0.1198		0.11	
1427		----		----	
1428	EN14104	0.128		0.50	
1429	EN14104	0.11		-0.34	
1441		----		----	
1528	EN14104	0.142		1.15	
1634		----		----	
1654		----		----	
1656	EN14104	0.11		-0.34	
1706	EN14104	0.12		0.12	
1721	EN14104	0.11	C	-0.34	First reported 0.18
1739	EN14104	0.11		-0.34	
1807	EN14104	0.12	C	0.12	First reported 0.20
1948	EN14104	0.139		1.01	
2160	EN14104	0.132		0.68	
	normality	OK			
	n	37			
	outliers	0			
	mean (n)	0.1174			
	st.dev. (n)	0.01600			
	R(calc.)	0.0448			
	R(EN14104:03)	0.0600			





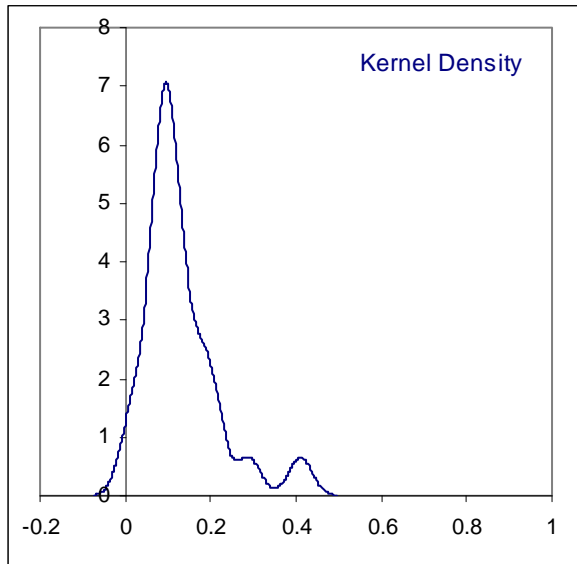
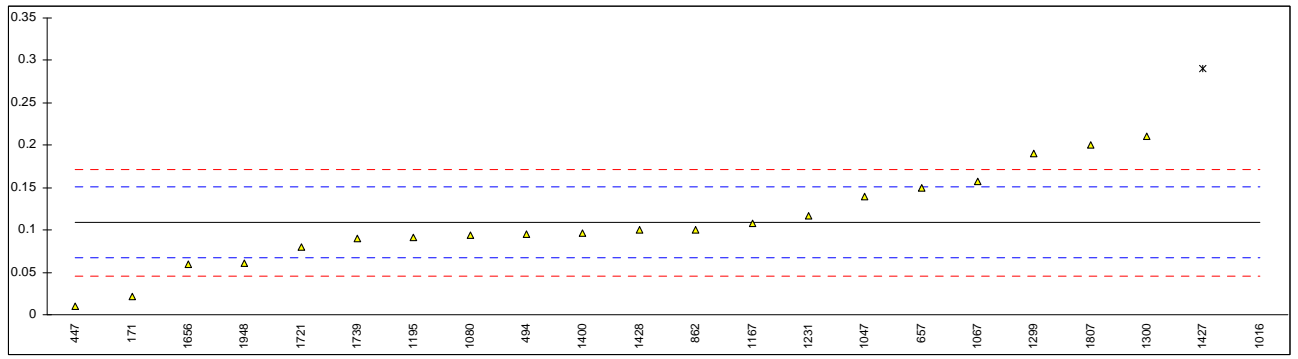
## Determination of Acid Number conform ASTM spec. on sample #11036; results in mg KOH/g

lab	method	value	mark	z(targ)	remarks
150		----		----	
171	D664B	0.0928		-2.89	
311		----		----	
312		----		----	
334		----		----	
343		----		----	
398	D664B	0.102		-1.38	
447	D664B	0.103		-1.22	
494		----		----	
540		----		----	
657	D664B	0.111		0.09	
663	D664	0.140		4.84	
862	D664B	0.0965		-2.28	
863	D664B	0.112		0.26	
1016		----		----	
1017	D974	0.09056	ex	-3.25	result excluded, different test method, see § 4.1
1033	D974	0.10	ex	-1.71	result excluded, different test method, see § 4.1
1047	D664B	0.114		0.58	
1059		----		----	
1067		----		----	
1080	D664	0.10		-1.71	
1108	D664	0.118		1.24	
1167		----		----	
1195	D974	0.0943	ex	-2.64	result excluded, different test method, see § 4.1
1199		----		----	
1227	D664	0.0976		-2.10	
1231	D664	0.135		4.02	
1240		----		----	
1273		----		----	
1274		----		----	
1278		----		----	
1286	D664	0.095		-2.53	
1290		----		----	
1299		----		----	
1300	D664B	0.1201		1.58	
1316	D664B	0.12		1.56	
1397	D974	0.115	ex	0.75	result excluded, different test method, see § 4.1
1400		----		----	
1407		----		----	
1419		----		----	
1427	D664B	0.335	G(0.01)	36.73	
1428		----		----	
1429	D664B	0.11		-0.07	
1441		----		----	
1528		----		----	
1634		----		----	
1654		----		----	
1656		----		----	
1706		----		----	
1721		----		----	
1739		----		----	
1807		----		----	
1948		----		----	
2160		----		----	
	normality	OK			
	n	16			
	outliers	1			
	mean (n)	0.1104			
	st.dev. (n)	0.01385			
	R(calc.)	0.0388			
	R(D664-B:09a)	0.0171			



Determination of Carbon Residue on 10% distillation residue on sample #11036; results in %M/M

lab	method	value	mark	z(targ)	remarks
150		----		----	
171	ISO10370	0.0219		-4.35	
311		----		----	
312		----		----	
334		----		----	
343	ISO10370	<0.1		----	
398		----		----	
447	ISO10370	0.01		-4.95	
494	ISO10370	0.095		-0.68	
540		----		----	
657	ISO10370	0.15		2.08	
663		----		----	
862	ISO10370	0.1	C	-0.43	First reported 0.37
863		----		----	
1016	ISO10370	0.411	G(0.01)	15.17	
1017		----		----	
1033		----		----	
1047	ISO10370	0.14		1.57	
1059		----		----	
1067	ISO10370	0.157		2.43	
1080	ISO10370	0.094		-0.73	
1108		----		----	
1167	ISO10370	0.108		-0.03	
1195	ISO10370	0.0914		-0.86	
1199		----		----	
1227		----		----	
1231	D4530	0.117		0.42	
1240		----		----	
1273		----		----	
1274		----		----	
1278		----		----	
1286		----		----	
1290		----		----	
1299	ISO10370	0.19		4.08	
1300	ISO10370	0.2111		5.14	
1316		----		----	
1397		----		----	
1400	ISO10370	0.096		-0.63	
1407		----		----	
1419		----		----	
1427	ISO10370	0.29	G(0.05)	9.10	
1428	ISO10370	0.100		-0.43	
1429		----		----	
1441		----		----	
1528		----		----	
1634		----		----	
1654		----		----	
1656	ISO10370	0.06		-2.44	
1706		----		----	
1721	ISO10370	0.08		-1.44	
1739	ISO10370	0.09		-0.94	
1807	ISO10370	0.2		4.58	
1948	ISO10370	0.0613		-2.38	
2160		----		----	
	normality	OK			
	n	20			
	outliers	2			
	mean (n)	0.1086			
	st.dev. (n)	0.05361			
	R(calc.)	0.1501			
	R(ISO10370:95)	0.0558			Application range >0.1 %M/M

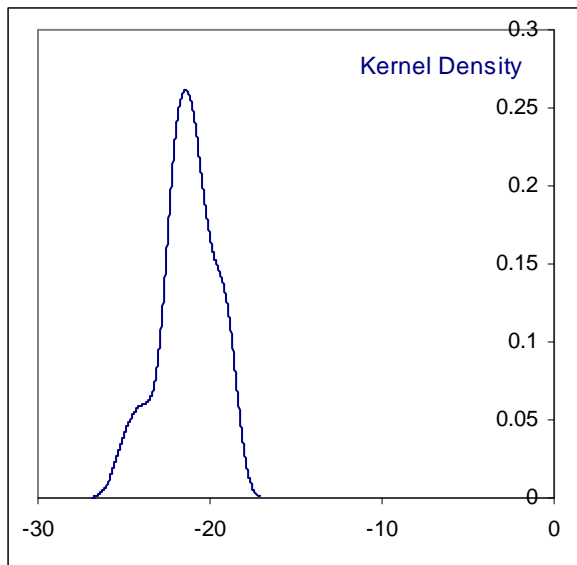
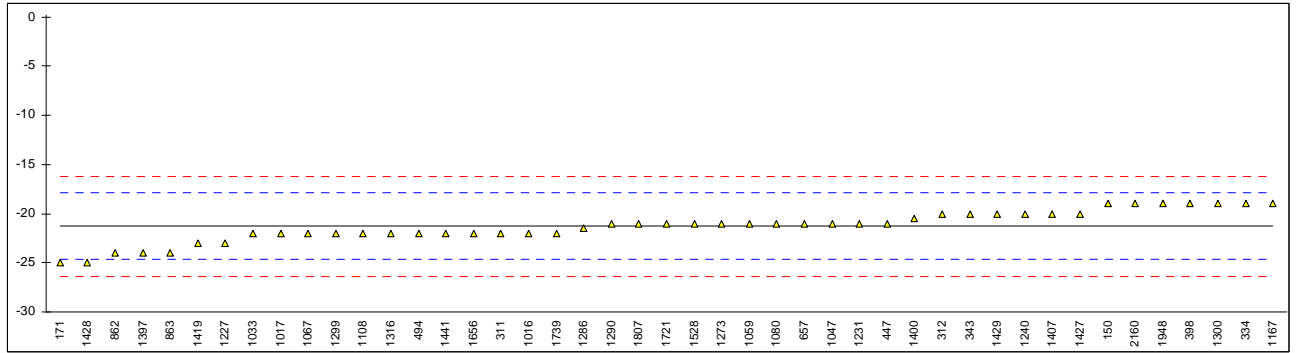


Determination of Cold Filter Plugging Point on sample #11036; results in °C

lab	method	value	mark	z(targ)	remarks
150	EN116	-19		1.34	
171	EN116	-25	C	-2.18	first reported -35.0
311	EN116	-22		-0.42	
312	EN116	-20		0.76	
334	EN116	-19		1.34	
343	EN116	-20		0.76	
398	EN116	-19		1.34	
447	EN116	-21		0.17	
494	EN116	-22		-0.42	
540		----		----	
657	EN116	-21		0.17	
663		----		----	
862	EN116	-24		-1.59	
863	IP309	-24		-1.59	
1016	EN116	-22		-0.42	
1017	EN116	-22		-0.42	
1033	IP309	-22	C	-0.42	first reported -9.0
1047	EN116	-21		0.17	
1059	EN116	-21		0.17	
1067	EN116	-22		-0.42	
1080	EN116	-21		0.17	
1108	EN116	-22		-0.42	
1167	EN116	-19		1.34	
1195		----		----	
1199		----		----	
1227	EN116	-23	C	-1.00	first reported -5
1231	D6371	-21		0.17	
1240	EN116	-20.0		0.76	
1273	EN116	-21		0.17	
1274		----		----	
1278		----		----	
1286	EN116	-21.5		-0.12	
1290	EN116	-21		0.17	
1299	EN116	-22		-0.42	
1300	EN116	-19		1.34	
1316	EN116	-22		-0.42	
1397	EN116	-24		-1.59	
1400	EN116	-20.5		0.46	
1407	EN116	-20		0.76	
1419	EN116	-23		-1.00	
1427	EN116	-20.00		0.76	
1428	EN116	-25		-2.18	
1429	EN116	-20		0.76	
1441	D6371	-22.0		-0.42	
1528	EN116	-21		0.17	
1634		----		----	
1654		----		----	
1656	EN116	-22		-0.42	
1706		----		----	
1721	EN116	-21		0.17	
1739	EN116	-22		-0.42	
1807	EN116	-21		0.17	
1948	EN116	-19	C	1.34	first reported -14
2160	EN116	-19.0		1.34	

normality not OK  
n 45  
outliers 0  
mean (n) -21.29  
st.dev. (n) 1.579  
R(calc.) 4.42  
R(EN116:97\*) 4.77

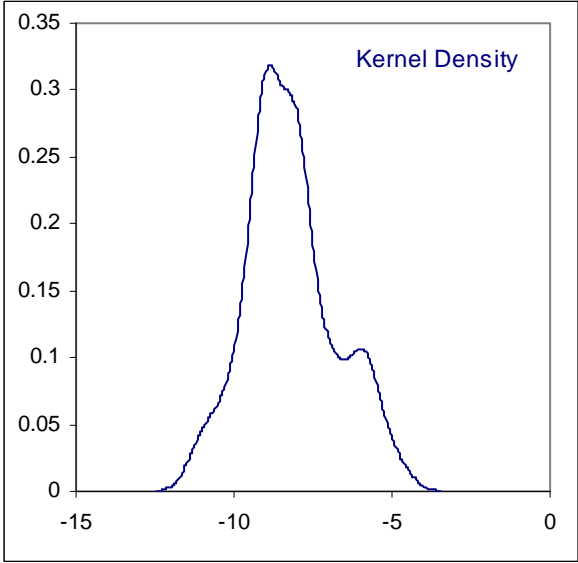
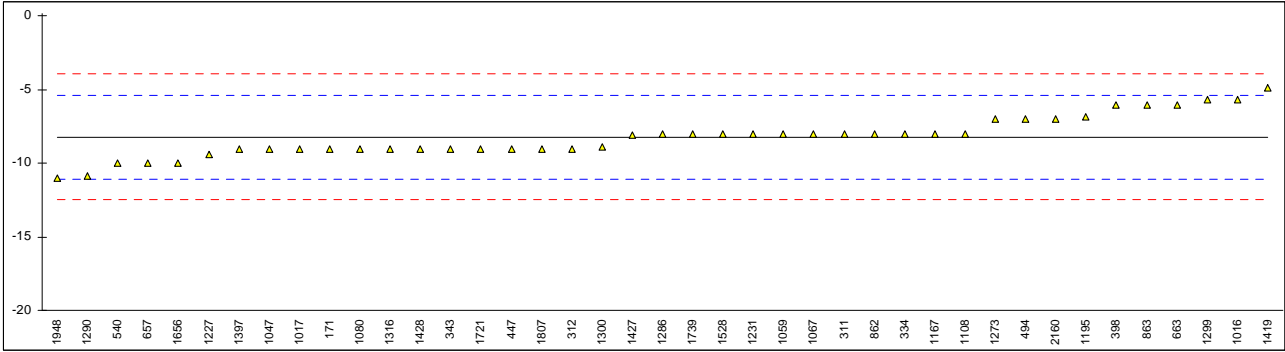
\* not applicable for B100 according to EN14214:08+A1:09



Determination of Cloud Point on sample #11036; results in °C

lab	method	value	mark	z(targ)	remarks
150		----		----	
171	D2500-M	-9		-0.56	
311	D2500-A	-8		0.14	
312	D2500-A	-9		-0.56	
334	EN23015-A	-8		0.14	
343	D2500-A	-9		-0.56	
398	D2500-M	-6		1.54	
447	D2500-M	-9		-0.56	
494	EN23015-A	-7		0.84	
540	EN23015-M	-10		-1.26	
657	D2500-A	-10		-1.26	
663	D2500-M	-6		1.54	
862	D2500-A	-8		0.14	
863	D2500-M	-6		1.54	
1016	ISO3015-A	-5.7		1.75	
1017	D2500-A	-9		-0.56	
1033		----		----	
1047	ISO3015-M	-9		-0.56	
1059	EN23015-A	-8		0.14	
1067	D5771	-8		0.14	
1080	EN23015-A	-9		-0.56	
1108	D2500-M	-8		0.14	
1167	EN23015-A	-8		0.14	
1195	D2500-M	-6.85		0.95	
1199		----		----	
1227	D2500-A	-9.4		-0.84	
1231	D2500-M	-8		0.14	
1240		----		----	
1273	D2500-M	-7		0.84	
1274		----		----	
1278		----		----	
1286	D2500-M	-8		0.14	
1290	D2500-A	-10.84		-1.84	
1299	D7397-A	-5.7		1.75	
1300	EN23015-M	-8.89		-0.48	
1316	EN23015-A	-9.0		-0.56	
1397	D2500-A	-9		-0.56	
1400		----		----	
1407		----		----	
1419	EN23015-A	-4.9		2.31	
1427	D5773-A	-8.10		0.07	
1428	D2500-A	-9		-0.56	
1429		----		----	
1441		----		----	
1528	D2500-A	-8		0.14	
1634		----		----	
1654		----		----	
1656	IP444-A	-10		-1.26	
1706		----		----	
1721	D2500-A	-9		-0.56	
1739	EN23015-A	-8		0.14	
1807	D2500-M	-9	C	-0.56	first reported -2
1948	D2500-A	-11		-1.96	
2160	D2500-A	-7.0		0.84	
	normality	not OK			
	n	41			
	outliers	0			
	mean (n)	-8.20			
	st.dev. (n)	1.402			
	R(calc.)	3.93			
	R(D2500:09)	4.00			Compare R(EN23015/ISO3015) = 4.00





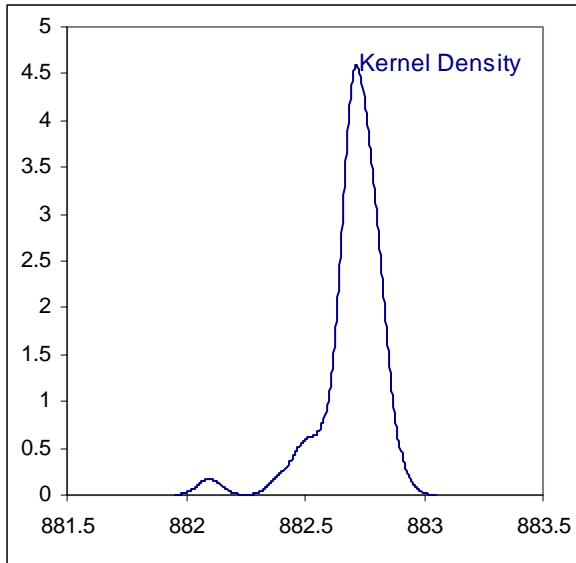
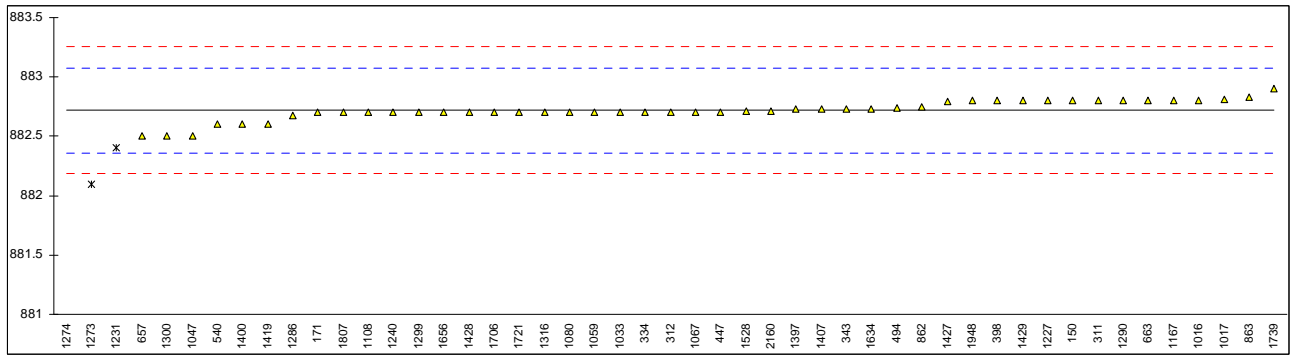
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## Determination of Copper Strip Corrosion 3 hrs/50°C on sample #11036

lab	method	value	mark	z(targ)	remarks
150	D130	1A		----	
171	D130	1A		----	
311	ISO2160	1		----	
312	D130	1A		----	
334		----		----	
343	ISO2160	1A		----	
398	D130	1A		----	
447	D130	1A		----	
494	ISO2160	1		----	
540	ISO2160	1		----	
657	D130	1		----	
663	D130	1A		----	
862	D130	1A		----	
863	D130	1A		----	
1016	ISO2160	1A		----	
1017	D130	1A		----	
1033	IP154	1B		----	
1047	D130	1		----	
1059	ISO2160	1A		----	
1067		----		----	
1080	ISO2160	1A		----	
1108	D130	1A		----	
1167	ISO2160	1A		----	
1195		----		----	
1199		----		----	
1227	D130	1A		----	
1231	D130	1A		----	
1240		----		----	
1273		----		----	
1274		----		----	
1278		----		----	
1286	D130	1A		----	
1290		----		----	
1299	D130	1A		----	
1300	D130	1A		----	
1316	D130	1B		----	
1397	D130	1		----	
1400		----		----	
1407		----		----	
1419		----		----	
1427	D130	1A		----	
1428	D130	1		----	
1429	D130	1A		----	
1441		----		----	
1528	D130	1A		----	
1634	ISO2160	1A		----	
1654		----		----	
1656	ISO2160	1		----	
1706		----		----	
1721	D130	1		----	
1739	ISO2160	1A		----	
1807	D130	1A		----	
1948	D130	1A		----	
2160	ISO2160	1A		----	
	normality	n.a			
	n	37			
	outliers	n.a			
	mean (n)	1			
	st.dev. (n)	n.a			
	R(calc.)	n.a			
	R(D130:04e1)	n.a			

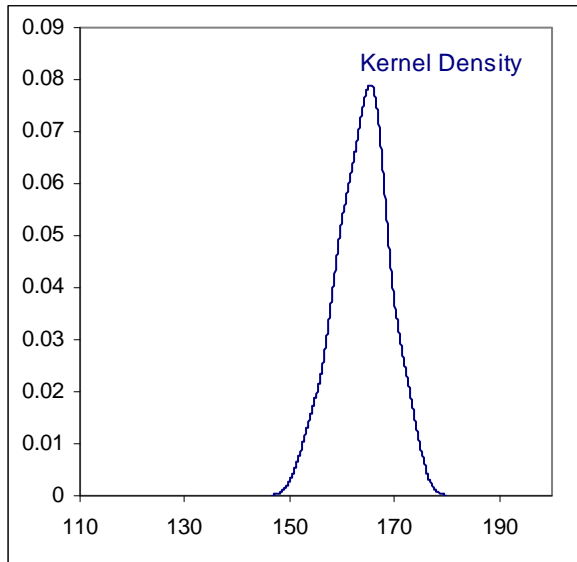
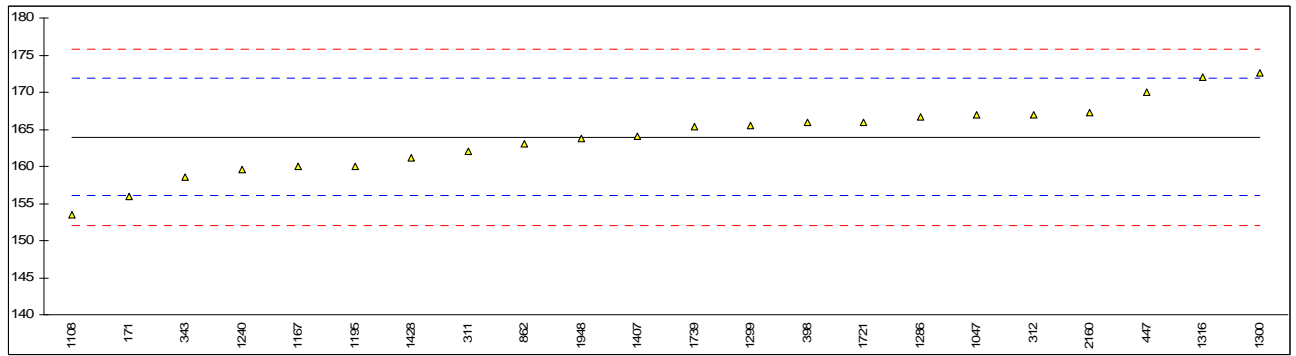
Determination of Density @ 15°C conform EN spec. on sample #11036; results in kg/m<sup>3</sup>

lab	method	value	mark	z(targ)	remarks
150	ISO12185	882.8	C	0.46	First repoted 883.1
171	ISO12185	882.7		-0.10	
311	ISO12185	882.8		0.46	
312	ISO12185	882.7		-0.10	
334	ISO12185	882.7		-0.10	
343	ISO12185	882.73		0.07	
398	ISO12185	882.8		0.46	
447	ISO12185	882.7		-0.10	
494	ISO12185	882.74		0.12	
540	ISO12185	882.6		-0.66	
657	ISO12185	882.5		-1.22	
663	ISO12185	882.8		0.46	
862	D4052	882.75		0.18	
863	D4052	882.83		0.63	
1016	ISO12185	882.8	C	0.46	
1017	ISO12185	882.81		0.51	
1033	IP365	882.7		-0.10	
1047	ISO12185	882.5		-1.22	
1059	ISO12185	882.7		-0.10	
1067	ISO12185	882.7		-0.10	
1080	ISO12185	882.7	C	-0.10	
1108	ISO12185	882.7		-0.10	
1167	ISO12185	882.8		0.46	
1195		----		----	
1199		----		----	
1227	D4052	882.8		0.46	
1231	D4052	882.4	G(0.05)	-1.78	
1240	ISO12185	882.7		-0.10	
1273	ISO3675	882.1	G(0.01)	-3.46	
1274	ISO12185	4.7004	G(0.01)	4916.90	
1278		----		----	
1286	ISO12185	882.675		-0.24	
1290	ISO12185	882.8		0.46	
1299	ISO12185	882.7		-0.10	
1300	ISO12185	882.5		-1.22	
1316	ISO12185	882.7		-0.10	
1397	ISO12185	882.73	C	0.07	First reported 0.88273 kg/L
1400	ISO12185	882.6		-0.66	
1407	ISO12185	882.73		0.07	
1419	ISO12185	882.60		-0.66	
1427	ISO12185	882.79		0.40	
1428	ISO12185	882.7		-0.10	
1429	ISO12185	882.8	C	0.46	First reported 0.8828 kg/L
1441		----		----	
1528	ISO12185	882.71		-0.05	
1634	ISO12185	882.733		0.08	
1654		----		----	
1656	ISO12185	882.7		-0.10	
1706	ISO12185	882.7		-0.10	
1721	ISO12185	882.7		-0.10	
1739	ISO3675	882.9		1.02	
1807	ISO12185	882.7		-0.10	
1948	ISO12185	882.8		0.46	
2160	ISO12185	882.71		-0.05	
	normality	not OK			
	n	46			
	outliers	3			
	mean (n)	882.72			
	st.dev. (n)	0.084			
	R(calc.)	0.24			
	R(ISO12185:96)	0.50			



## Determination of Flash Point conform EN spec. on sample #11036; results in °C

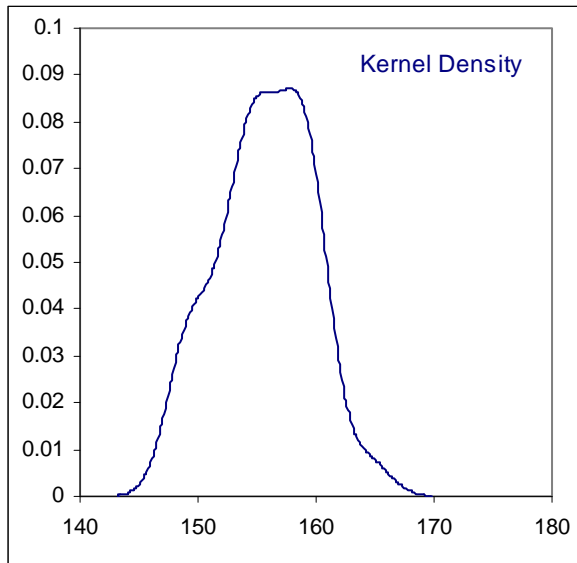
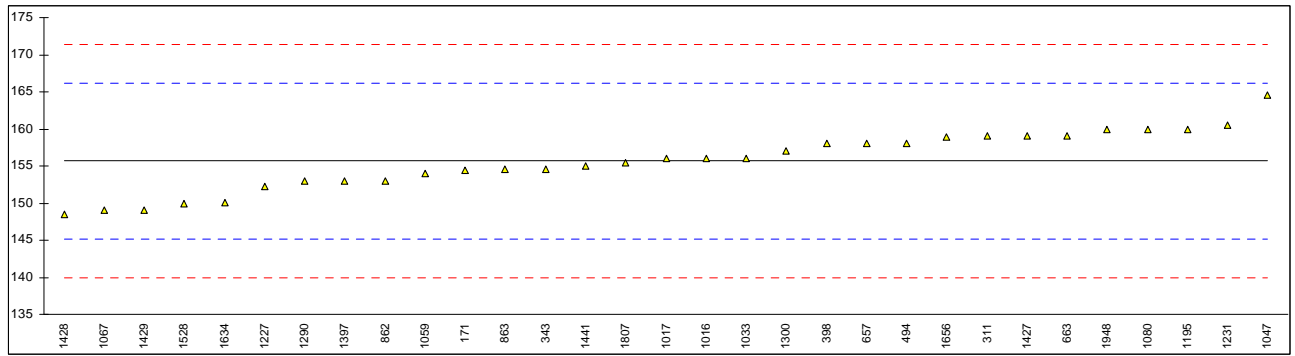
lab	method	value	mark	z(targ)	remarks
150		----		----	
171	ISO3679	156.0		-2.00	
311	ISO3679	162		-0.49	
312	ISO3679	167.0		0.77	
334		----		----	
343	ISO3679	158.5		-1.37	
398	ISO3679	166.0		0.52	
447	ISO3679	170.0		1.53	
494		----		----	
540		----		----	
657		----		----	
663		----		----	
862	ISO3679	163.0		-0.24	
863		----		----	
1016		----		----	
1017		----		----	
1033		----		----	
1047	ISO3679	167		0.77	
1059		----		----	
1067		----		----	
1080		----		----	
1108	ISO3679	153.5		-2.64	
1167	ISO3679	160.0		-1.00	
1195	D1360	160.0		-1.00	
1199		----		----	
1227		----		----	
1231		----		----	
1240	ISO3679	159.5		-1.12	
1273		----		----	
1274		----		----	
1278		----		----	
1286	ISO3679	166.7		0.69	
1290		----		----	
1299	ISO3679	165.5		0.39	
1300	ISO3679	172.66		2.20	
1316	ISO3679	172		2.03	
1397		----		----	
1400		----		----	
1407	ISO3679	164.0		0.01	
1419		----		----	
1427		----		----	
1428	ISO3679	161.2		-0.69	
1429	ISO3679	>101		----	
1441		----		----	
1528		----		----	
1634		----		----	
1654		----		----	
1656		----		----	
1706		----		----	
1721	ISO3679	166		0.52	
1739	ISO3679	165.3		0.34	
1807		----		----	
1948	ISO3679	163.7		-0.06	
2160	ISO3679	167.25		0.83	
	normality	OK			
	n	22			
	outliers	0			
	mean (n)	163.95			
	st.dev. (n)	4.842			
	R(calc.)	13.56			
	R(EN14214:08)	11.10			



Determination of Flash Point (PMcc) conform ASTM spec. on sample #11036; results in °C

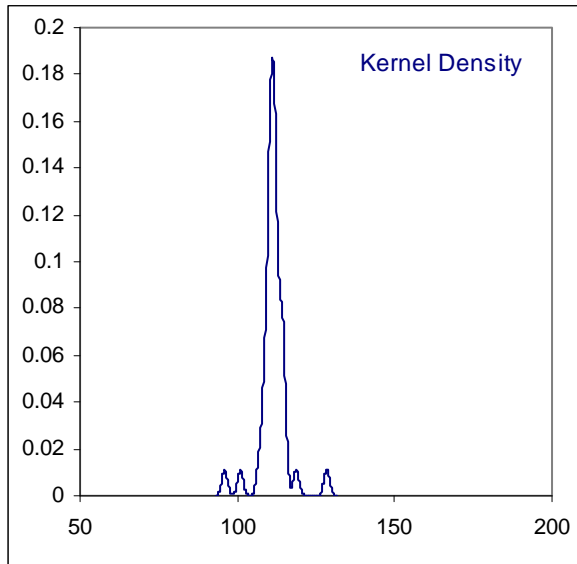
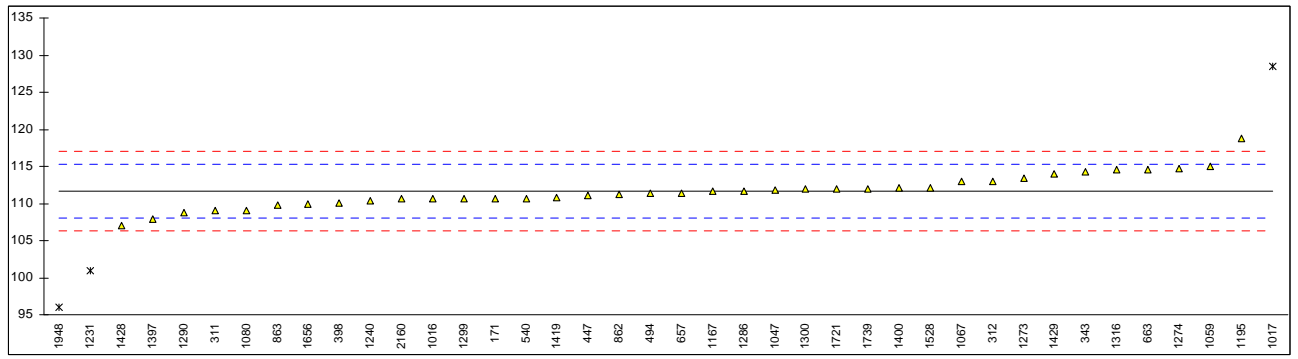
lab	method	value	mark	z(targ)	remarks
150		----		----	
171	D93C	154.4		-0.24	
311	D93C	159.0		0.64	
312		----		----	
334		----		----	
343	ISO2719	154.5		-0.22	
398	D93	158.0		0.45	
447		----		----	
494	ISO2719	158.0		0.45	
540		----		----	
657	D93	158.0		0.45	
663	D93	159.0		0.64	
862	D93	153.0		-0.51	
863	D93	154.5		-0.22	
1016	ISO3679	156.0		0.06	
1017	D93-C	156.0		0.06	
1033	IP34	156.0		0.06	
1047	ISO2719	164.5		1.68	
1059	ISO2719	154.0		-0.32	
1067	D93C	149.0		-1.27	
1080	ISO2719	160.0		0.83	
1108		----		----	
1167		----		----	
1195	D1360-80	160.0		0.83	
1199		----		----	
1227	D93	152.2		-0.66	
1231	D93	160.5		0.92	
1240		----		----	
1273		----		----	
1274		----		----	
1278		----		----	
1286		----		----	
1290	ISO2719	152.94		-0.52	
1299		----		----	
1300	D93	157		0.25	
1316		----		----	
1397	D93	153		-0.51	
1400		----		----	
1407		----		----	
1419		----		----	
1427	D93	159.0		0.64	
1428	D93	148.5		-1.36	
1429	D93	149	C	-1.27	First reported 242
1441	D93	155.0		-0.13	
1528	D93	150		-1.08	
1634	D93	150.1		-1.06	
1654		----		----	
1656	ISO2719	158.9		0.62	
1706		----		----	
1721		----		----	
1739		----		----	
1807	D93	155.5		-0.03	
1948	D93	160.0		0.83	
2160		----		----	
	normality	OK			
	n	31			
	outliers	0			
	mean (n)	155.66			
	st.dev. (n)	3.935			
	R(calc.)	11.01			
	R(D93-C:10a)	14.70			





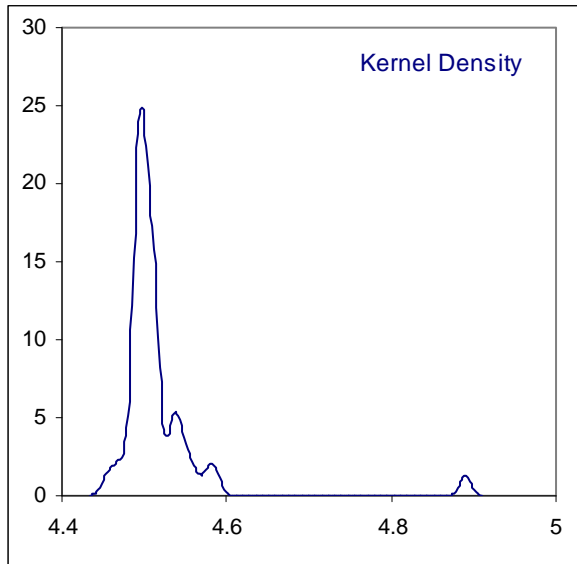
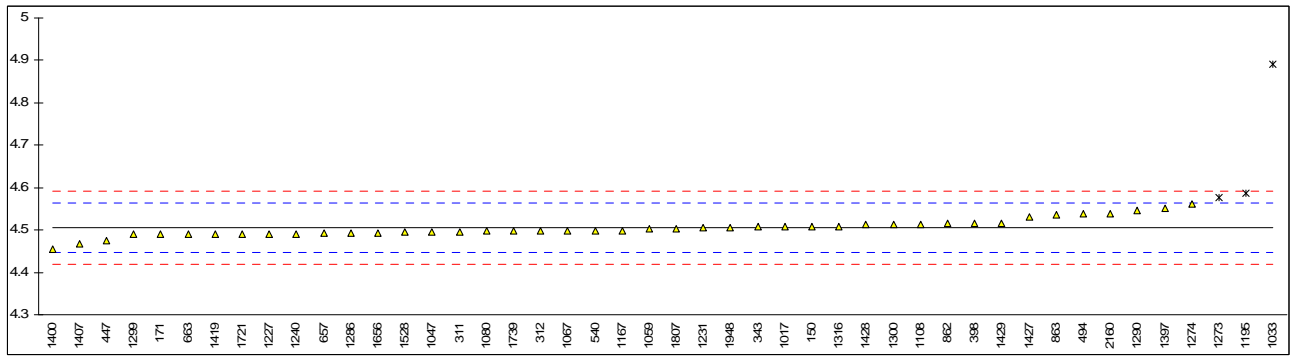
Determination of Iodine Value conform EN spec. on sample #11036; results in g I<sub>2</sub>/100g

lab	method	value	mark	z(targ)	remarks
150		----		----	
171	EN14111	110.65		-0.57	
311	EN14111	109		-1.49	
312	EN14111	113		0.75	
334		----		----	
343	EN14111	114.3		1.48	
398	EN14111	110.1		-0.87	
447	EN14111	111.1		-0.31	
494	EN14111	111.4		-0.15	
540	EN14111	110.72		-0.53	
657	EN14111	111.4		-0.15	
663	EN14111	114.52		1.60	
862	EN14111	111.2		-0.26	
863	EN14111	109.8		-1.04	
1016	EN14111	110.6		-0.59	
1017	EN14111	128.47	G(0.01)	9.41	
1033		----		----	
1047	EN14111	111.8		0.08	
1059	EN14111	115		1.87	
1067	EN14111	112.9		0.69	
1080	ISO3961	109	C	-1.49	First reported 100
1108		----		----	
1167	EN14111	111.7		0.02	
1195	INH-001	118.76	U	3.98	Probably reported in deviating unit 1.1876 g I <sub>2</sub> /g
1199		----		----	
1227		----		----	
1231	EN14111	101	G(0.01)	-5.97	
1240	EN14111	110.3		-0.76	
1273	EN14111	113.44		1.00	
1274	EN14214	114.7		1.70	
1278		----		----	
1286	EN14111	111.72		0.03	
1290	EN14111	108.76		-1.62	
1299	EN14111	110.6		-0.59	
1300	EN14111	112		0.19	
1316	EN14111	114.5		1.59	
1397	EN14214	107.9		-2.11	
1400	EN14103	112.1		0.25	
1407		----		----	
1419	EN14111	110.75		-0.51	
1427		----		----	
1428	EN14111	107		-2.61	
1429	EN14111	114.0		1.31	
1441		----		----	
1528	EN14111	112.1		0.25	
1634		----		----	
1654		----		----	
1656	EN14111	110		-0.93	
1706		----		----	
1721	EN14111	112		0.19	
1739	EN14111	112		0.19	
1807		----		----	
1948	EN14111	95.97	C,G(0.05)	-8.79	First reported 101.81
2160	EN14111	110.6		-0.59	
	normality	not OK			
	n	37			
	outliers	3			
	mean (n)	111.66			
	st.dev. (n)	2.251			
	R(calc.)	6.30			
	R(EN14111:03)	5.00			



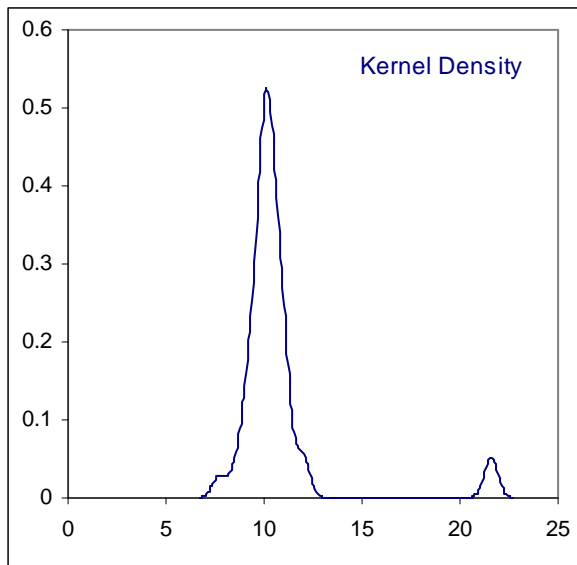
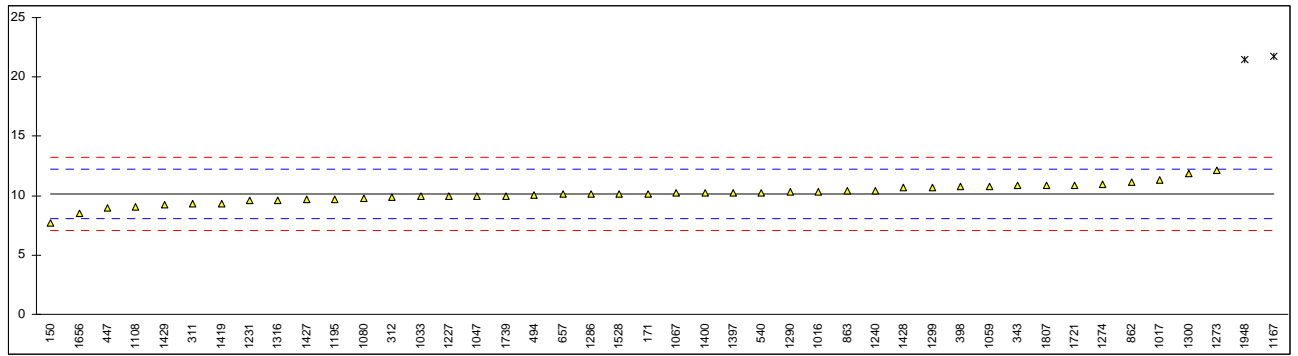
Determination of Kinematic Viscosity @ 40°C on sample #11036; results in mm<sup>2</sup>/s

lab	method	value	mark	z(targ)	remarks
150	ISO3104	4.508		0.10	
171	D445	4.489		-0.55	
311	D445	4.496		-0.31	
312	D445	4.497		-0.28	
334		-----		-----	
343	ISO3104	4.5069		0.07	
398	D445	4.5152		0.35	
447	ISO3104	4.4755		-1.02	
494	ISO3104	4.538		1.14	
540	ISO3104	4.499		-0.21	
657	D445	4.493		-0.41	
663	D445	4.490		-0.52	
862	D445	4.5149		0.34	
863	D445	4.5350		1.04	
1016		-----		-----	
1017	D445	4.5071		0.07	
1033	IP71	4.89	CG(0.01)	13.29	First reported 7.43
1047	ISO3104	4.496	C	-0.31	First reported 4.560
1059	ISO3104	4.502		-0.10	
1067	D445	4.498		-0.24	
1080	ISO3104	4.497		-0.28	
1108	D445	4.514		0.31	
1167	ISO3104	4.499		-0.21	
1195	D445	4.5865	DG(0.05)	2.82	
1199		-----		-----	
1227	D445	4.4906		-0.50	
1231	D445	4.505		0.00	
1240	ISO3104	4.491		-0.48	
1273	D445	4.577	DG(0.05)	2.49	
1274	D445	4.5609		1.93	
1278		-----		-----	
1286	D445	4.494		-0.38	
1290	D7842	4.5460		1.42	
1299	D445	4.489		-0.55	
1300	ISO3104	4.5121		0.25	
1316	D445	4.509		0.14	
1397	D445	4.55		1.55	
1400	ISO3104	4.4553	C	-1.72	First reported 4.3134
1407	ISO3104	4.4670		-1.31	
1419	ISO3104	4.490		-0.52	
1427	D445	4.531		0.90	
1428	D445	4.512		0.24	
1429	D445	4.516		0.38	
1441		-----		-----	
1528	D445	4.4954		-0.33	
1634		-----		-----	
1654		-----		-----	
1656	ISO3104	4.494		-0.38	
1706		-----		-----	
1721	D445	4.490		-0.52	
1739	ISO3104	4.497		-0.28	
1807	ISO3104	4.503		-0.07	
1948	D445	4.506		0.04	
2160	D445	4.539		1.17	
	normality	not OK			
	n	43			
	outliers	3			
	mean (n)	4.5050			
	st.dev. (n)	0.02101			
	R(calc.)	0.0588			
	R(EN14214:08+A1:09)	0.0811			



Determination of Oxidation Stability on sample #11036; results in hours

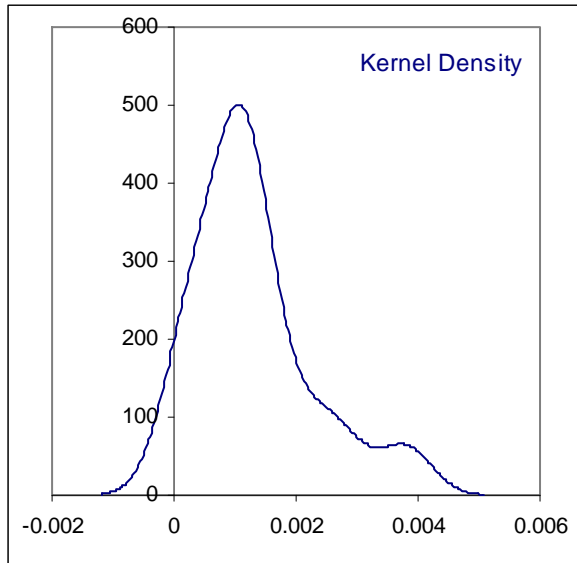
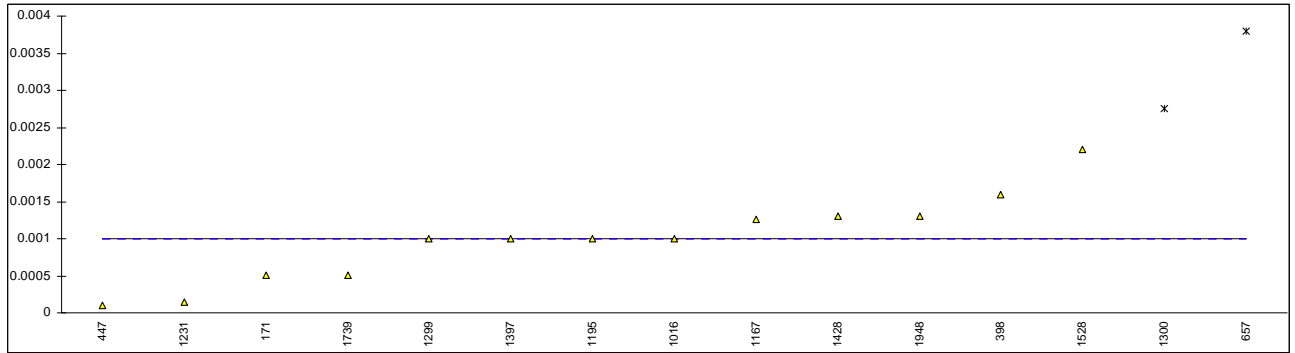
lab	method	value	mark	z(targ)	remarks
150	EN15751	7.7		-2.39	
171	EN14112	10.175		0.02	
311	EN14112	9.3		-0.83	
312	EN14112	9.89		-0.26	
334		-----		-----	
343	EN14112	10.89		0.72	
398	EN14112	10.74		0.57	
447	EN14112	8.97		-1.15	
494	EN14112	10.07		-0.08	
540	EN14112	10.28		0.12	
657	EN14112	10.12		-0.03	
663		-----		-----	
862	EN14112	11.18		1.00	
863	EN14112	10.4		0.24	
1016	EN14112	10.37		0.21	
1017	EN14112	11.33		1.15	
1033	EN14112	9.93		-0.22	
1047	EN14112	10.0		-0.15	
1059	EN14112	10.8		0.63	
1067	EN14112	10.2		0.05	
1080	EN14112	9.8		-0.34	
1108	EN14112	9.06		-1.07	
1167	EN14112	21.7	G(0.01)	11.27	
1195	EN14112	9.70		-0.44	
1199		-----		-----	
1227	EN14112	9.95		-0.20	
1231	EN14112	9.6		-0.54	
1240	EN15751	10.42		0.26	
1273	EN14112	12.1		1.90	
1274	EN14112	10.924		0.75	
1278		-----		-----	
1286	EN14112	10.13		-0.02	
1290	EN14112	10.33		0.17	
1299	EN14112	10.7		0.53	
1300	EN14112	11.88	C	1.68	First reported 13.47
1316	EN14112	9.60		-0.54	
1397	EN14112	10.25		0.09	
1400	EN14112	10.23		0.08	
1407		-----		-----	
1419	EN14112	9.35		-0.78	
1427	EN14112	9.67		-0.47	
1428	EN14112	10.68		0.51	
1429	EN14112	9.25		-0.88	
1441		-----		-----	
1528	EN14112	10.16		0.01	
1634		-----		-----	
1654		-----		-----	
1656	EN14112	8.5		-1.61	
1706		-----		-----	
1721	EN14112	10.9		0.73	
1739	EN14112	10.0		-0.15	
1807	EN14112	10.9		0.73	
1948	EN14112	21.5	C,G(0.01)	11.07	First reported 15.7
2160		-----		-----	
	normality	OK			
	n	42			
	outliers	2			
	mean (n)	10.153			
	st.dev. (n)	0.8260			
	R(calc.)	2.313			
	R(EN14112:03)	2.870			



Determination of Sulphated Ash on sample #11036; results in %M/M

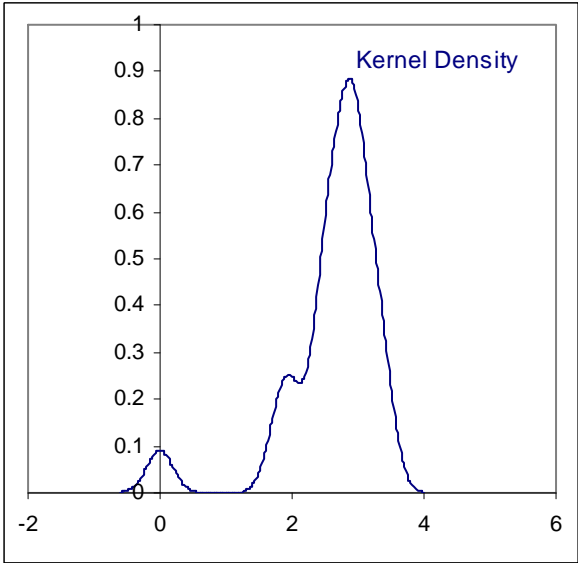
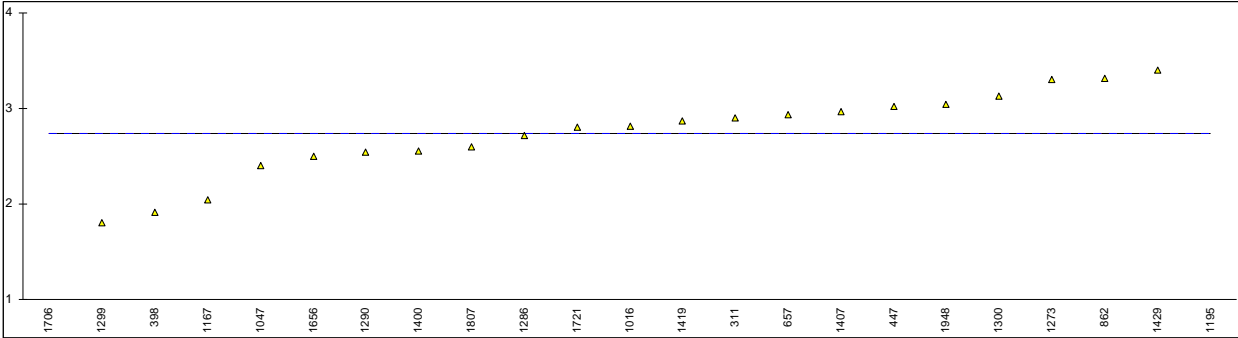
lab	method	value	mark	z(targ)	remarks
150		----		----	
171	ISO3987	0.0005		----	
311	D874	<0.001		----	
312		----		----	
334		----		----	
343	ISO3987	<0.005		----	
398	D874	0.0016		----	
447	D874	0.0001		----	
494	ISO3987	<0.005		----	
540	ISO3987	<0.02		----	
657	D874	0.0038	DG(0.05)	----	
663	D874	<0.005		----	
862	D874	<0.001		----	
863	D874	<0.001		----	
1016	ISO3987	0.001		----	
1017	D874	<0.001		----	
1033		----		----	
1047	ISO3987	<0.005		----	
1059	ISO3987	<0.005		----	
1067		----		----	
1080		----		----	
1108		----		----	
1167	ISO3987	0.00126		----	
1195	D874	0.001		----	
1199		----		----	
1227		----		----	
1231	D874	0.00015		----	
1240		----		----	
1273		----		----	
1274		----		----	
1278		----		----	
1286		----		----	
1290		----		----	
1299	D874	0.001		----	
1300	D874	0.002748	DG(0.05)	----	
1316	D874	<0.005		----	
1397	D874	0.001		----	
1400	ISO3987	<0.005		----	
1407		----		----	
1419		----		----	
1427	D874	<0.001		----	
1428	D874	0.0013		----	
1429	ISO3987	<0.001	C	----	First reported 0.0109
1441		----		----	
1528	D874	0.0022		----	
1634		----		----	
1654		----		----	
1656	ISO3987	<0.01		----	
1706		----		----	
1721	D874	<0.005		----	
1739	ISO3987	0.0005		----	
1807	ISO3987	<0.005		----	
1948	D874	0.0013		----	
2160		----		----	
	normality	OK			
	n	13			
	outliers	2			
	mean (n)	0.00099			
	st.dev. (n)	0.000583			
	R(calc.)	0.00163			Compared with R(D874:07) = 0.00053
	R(EN14214:08+A1:09)	(0.00040)			* applicable lower limit of 0.005%





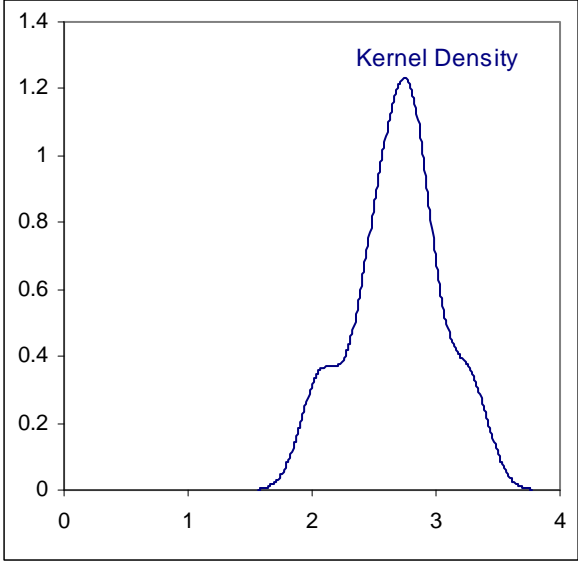
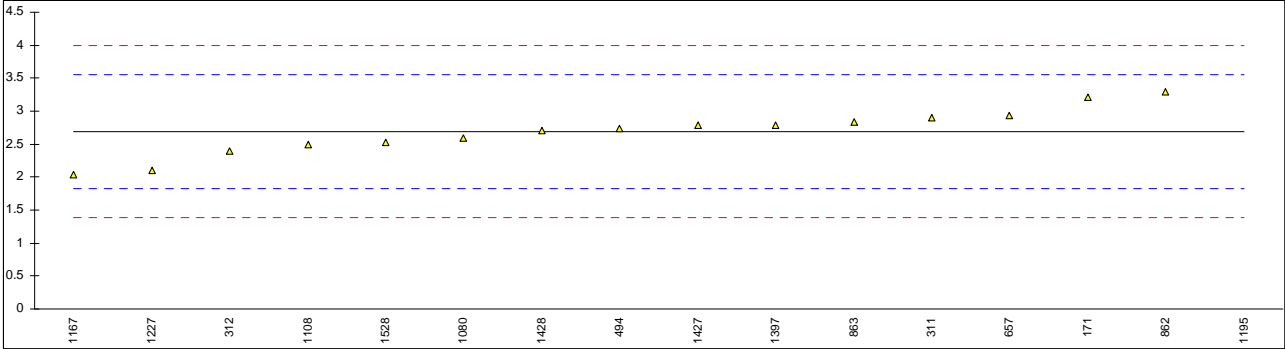
## Determination of Sulphur conform EN spec on sample #11036; results in mg/kg

lab	method	value	mark	z(targ)	remarks
150		----		----	
171		----		----	
311	ISO20846	2.9		----	
312		----		----	
334		----		----	
343	ISO20846	<3		----	
398	ISO20846	1.91		----	
447	ISO20846	3.02		----	
494		----		----	
540		----		----	
657	ISO20846	2.94		----	
663		----		----	
862	ISO20846	3.32		----	
863		----		----	
1016	ISO20846	2.819		----	
1017		----		----	
1033		----		----	
1047	ISO20846	2.4		----	
1059	ISO20846	<3.0		----	
1067		----		----	
1080		----		----	
1108		----		----	
1167	ISO20846	2.04		----	
1195	ISO20846	98.947	G(0.01)	----	
1199		----		----	
1227		----		----	
1231		----		----	
1240		----		----	
1273	in house	3.30		----	
1274		----		----	
1278		----		----	
1286	ISO20846	2.713		----	
1290	EN14538	2.543		----	
1299	ISO20846	1.8		----	
1300	ISO20846	3.133		----	
1316	in house	<1.0		----	False negative?
1397		----		----	
1400	INH-376	2.55		----	
1407	ISO20846	2.97		----	
1419	ISO20846	2.87		----	
1427		----		----	
1428	ISO20846	<3		----	
1429	ISO20846	3.4		----	
1441		----		----	
1528		----		----	
1634		----		----	
1654		----		----	
1656	ISO20846	2.5		----	
1706	ISO20846	0.0	ex	----	Result excluded, zero is not real value
1721	ISO20846	2.8		----	
1739		----		----	
1807	ISO20846	2.6		----	
1948	ISO20846	3.04		----	
2160	in house	<3		----	
	normality	OK			
	n	21			
	outliers	1			
	mean (n)	2.741			
	st.dev. (n)	0.4407			
	R(calc.)	1.234			
	R(EN14214:08+A1:09)	(2.298)			Application range 3 - 500 mg/kg



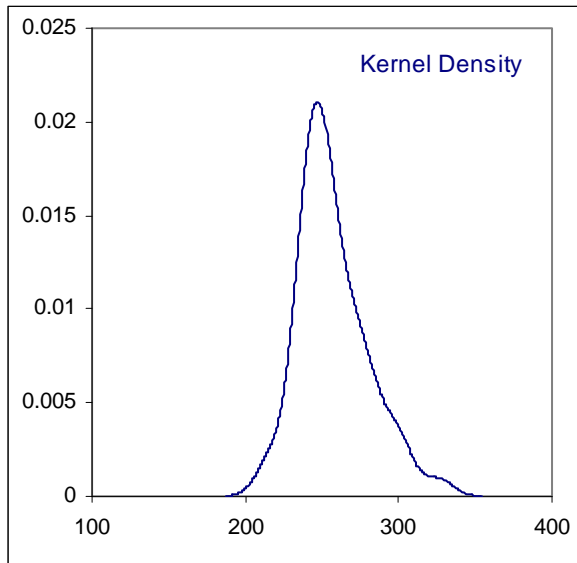
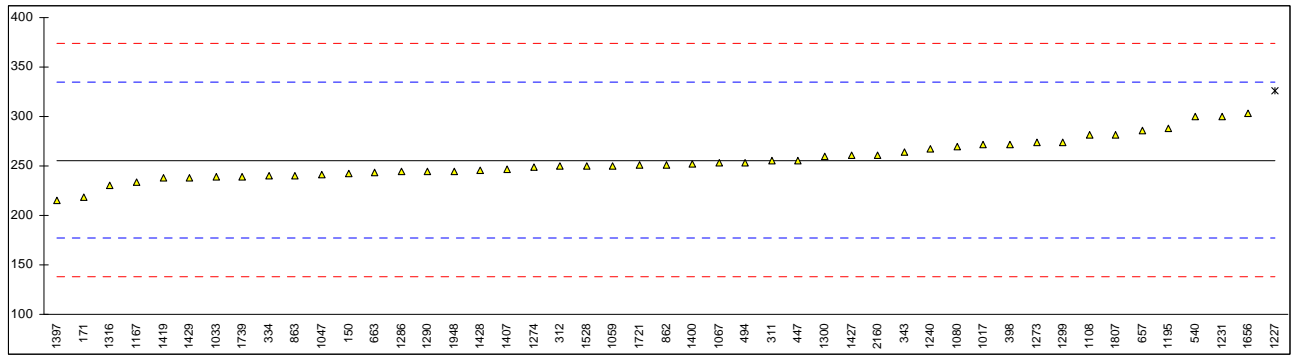
Determination of Sulphur conform ASTM spec. on sample #11036; results in mg/kg

lab	method	value	mark	z(targ)	remarks
150		----		----	
171	D5453	3.22		1.22	
311	D5453	2.9		0.48	
312	D5453	2.4		-0.67	
334		----		----	
343		----		----	
398		----		----	
447		----		----	
494	D5453	2.74		0.11	
540		----		----	
657	D5453	2.94		0.57	
663		----		----	
862	D5453	3.3		1.40	
863	D5453	2.83		0.32	
1016		----		----	
1017		----		----	
1033		----		----	
1047		----		----	
1059		----		----	
1067		----		----	
1080	D5453	2.6		-0.21	
1108	D5453	2.5		-0.44	
1167	D5453	2.04		-1.49	
1195	D5453	98.947	G(0.01)	221.35	
1199		----		----	
1227	D5453	2.1	C	-1.36	First reported 10.1
1231		----		----	
1240		----		----	
1273		----		----	
1274		----		----	
1278		----		----	
1286		----		----	
1290		----		----	
1299		----		----	
1300		----		----	
1316		----		----	
1397	D5453	2.78		0.21	
1400		----		----	
1407		----		----	
1419		----		----	
1427	D5453	2.78		0.21	
1428	D5453	2.7		0.02	
1429		----		----	
1441		----		----	
1528	D5453	2.52		-0.39	
1634		----		----	
1654		----		----	
1656		----		----	
1706		----		----	
1721		----		----	
1739		----		----	
1807		----		----	
1948		----		----	
2160		----		----	
	normality	OK			
	n	15			
	outliers	1			
	mean (n)	2.690			
	st.dev. (n)	0.3511			
	R(calc.)	0.983			
	R(D5453:09)	1.218			Application range: 1 – 8000 mg/kg



## Determination of Water on sample #11036; results in mg/kg

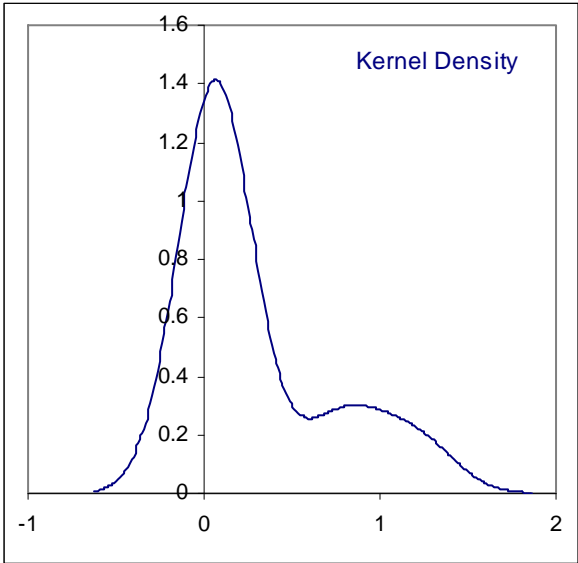
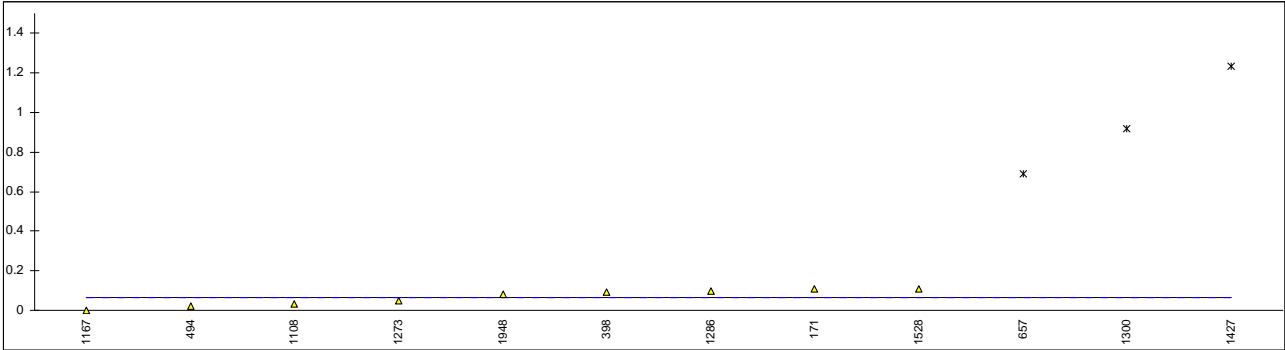
lab	method	value	mark	z(targ)	remarks
150	ISO12937	242		-0.35	
171	ISO12937	217.97		-0.96	
311	ISO12937	255		-0.02	
312	ISO12937	250		-0.15	
334	ISO12937	240		-0.40	
343	ISO12937	264.4		0.22	
398	ISO12937	272		0.41	
447	ISO12937	255.5		-0.01	
494	ISO12937	253		-0.07	
540	ISO12937	299.76		1.12	
657	ISO12937	286		0.77	
663	ISO12937	243.05		-0.33	
862	D6304	251		-0.12	
863	D6304	240		-0.40	
1016		-----		-----	
1017	ISO12937	272		0.41	
1033	IP438	239	C	-0.43	First reported 0.024
1047	ISO12937	241		-0.38	
1059	ISO12937	250		-0.15	
1067	ISO12937	253		-0.07	
1080	ISO12937	270		0.36	
1108	ISO12937	281		0.64	
1167	ISO12937	234.1		-0.55	
1195	D6304	288		0.82	
1199		-----		-----	
1227	ISO12937	326.3	G(0.05)	1.79	
1231	ISO12937	300	U	1.12	Probably reported in deviating unit 0.300 g/kg
1240	ISO12937	267.8		0.30	
1273	ISO12937	274		0.46	
1274	ISO12937	249.05		-0.17	
1278		-----		-----	
1286	ISO12937	244.40		-0.29	
1290	ISO12937	244.46		-0.29	
1299	ISO12937	274		0.46	
1300	ISO12937	259.554		0.09	
1316	D6304	230.9		-0.64	
1397	ISO12937	215		-1.04	
1400	ISO12937	252.7		-0.08	
1407	ISO12937	247.2		-0.22	
1419	ISO12937	238		-0.46	
1427	ISO12937	260.96		0.13	
1428	ISO12937	246		-0.25	
1429	ISO12937	238		-0.46	
1441		-----		-----	
1528	ISO12937	250		-0.15	
1634		-----		-----	
1654		-----		-----	
1656	ISO12937	303		1.20	
1706		-----		-----	
1721	ISO12937	251		-0.12	
1739	ISO12937	239		-0.43	
1807	ISO12937	282	C	0.66	First reported 357
1948	ISO12937	244.77		-0.28	
2160	ISO12937	261		0.13	
	normality	not OK			
	n	46			
	outliers	1			
	mean (n)	255.88			
	st.dev. (n)	20.157			
	R(calc.)	56.44			
	R(ISO12937:00)	110.01			



Determination of sum of Calcium and Magnesium on sample #11036; results in mg/kg

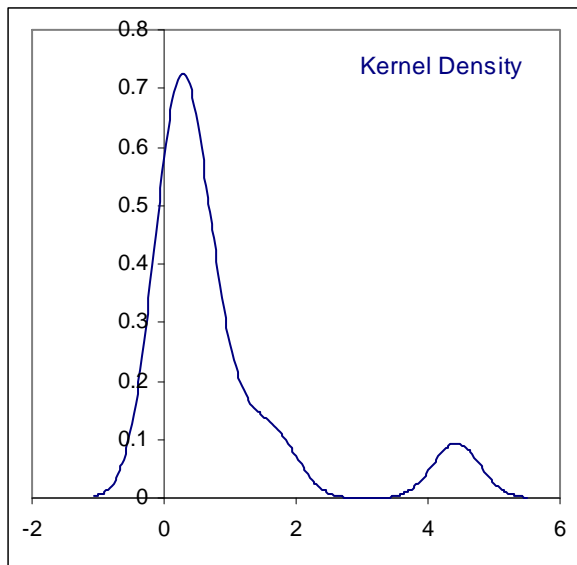
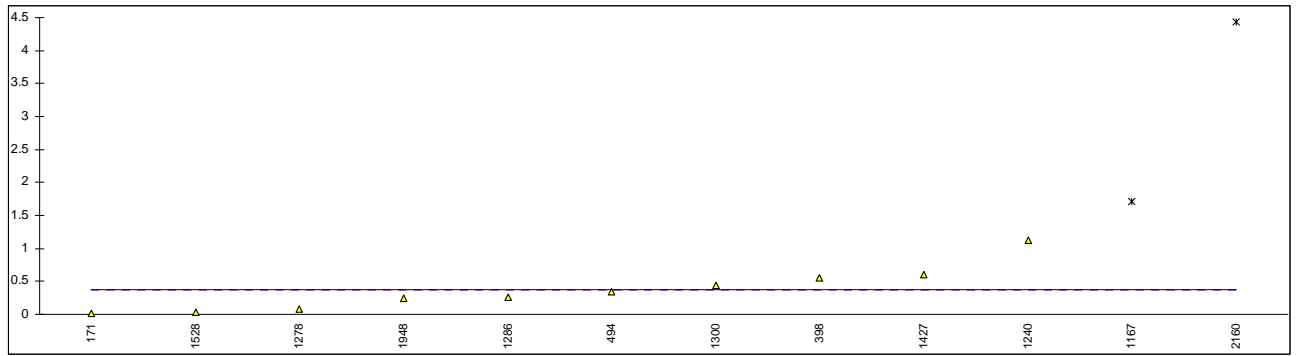
lab	method	value	mark	z(targ)	remarks
150		----		----	
171	EN14538	0.108		----	
311	EN14538	<1		----	
312		----		----	
334		----		----	
343	EN14538	<2		----	
398	EN14538	0.09		----	
447		----		----	
494	EN14538	0.02		----	
540		----		----	
657	EN14538	0.69	G(0.01)	----	
663		----		----	
862	EN14538	<1		----	
863	INH-018	<1		----	
1016	EN14107	<2		----	
1017		----		----	
1033		----		----	
1047	EN14538	<0.2		----	
1059		----		----	
1067		----		----	
1080	EN14538	<1		----	
1108	in house	0.03		----	
1167	EN14538	0.0		----	
1195		----		----	
1199		----		----	
1227		----		----	
1231	D5185	nil		----	
1240	EN14538	<1.0		----	
1273	EN14538	0.05		----	
1274		----		----	
1278	EN14538	<1		----	
1286	EN14538	0.10		----	
1290	EN14538	<0.1		----	
1299	EN14538	<0.1		----	
1300	EN14538	0.9163	DG(0.05)	----	
1316	in house	<0.25		----	
1397		----		----	
1400	EN14538	<1		----	
1407		----		----	
1419	in house	<0.1		----	
1427	EN14538	1.234	DG(0.05)	----	
1428	EN14538	<1.0		----	
1429	EN14538	<0.1		----	
1441		----		----	
1528	D4628	0.11		----	
1634		----		----	
1654		----		----	
1656	EN14538	<1		----	
1706		----		----	
1721	EN14538	<0.5		----	
1739	EN14538	<1		----	
1807		----		----	
1948	EN14538	0.08		----	
2160	EN14538	<1		----	
	normality	OK			
	n	9			
	outliers	3			
	mean (n)	0.065			
	st.dev. (n)	0.0413			
	R(calc.)	0.116			
	R(EN14538:06)	(1.196)			Application range 1 - 10 mg/kg





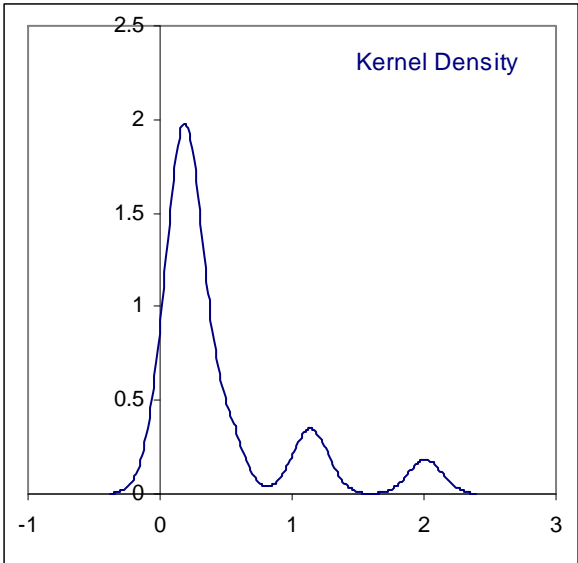
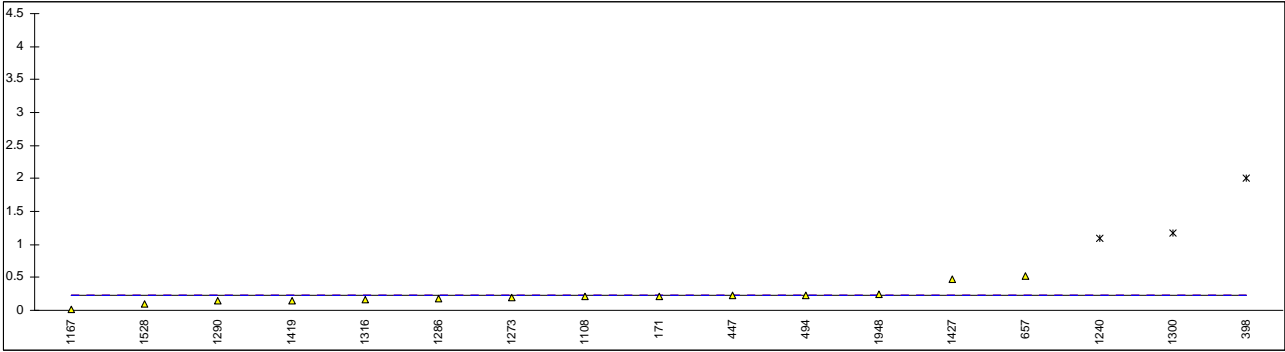
Determination of Phosphorus on sample #11036; results in mg/kg

lab	method	value	mark	z(targ)	remarks
150		----		----	
171	EN14107	0.017		----	
311	EN14107	<4		----	
312		----		----	
334		----		----	
343	EN14107	<4		----	
398	EN14107	0.55		----	
447		----		----	
494	EN14107	0.34		----	
540		----		----	
657	EN14107	<4		----	
663		----		----	
862	EN14107	<4		----	
863	INH-018	<4		----	
1016	EN14107	<4		----	
1017		----		----	
1033		----		----	
1047	EN14107	<0.5		----	
1059	in house	<3		----	
1067		----		----	
1080	EN14107	<4		----	
1108		----		----	
1167	EN14107	1.71	G(0.05)	----	
1195		----		----	
1199		----		----	
1227		----		----	
1231	D5185	nil		----	
1240	EN14107	1.12		----	
1273	EN14107	<1		----	
1274		----		----	
1278	EN14107	0.08		----	
1286	EN14107	0.26		----	
1290	EN14107	<0.1		----	
1299	EN14107	<0.1		----	
1300	EN14107	0.4334		----	
1316	in house	<10		----	
1397		----		----	
1400	EN14107	<4		----	
1407		----		----	
1419		----		----	
1427	EN14107	0.602		----	
1428	EN14107	<4.0		----	
1429	EN14107	<1		----	
1441		----		----	
1528	D3231	0.0358		----	
1634		----		----	
1654		----		----	
1656	EN14107	<1		----	
1706		----		----	
1721	EN14107	<1		----	
1739	EN14107	<4		----	
1807		----		----	
1948	EN14107	0.24		----	
2160	EN14107	4.43	G(0.01)	----	
	normality	OK			
	n	10			
	outliers	2			
	mean (n)	0.368			
	st.dev. (n)	0.3338			
	R(calc.)	0.935			
	R(EN14107:03)	(0.096)			Application range 4 - 20 mg/kg



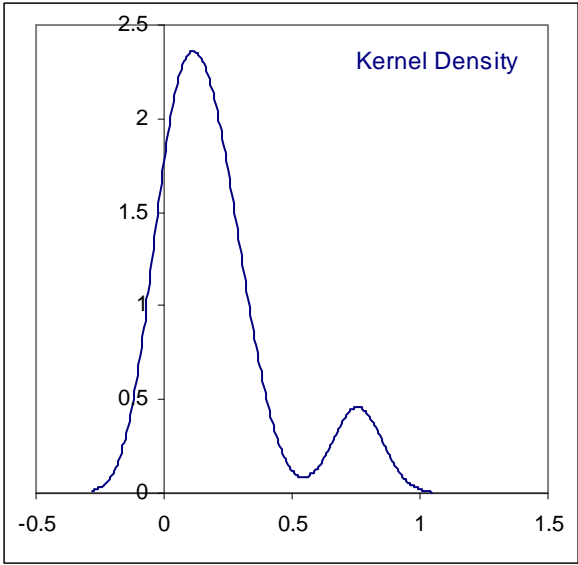
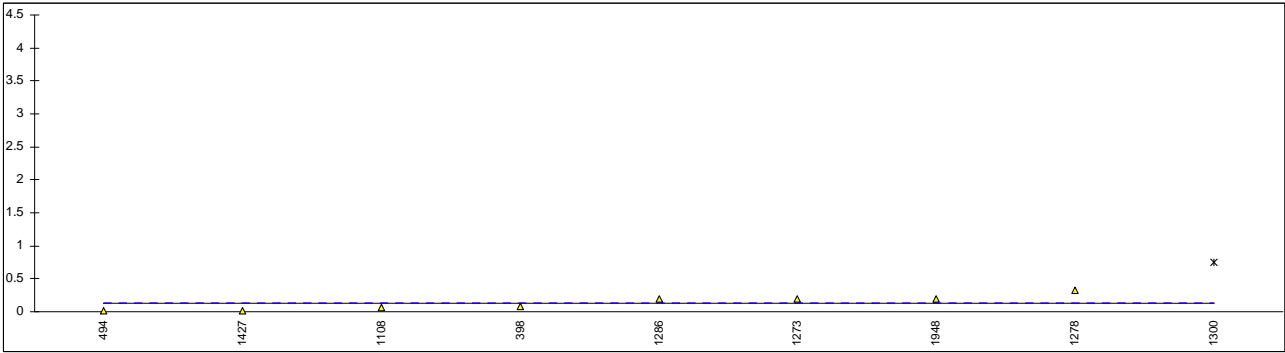
Determination of Sodium on sample #11036; results in mg/kg

lab	method	value	mark	z(targ)	remarks
150		----		----	
171	EN14108	0.22		----	
311	EN14108	<1		----	
312		----		----	
334		----		----	
343	EN14108	<1		----	
398	EN14108	2.01	G(0.01)	----	
447	EN14108	0.23		----	
494	EN14108	0.23		----	
540		----		----	
657	EN14108	0.517		----	
663		----		----	
862	EN14108	<1		----	
863	INH-018	<1		----	
1016	EN14108	<1		----	
1017		----		----	
1033		----		----	
1047	EN14108	<0.5		----	
1059		----		----	
1067		----		----	
1080	EN14538	<1		----	
1108	EN14108	0.22		----	
1167	EN14108	0.01		----	
1195		----		----	
1199		----		----	
1227		----		----	
1231	D5185	nil		----	
1240	EN14538	1.10	DG(0.01)	----	
1273	EN14538	0.20		----	
1274		----		----	
1278	EN14538	<1		----	
1286	EN14538	0.18		----	
1290	EN14538	0.1441		----	
1299	EN14538	<0.1		----	
1300	EN14108	1.1795	DG(0.01)	----	
1316	in house	0.17		----	
1397		----		----	
1400	EN14538	<1		----	
1407		----		----	
1419	in house	0.15		----	
1427	EN14108	0.4786		----	
1428	EN14108	<1		----	
1429		----		----	
1441		----		----	
1528	EN14108	0.09		----	
1634		----		----	
1654		----		----	
1656	EN14108	<1		----	
1706		----		----	
1721	EN14108	<1		----	
1739	EN14538	<1		----	
1807		----		----	
1948	EN14108	0.25		----	
2160	EN14108	<1		----	
	normality	not OK			
	n	14			
	outliers	3			
	mean (n)	0.221			
	st.dev. (n)	0.1337			
	R(calc.)	0.374			
	R(EN14214:08+A1:09)	(2.047)			Application range > 1 mg/kg; R(EN14214:08) is for sum (Na+K)



Determination of Potassium on sample #11036; results in mg/kg

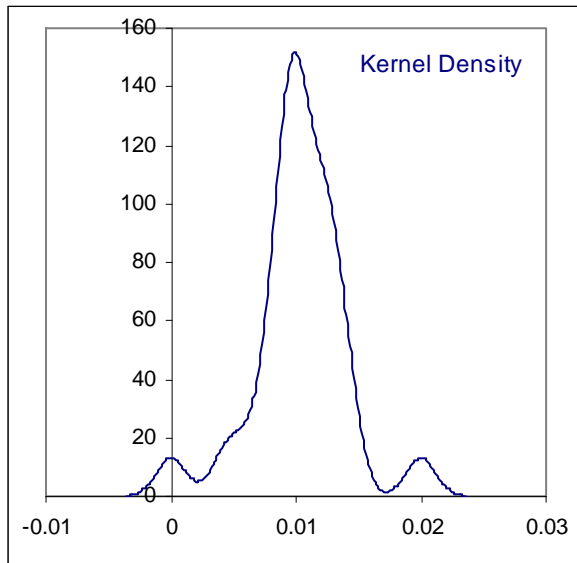
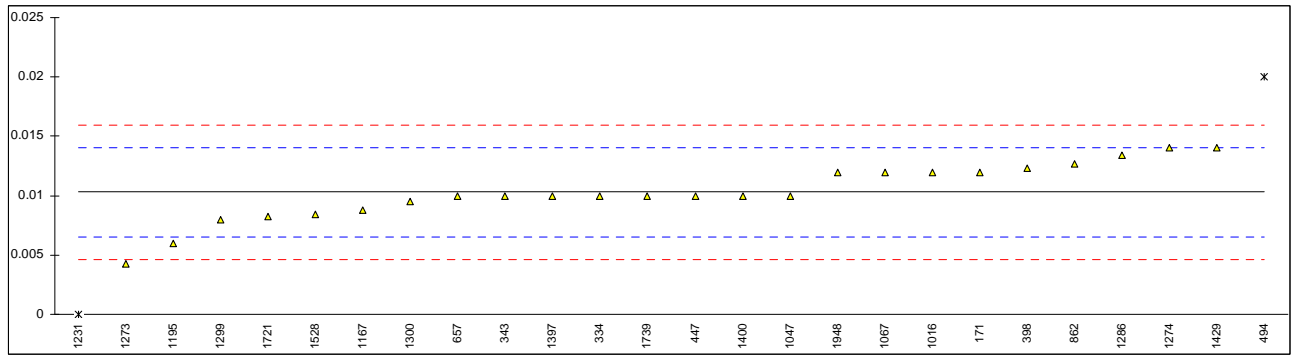
lab	method	value	mark	z(targ)	remarks
150		----		----	
171	EN14109	<0.1		----	
311	EN14109	<1		----	
312		----		----	
334		----		----	
343	EN14109	<0.5		----	
398	EN14109	0.08		----	
447	EN14109	<0.1		----	
494	EN14109	0.01		----	
540		----		----	
657	EN14109	<0.5		----	
663		----		----	
862	EN14109	<0.5		----	
863	INH-018	<1		----	
1016	EN14109	<1		----	
1017		----		----	
1033		----		----	
1047	EN14109	<0.5		----	
1059		----		----	
1067		----		----	
1080	EN14538	<1		----	
1108	EN14109	0.07		----	
1167	EN14109	<0.5		----	
1195		----		----	
1199		----		----	
1227		----		----	
1231	D5185	nil		----	
1240	EN14538	<1.0		----	
1273	EN14538	0.20		----	
1274		----		----	
1278	EN14538	0.33		----	
1286	EN14538	0.19		----	
1290	EN14538	<0.1		----	
1299	EN14538	<0.1		----	
1300	EN14109	0.7557	G(0.05)	----	
1316	in house	<0.1		----	
1397		----		----	
1400	EN14109	<1		----	
1407		----		----	
1419	In house	<0.1		----	
1427	EN14109	0.013		----	
1428	EN14109	<0.5		----	
1429		----		----	
1441		----		----	
1528	EN14109	<0.1		----	
1634		----		----	
1654		----		----	
1656	EN14109	<1		----	
1706		----		----	
1721	EN14109	<1		----	
1739	EN14538	<1		----	
1807		----		----	
1948	EN14109	0.20		----	
2160	EN14109	<0.5		----	
	normality	OK			
	n	8			
	outliers	1			
	mean (n)	0.137			
	st.dev. (n)	0.1116			
	R(calc.)	0.313			
	R(EN14214:08)	(2.023)			Application range > 0.5 mg/kg; R(EN14214:08) is for sum (Na+K)



## Determination of Methanol on sample #11036; results in %M/M

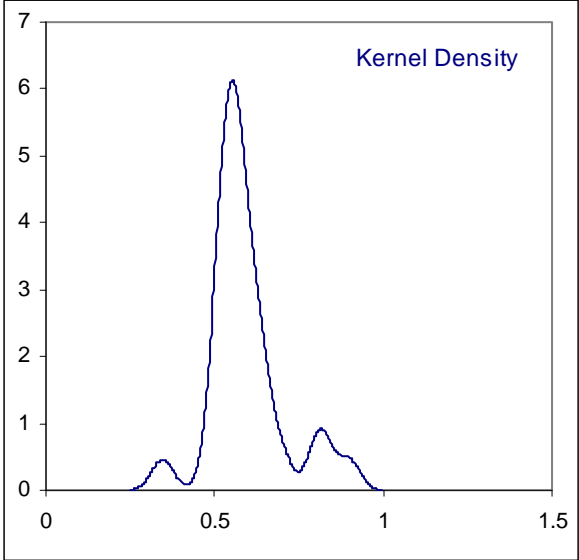
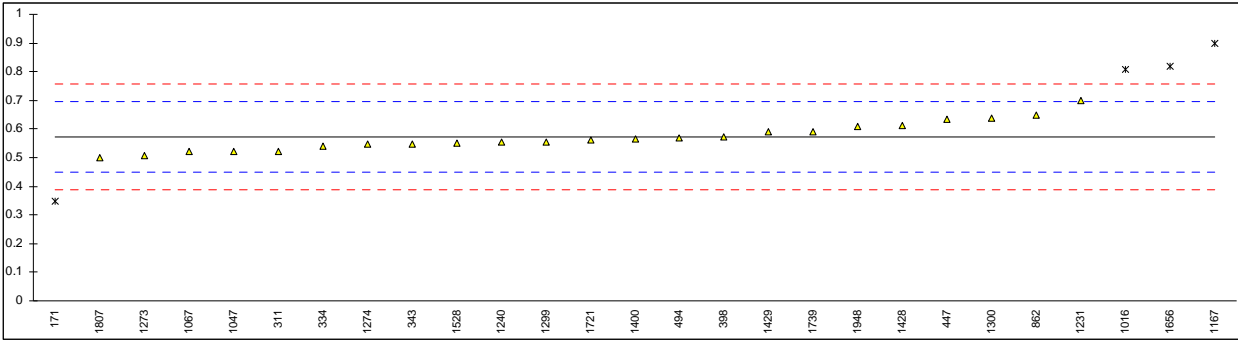
lab	method	value	mark	z(targ)	remarks
150		----		----	
171	EN14110A	0.012		0.89	
311	EN14110	<0.01		----	
312		----		----	
334	EN14110	0.01		-0.17	
343	EN14110	0.01		-0.17	
398	EN14110	0.0123		1.05	
447	EN14110	0.010		-0.17	
494	EN14110	0.02	G(0.05)	5.14	
540		----		----	
657	EN14110	0.00997		-0.18	
663		----		----	
862	EN14110A	0.0127		1.27	
863		----		----	
1016	EN14110-B	0.012		0.89	
1017		----		----	
1033		----		----	
1047	EN1411A	0.01		-0.17	
1059		----		----	
1067	EN14110-B	0.012		0.89	
1080		----		----	
1108		----		----	
1167	EN14110-A	0.0088		-0.80	
1195	EN14110-B	0.00596		-2.31	
1199		----		----	
1227		----		----	
1231	EN14110-B	0.0	ex	-5.47	Result excluded, zero is not a real value.
1240	EN14110-A	<0.01		----	
1273	EN14110-B	0.0043		-3.19	
1274	EN14110	0.014		1.96	
1278		----		----	
1286	EN14110-B	0.0134		1.64	
1290		----		----	
1299	EN14110-B	0.008	C	-1.23	First reported 0.028
1300	EN14110-A	0.0095		-0.43	
1316		----		----	
1397	EN14110-A	0.01		-0.17	
1400	EN14110-B	0.01		-0.17	
1407		----		----	
1419		----		----	
1427		----		----	
1428		----		----	
1429	EN14110	0.014		1.96	
1441		----		----	
1528	EN14110-A	0.0084		-1.01	
1634		----		----	
1654		----		----	
1656	EN14110-A	<0.01		----	
1706		----		----	
1721	EN14110-B	0.0082		-1.12	
1739	EN14110-B	0.01		-0.17	
1807	EN14110	<0.01		----	
1948	EN14110	0.012		0.89	
2160		----		----	
	normality	OK			
	n	24			
	outliers	1			
	mean (n)	0.0103			
	st.dev. (n)	0.00238			
	R(calc.)	0.0067			
	R(EN14110:03)	0.0053			





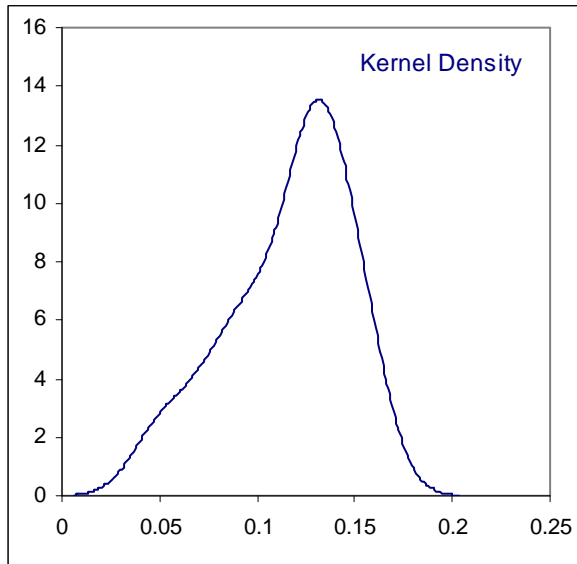
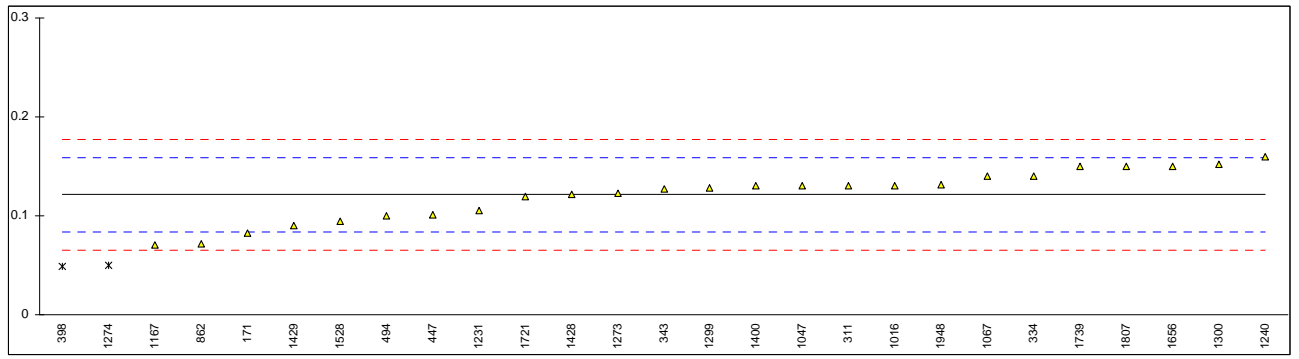
Determination of mono-Glycerides on sample #11036; results in %M/M

lab	method	value	mark	z(targ)	remarks
150		----		----	
171	EN14105	0.3468	G(0.05)	-3.66	
311	EN14105	0.52		-0.84	
312		----		----	
334	EN14105	0.54		-0.52	
343	EN14105	0.547		-0.40	
398	EN14105	0.571		-0.01	
447	EN14105	0.6337		1.01	
494	EN14105	0.57		-0.03	
540		----		----	
657		----		----	
663		----		----	
862	EN14105	0.650		1.27	
863		----		----	
1016	EN14105	0.809	G(0.05)	3.86	
1017		----		----	
1033		----		----	
1047	EN14105	0.52		-0.84	
1059		----		----	
1067	EN14105	0.52		-0.84	
1080		----		----	
1108		----		----	
1167	EN14105	0.898	DG(0.05)	5.31	
1195		----		----	
1199		----		----	
1227		----		----	
1231	EN14105	0.70		2.09	
1240	EN14105	0.555		-0.27	
1273	EN14105	0.507		-1.05	
1274	EN14105	0.546		-0.42	
1278		----		----	
1286		----		----	
1290		----		----	
1299	EN14105	0.556		-0.26	
1300	EN14105	0.6373		1.07	
1316		----		----	
1397		----		----	
1400	EN14105	0.565		-0.11	
1407		----		----	
1419		----		----	
1427		----		----	
1428	EN14105	0.611		0.64	
1429	EN14105	0.59		0.30	
1441		----		----	
1528	EN14105	0.551		-0.34	
1634		----		----	
1654		----		----	
1656	EN14105	0.82	DG(0.05)	4.04	
1706		----		----	
1721	EN14105	0.56		-0.19	
1739	EN14105	0.59		0.30	
1807	EN14105	0.5		-1.17	
1948	EN14105	0.610		0.62	
2160		----		----	
	normality	OK			
	n	23			
	outliers	4			
	mean (n)	0.572			
	st.dev. (n)	0.0501			
	R(calc.)	0.140			
	R(EN14105:11)	0.172			Compare R( EN14103:03)=2.039



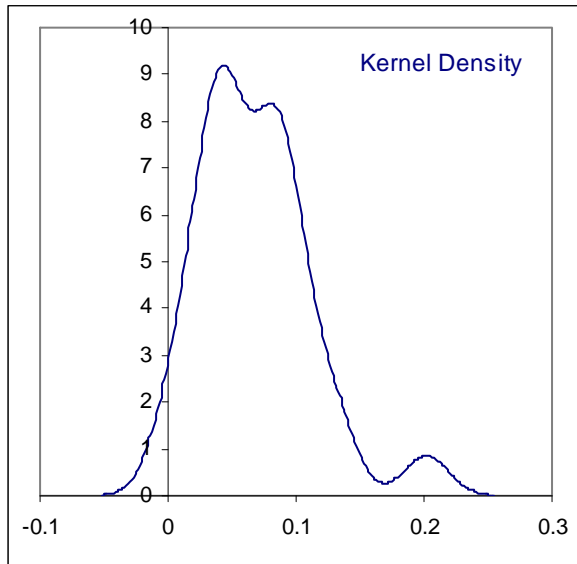
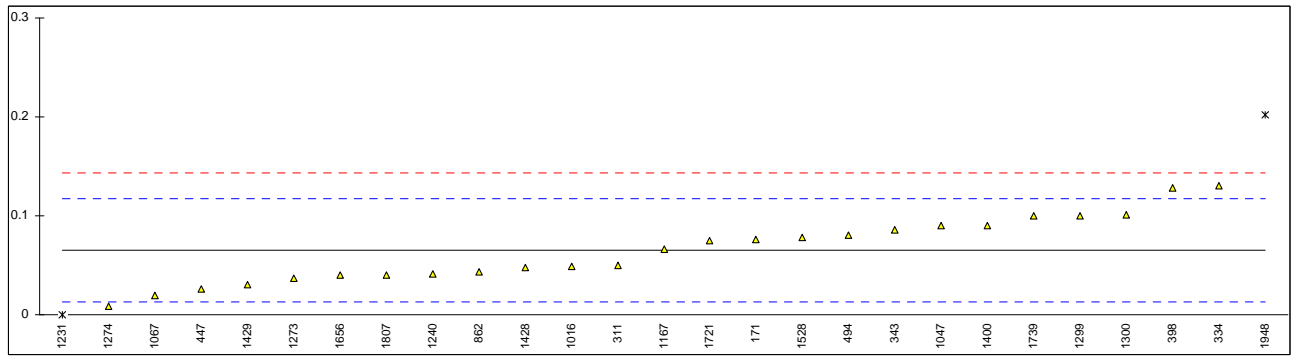
Determination of di-Glycerides on sample #11036; results in %M/M

lab	method	value	mark	z(targ)	remarks
150		----		----	
171	EN14105	0.0831		-2.06	
311	EN14105	0.13		0.48	
312		----		----	
334	EN14105	0.14		1.02	
343	EN14105	0.127		0.31	
398	EN14105	0.049	DG(0.05)	-3.91	
447	EN14105	0.1007		-1.11	
494	EN14105	0.10		-1.15	
540		----		----	
657		----		----	
663		----		----	
862	EN14105	0.072		-2.66	
863		----		----	
1016	EN14105	0.130		0.48	
1017		----		----	
1033		----		----	
1047	EN14105	0.13		0.48	
1059		----		----	
1067	EN14105	0.14		1.02	
1080		----		----	
1108		----		----	
1167	EN14105	0.071		-2.72	
1195		----		----	
1199		----		----	
1227		----		----	
1231	EN14105	0.105		-0.88	
1240	EN14105	0.160		2.10	
1273	EN14105	0.123		0.10	
1274	EN14105	0.0495	DG(0.05)	-3.88	
1278		----		----	
1286		----		----	
1290		----		----	
1299	EN14105	0.128		0.37	
1300	EN14105	0.1521		1.67	
1316		----		----	
1397		----		----	
1400	EN14105	0.13		0.48	
1407		----		----	
1419		----		----	
1427		----		----	
1428	EN14105	0.122		0.04	
1429	EN14105	0.09		-1.69	
1441		----		----	
1528	EN14105	0.095		-1.42	
1634		----		----	
1654		----		----	
1656	EN14105	0.15		1.56	
1706		----		----	
1721	EN14105	0.12		-0.06	
1739	EN14105	0.15		1.56	
1807	EN14105	0.15		1.56	
1948	EN14105	0.131		0.53	
2160		----		----	
	normality	OK			
	n	25			
	outliers	2			
	mean (n)	0.121			
	st.dev. (n)	0.0253			
	R(calc.)	0.071			
	R(EN14105:11)	0.052			Compare R( EN14103:03)=0.048



Determination of tri-Glycerides on sample #11036; results in %M/M

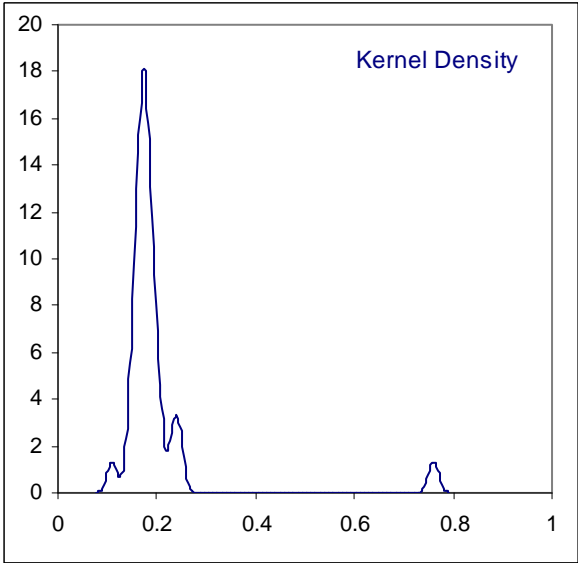
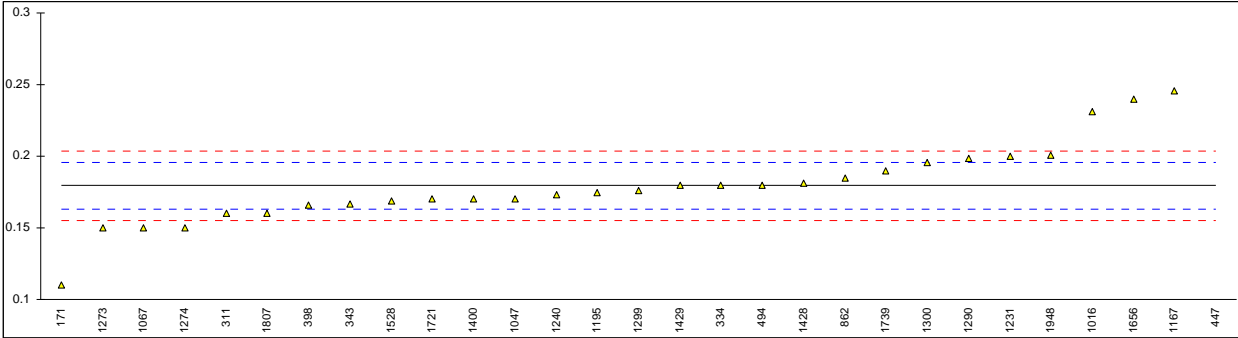
lab	method	value	mark	z(targ)	remarks
150		----		----	
171	EN14105	0.0766		0.43	
311	EN14105	0.05		-0.59	
312		----		----	
334	EN14105	0.13		2.49	
343	EN14105	0.0863		0.81	
398	EN14105	0.128		2.41	
447	EN14105	0.0265		-1.49	
494	EN14105	0.08		0.56	
540		----		----	
657		----		----	
663		----		----	
862	EN14105	0.043		-0.86	
863		----		----	
1016	EN14105	0.049		-0.63	
1017		----		----	
1033		----		----	
1047	EN14105	0.09		0.95	
1059		----		----	
1067	EN14105	0.02		-1.74	
1080		----		----	
1108		----		----	
1167	EN14105	0.066		0.03	
1195		----		----	
1199		----		----	
1227		----		----	
1231	EN14105	0.0	ex	-2.51	Result excluded, zero is not a real value
1240	EN14105	0.041		-0.94	
1273	EN14105	0.037		-1.09	
1274	EN14105	0.0083		-2.19	
1278		----		----	
1286		----		----	
1290		----		----	
1299	EN14105	0.100		1.33	
1300	EN14105	0.1010		1.37	
1316		----		----	
1397		----		----	
1400	EN14105	0.09		0.95	
1407		----		----	
1419		----		----	
1427		----		----	
1428	EN14105	0.048		-0.67	
1429	EN14105	0.03		-1.36	
1441		----		----	
1528	EN14105	0.078		0.49	
1634		----		----	
1654		----		----	
1656	EN14105	0.04		-0.98	
1706		----		----	
1721	EN14105	0.075		0.37	
1739	EN14105	0.10		1.33	
1807	EN14105	0.04		-0.98	
1948	EN14105	0.202	G(0.05)	5.26	
2160		----		----	
	normality	OK			
	n	25			
	outliers	1			
	mean (n)	0.065			
	st.dev. (n)	0.0330			
	R(calc.)	0.092			
	R(EN14105:11)	0.073			Compare R( EN14103:03)=0.078



Determination of Free Glycerol on sample #11036; results in %M/M

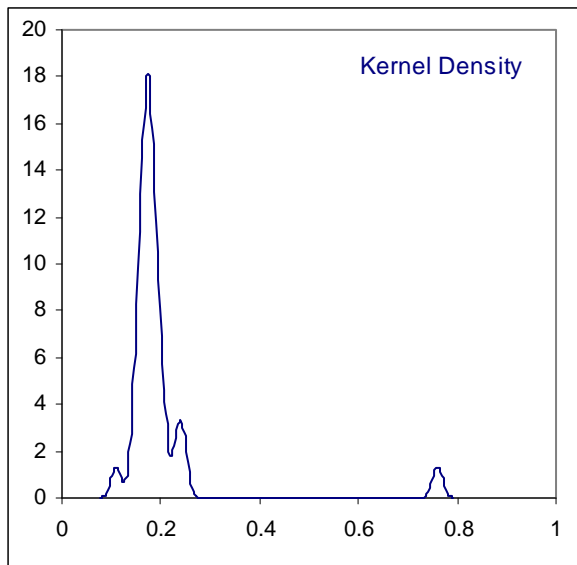
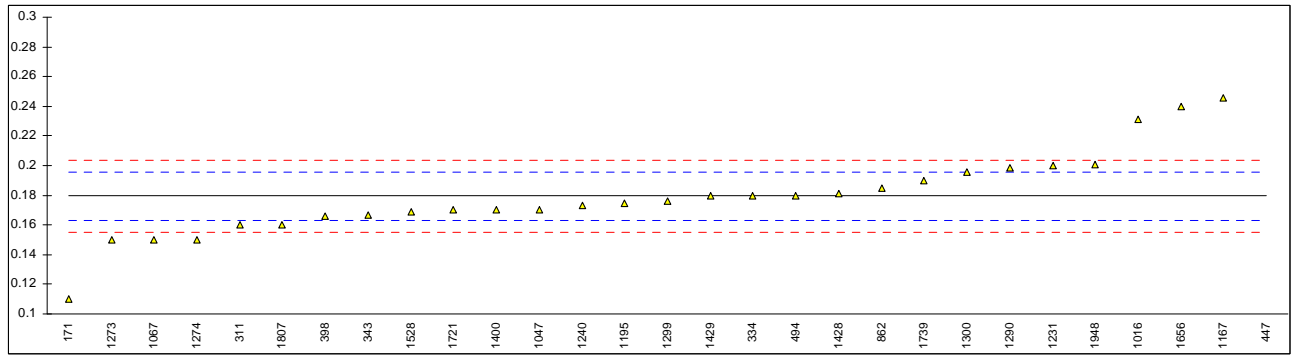
lab	method	value	mark	z(targ)	remarks
150		----		----	
171	EN14105	0.0039		-0.34	
311	EN14105	<0.01		----	
312		----		----	
334	EN14105	0.01		2.11	
343	EN14105	<0.01		----	
398	EN14105	0.004		-0.30	
447	EN14105	0.0013		-1.39	
494	EN14105	0.01		2.11	
540		----		----	
657		----		----	
663		----		----	
862	EN14105	0.004		-0.30	
863		----		----	
1016	EN14105	<0.01		----	
1017		----		----	
1033		----		----	
1047	EN14105	0.006		0.50	
1059		----		----	
1067	EN14105	<0.01		----	
1080		----		----	
1108		----		----	
1167	EN14105	0.00	ex	-1.91	Excluded, zero is not a real value
1195	Ea 6-51	0.001079		-1.48	
1199		----		----	
1227		----		----	
1231	EN14105	0.0	ex	-1.91	Excluded, zero is not a real value
1240	EN14105	0.004		-0.30	
1273	EN14105	0.00137		-1.36	
1274	EN14105	0.0047		-0.02	
1278		----		----	
1286		----		----	
1290	in house	0.002		-1.11	
1299	EN14105	0.005		0.10	
1300	EN14105	0.0006		-1.67	
1316		----		----	
1397		----		----	
1400	EN14105	0.01		2.11	
1407		----		----	
1419		----		----	
1427		----		----	
1428	EN14105	0.0023		-0.99	
1429	EN14105	0.009		1.71	
1441		----		----	
1528	EN14105	0.006		0.50	
1634		----		----	
1654		----		----	
1656	EN14105	0.002		-1.11	
1706		----		----	
1721	EN14105	<0.1		----	
1739	EN14105	0.007		0.90	
1807	EN14105	<0.01		----	
1948	EN14105	0.0056		0.34	
2160		----		----	
	normality	OK			
	n	21			
	outliers	0			
	mean (n)	0.0048			
	st.dev. (n)	0.00306			
	R(calc.)	0.0086			
	R(EN14105:11)	0.0070			Compare R( EN14103:03)=0.0058





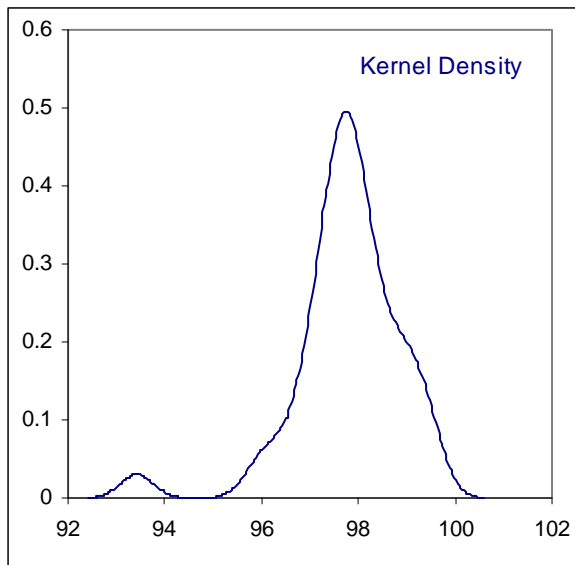
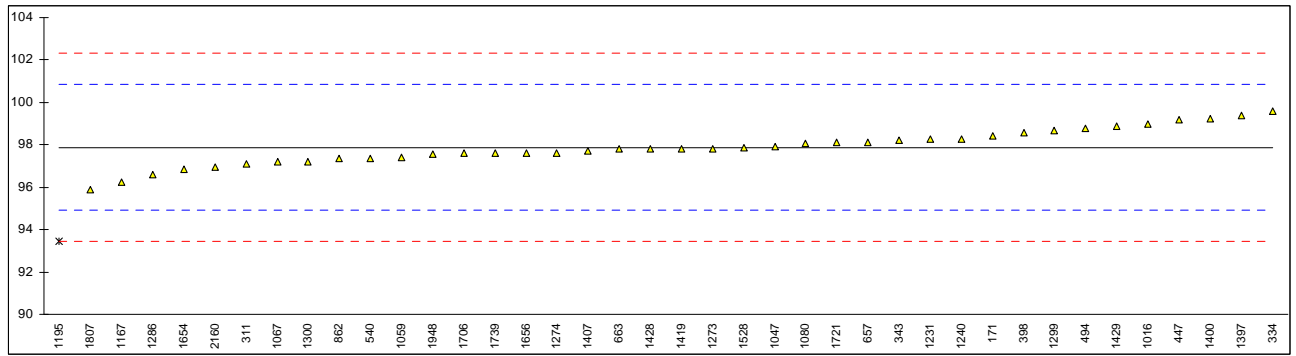
Determination of Total Glycerol on sample #11036; results in %M/M

lab	method	value	mark	z(targ)	remarks
150		----		----	
171	EN14105	0.11		-8.59	
311	EN14105	0.16		-2.40	
312		----		----	
334	EN14105	0.18		0.07	
343	EN14105	0.167		-1.54	
398	EN14105	0.166		-1.66	
447	EN14105	0.76	G(0.01)	71.86	
494	EN14105	0.18		0.07	
540		----		----	
657		----		----	
663		----		----	
862	EN14105	0.185		0.69	
863		----		----	
1016	EN14105	0.231		6.39	
1017		----		----	
1033		----		----	
1047	EN14105	0.17		-1.16	
1059		----		----	
1067	EN14105	0.15		-3.64	
1080		----		----	
1108		----		----	
1167	EN14105	0.246		8.24	
1195	INH-1456	0.1744		-0.62	
1199		----		----	
1227		----		----	
1231	EN14105	0.20		2.55	
1240	EN14105	0.173		-0.79	
1273	EN14105	0.15		-3.64	
1274	EN14105	0.15		-3.64	
1278		----		----	
1286		----		----	
1290	in house	0.1983		2.34	
1299	EN14105	0.176		-0.42	
1300	EN14105	0.1957		2.02	
1316		----		----	
1397		----		----	
1400	EN14105	0.17		-1.16	
1407		----		----	
1419		----		----	
1427		----		----	
1428	EN14105	0.181		0.20	
1429	EN14105	0.18		0.07	
1441		----		----	
1528	EN14105	0.169		-1.29	
1634		----		----	
1654		----		----	
1656	EN14105	0.24		7.50	
1706		----		----	
1721	EN14105	0.17		-1.16	
1739	EN14105	0.19		1.31	
1807	EN14105	0.16		-2.40	
1948	EN14105	0.201		2.67	
2160		----		----	
	normality	OK			
	n	28			
	outliers	1			
	mean (n)	0.179			
	st.dev. (n)	0.0281			
	R(calc.)	0.079			
	R(EN14105:11)	0.023			Compare R( EN14103:03)=0.070



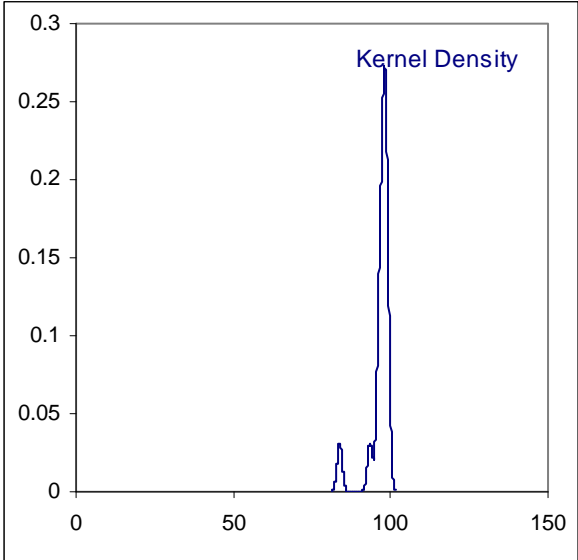
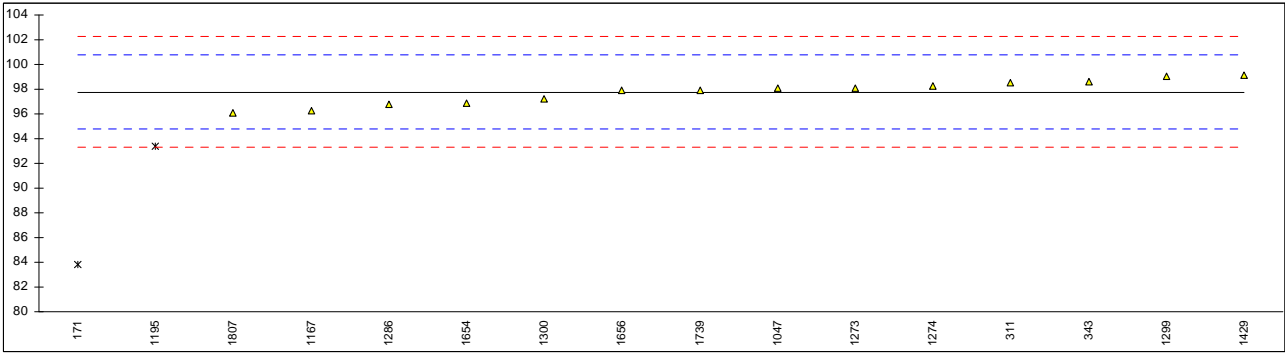
## Determination of Total Ester content (uncorrected) on sample #11036; results in %M/M

lab	method	value	mark	z(targ)	remarks
150		----		----	
171	EN14103	98.4		0.35	
311	EN14103	97.1		-0.53	
312		----		----	
334	EN14103	99.6		1.15	
343	EN14103	98.2		0.21	
398	EN14103	98.58		0.47	
447	EN14103	99.2		0.88	
494	EN14103	98.8		0.62	
540	EN14103	97.354		-0.36	
657	EN14103	98.1		0.14	
663	EN14103	97.8		-0.06	
862	EN14103	97.33		-0.37	
863		----		----	
1016	EN14103	98.98		0.74	
1017		----		----	
1033		----		----	
1047	EN14103	97.9		0.01	
1059	EN14103	97.4		-0.33	
1067	EN14103	97.2		-0.46	
1080	in house	98.08		0.13	
1108		----		----	
1167	EN14103	96.22		-1.12	
1195	EN14103	93.4247	G(0.01)	-3.00	
1199		----		----	
1227		----		----	
1231	EN14103	98.25		0.25	
1240	EN14103	98.27		0.26	
1273	EN14103	97.83		-0.04	
1274	EN14103	97.6		-0.19	
1278		----		----	
1286	EN14103	96.577		-0.88	
1290		----		----	
1299	EN14103	98.68		0.53	
1300	EN14103	97.205		-0.46	
1316		----		----	
1397	EN14103	99.4		1.02	
1400	EN14103	99.23		0.91	
1407	EN14103	97.7		-0.12	
1419	EN14103	97.83		-0.04	
1427		----		----	
1428	EN14103	97.8		-0.06	
1429	EN14103	98.9		0.68	
1441		----		----	
1528	EN14103	97.86		-0.02	
1634		----		----	
1654	EN14103	96.83		-0.71	
1656	EN14103	97.6		-0.19	
1706	EN14103	97.59		-0.20	
1721	EN14103	98.1		0.14	
1739	EN14103	97.6		-0.19	
1807	EN14103	95.9		-1.34	
1948	EN14103	97.57		-0.21	
2160	EN14103	96.96		-0.62	
	normality	OK			
	n	39			
	outliers	1			
	mean (n)	97.885			
	st.dev. (n)	0.8427			
	R(calc.)	2.360			
	R(EN14103:11)	4.160			Compare R( EN14103:03)=3.1



Determination of Total Ester content (corr. Acc. CEN rev. TF/N39) on sample #11036; results in %M/M

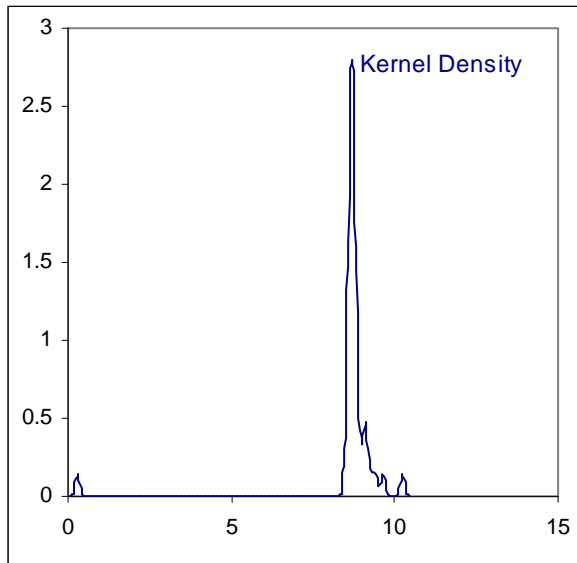
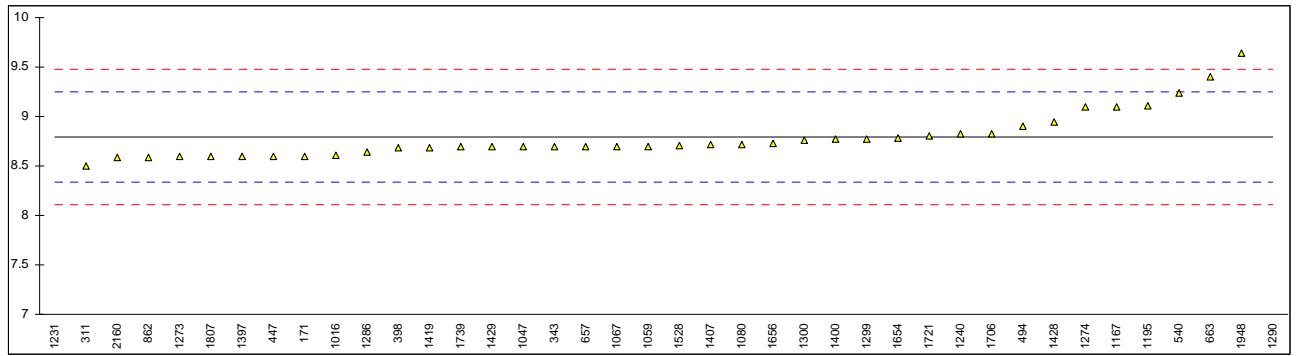
lab	method	value	mark	z(targ)	remarks
150		----		----	
171	EN14103	83.8	ex	-9.40	Excluded, corrected value is lower than uncorrected value
311	EN14103	98.5		0.49	
312		----		----	
334		----		----	
343	EN14103	98.6		0.56	
398		----		----	
447		----		----	
494		----		----	
540		----		----	
657		----		----	
663		----		----	
862		----		----	
863		----		----	
1016		----		----	
1017		----		----	
1033		----		----	
1047	EN14103	98.1		0.22	
1059		----		----	
1067		----		----	
1080		----		----	
1108		----		----	
1167	EN14103	96.22		-1.04	
1195	EN14103	93.4247	G(0.05)	-2.92	
1199		----		----	
1227		----		----	
1231		----		----	
1240		----		----	
1273	EN14103	98.1		0.22	
1274	EN14103	98.3		0.36	
1278		----		----	
1286	EN14103	96.823		-0.64	
1290		----		----	
1299	EN14103	99.07		0.88	
1300	EN14103	97.230		-0.36	
1316		----		----	
1397		----		----	
1400		----		----	
1407		----		----	
1419		----		----	
1427		----		----	
1428		----		----	
1429	EN14103	99.1		0.90	
1441		----		----	
1528		----		----	
1634		----		----	
1654	EN14103	96.83		-0.63	
1656	EN14103	97.9		0.09	
1706		----		----	
1721		----		----	
1739	EN14103	97.9		0.09	
1807	EN14103	96.1		-1.12	
1948		----		----	
2160		----		----	
	normality	OK			
	n	14			
	outliers	1			
	mean (n)	97.769			
	st.dev. (n)	0.9797			
	R(calc.)	2.743			
	R(EN14103:11)	4.160			Compare R( EN14103:03)=3.1



Determination of Linolenic Acid Methyl Ester content on sample #11036; results in %M/M

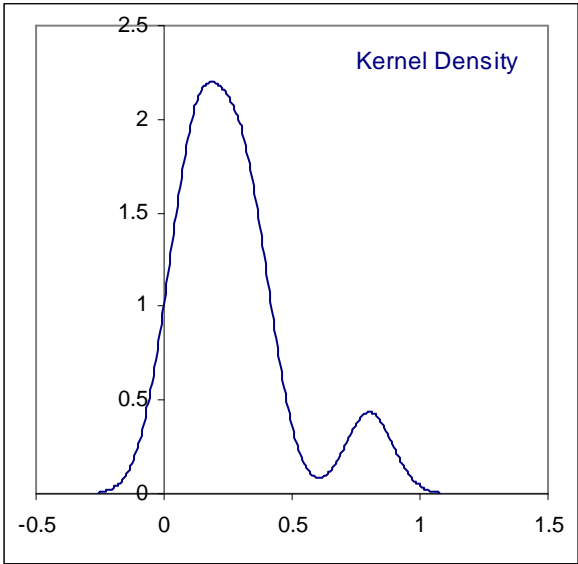
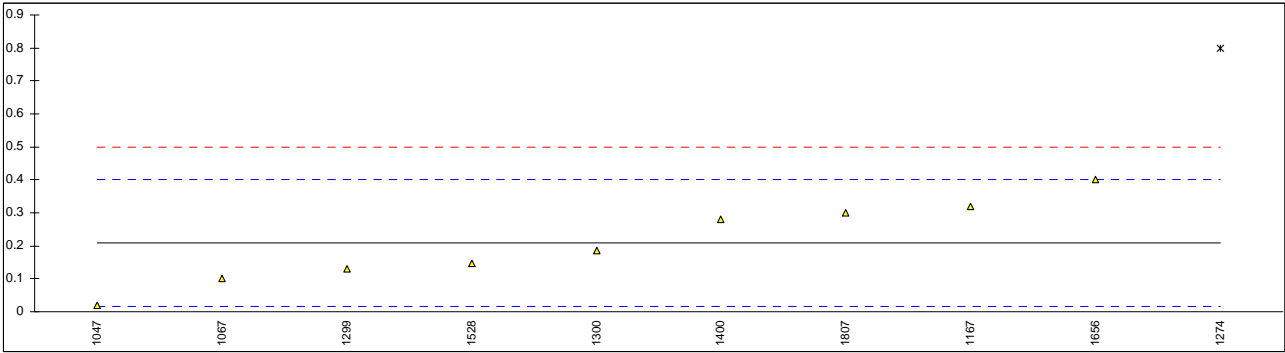
lab	method	value	mark	z(targ)	remarks
150		----		----	
171	EN14103	8.6		-0.84	
311	EN14103	8.5		-1.27	
312		----		----	
334		----		----	
343	EN14103	8.7		-0.40	
398	EN14103	8.68		-0.49	
447	EN14103	8.6		-0.84	
494	EN14103	8.9		0.48	
540	EN14103	9.243		1.98	
657	EN14103	8.7		-0.40	
663	EN14103	9.4		2.67	
862	EN14103	8.59		-0.88	
863		----		----	
1016	EN14103	8.61		-0.79	
1017		----		----	
1033		----		----	
1047	EN14103	8.7		-0.40	
1059	EN14103	8.7		-0.40	
1067	EN14103	8.7		-0.40	
1080	in house	8.72		-0.31	
1108		----		----	
1167	EN14103	9.10		1.36	
1195	EN14103	9.1049		1.38	
1199		----		----	
1227		----		----	
1231	EN14103	0.285	G(0.01)	-37.28	
1240	EN14103	8.83		0.17	
1273	EN14103	8.60		-0.84	
1274	EN14103	9.1		1.36	
1278		----		----	
1286	EN14103	8.64		-0.66	
1290	in house	10.24	G(0.01)	6.35	
1299	EN14103	8.77		-0.09	
1300	EN14103	8.761		-0.13	
1316		----		----	
1397	EN14103	8.6		-0.84	
1400	EN14103	8.77		-0.09	
1407	EN14103	8.72		-0.31	
1419	EN14103	8.68		-0.49	
1427		----		----	
1428	EN14103	8.95		0.70	
1429	EN14103	8.7		-0.40	
1441		----		----	
1528	EN14103	8.71		-0.35	
1634		----		----	
1654	EN14103	8.78		-0.05	
1656	EN14103	8.73		-0.27	
1706	EN14103	8.83		0.17	
1721	EN14103	8.8		0.04	
1739	EN14103	8.7		-0.40	
1807	EN14103	8.6		-0.84	
1948	EN14103	9.64		3.72	
2160	EN14103	8.59		-0.88	
	normality	not OK			
	n	38			
	outliers	2			
	mean (n)	8.791			
	st.dev. (n)	0.2402			
	R(calc.)	0.672			
	R(EN14103:11)	0.639			Compare R( EN14103:03)=2.754





## Determination of Polyunsaturated Methyl Esters content on sample #11036; results in %M/M

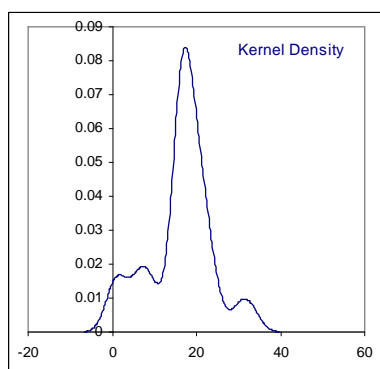
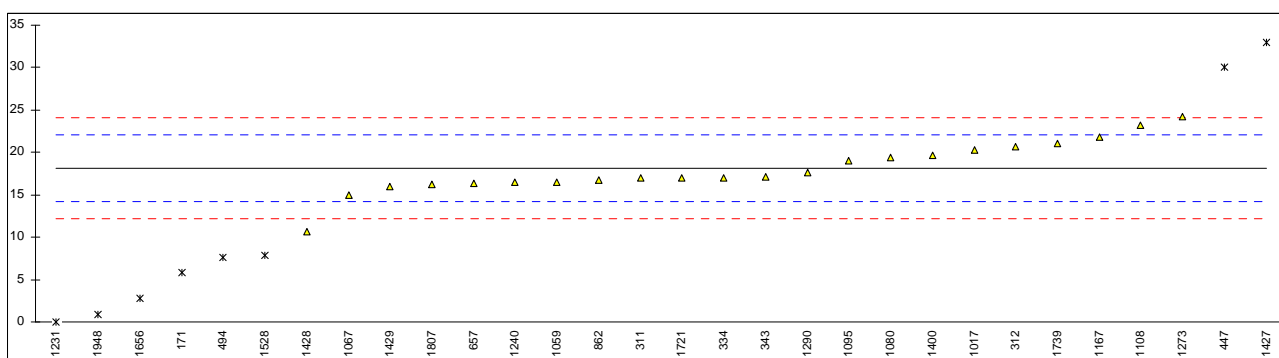
lab	method	value	mark	z(targ)	remarks
150		----		----	
171	EN14103Mod	<0.1		<-1.13	
311	EN15779	<0.7		<5.09	
312		----		----	
334		----		----	
343	EN15779	<0.3		<0.94	
398	EN15779	<0.1		<-1.13	
447		----		----	
494	INH-VI	<0.01		<-2.06	False negative?
540		----		----	
657	EN14103	<0.1		<-1.13	
663		----		----	
862		----		----	
863		----		----	
1016		----		----	
1017		----		----	
1033		----		----	
1047	EN15779	0.02		-1.96	
1059		----		----	
1067	EN15779	0.1		-1.13	
1080		----		----	
1108		----		----	
1167	EN15779	0.318		1.13	
1195		----		----	
1199		----		----	
1227		----		----	
1231		----		----	
1240		----		----	
1273		----		----	
1274	EN15779	0.80	D(0.05)	6.13	
1278		----		----	
1286		----		----	
1290		----		----	
1299	in house	0.13		-0.82	
1300	EN15779	0.187		-0.23	
1316		----		----	
1397		----		----	
1400	EN15779	0.28		0.74	
1407		----		----	
1419		----		----	
1427		----		----	
1428		----		----	
1429		----		----	
1441		----		----	
1528	in house	0.147		-0.64	
1634		----		----	
1654		----		----	
1656	EN15779	0.40		1.98	
1706		----		----	
1721		----		----	
1739		----		----	
1807	EN15779	0.3	C	0.94	First reported 6.7
1948		----		----	
2160		----		----	
	normality	OK			
	n	9			
	outliers	1			
	mean (n)	0.209			
	st.dev. (n)	0.1224			
	R(calc.)	0.343			
	R(EN15779:09)	0.270			



Determination of Total Contamination on sample #11037; results in mg/kg

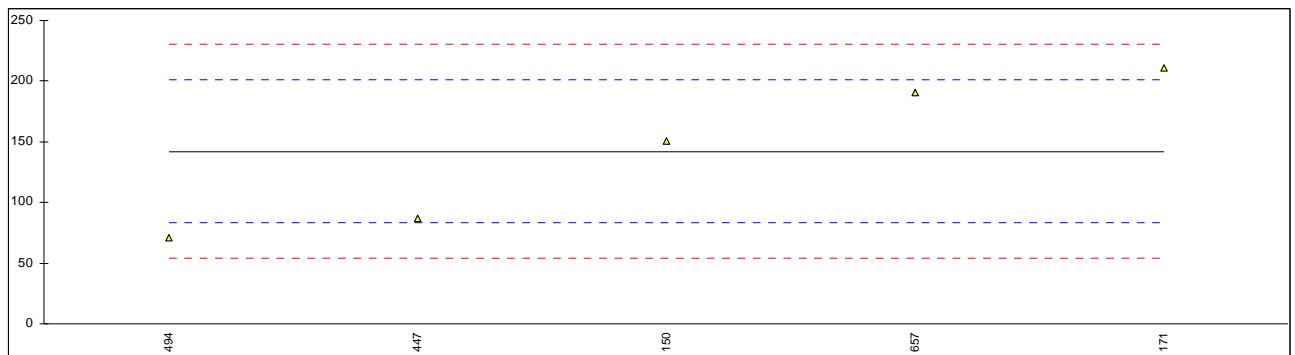
lab	method	value	mark	z(targ)	remarks
171	EN12662	5.7792	ex	-6.42	Result excluded see paragraph 4.1
311	EN12662	17		-0.75	
312	EN12662	20.7		1.12	
334	EN12662	17.0		-0.75	filter blocked after 700 mL
343	EN12662	17.08		-0.71	
447	EN12662	30.1	DG(0.05)	5.86	
494	EN12662	7.59	ex	-5.50	Result excluded see paragraph 4.1
540	EN12662	n.a.		-----	filter blocked after 535 mL
657	EN12662	16.3		-1.10	
862	EN12662	16.69		-0.91	
1017	EN12662	20.33		0.93	
1033	IP440	n.a.		-----	filter blocked after 380 mL
1059	EN12662	16.5		-1.00	
1067	EN12662	14.96		-1.78	
1080	EN12662	19.4		0.46	
1095	EN12662	19.0		0.26	
1108	EN12662	23.2		2.38	
1167	EN12662	21.8		1.67	
1199		-----		-----	
1231	EN12662	0.0008	U	-9.33	Result excluded see paragraph 4.1, probably reported in other unit
1240	EN12662	16.44		-1.03	
1273	EN12662	24.25		2.91	
1290	EN12662	17.57		-0.46	
1400	EN12662	19.66		0.59	
1427	EN12662	33	DG(0.05)	7.33	
1428	EN12662	10.6	G(0.05)	-3.98	
1429	EN12662	16		-1.25	
1528	EN12662	7.81	ex	-5.39	Result excluded see paragraph 4.1
1656	EN12662	2.8	ex	-7.92	Result excluded see paragraph 4.1
1721	EN12662	17.0		-0.75	
1739	EN12662	21.1		1.32	
1807	EN12662	16.2		-1.15	
1948	EN12662	0.91	C, ex	-8.87	Result excluded see paragraph 4.1, first reported 2.58

normality not OK  
n 21  
outliers 3 Spike  
mean (n) 18.485 15.1 recovery <122%  
st.dev. (n) 2.5832  
R(calc.) 7.233  
R(EN12662:08) 5.545



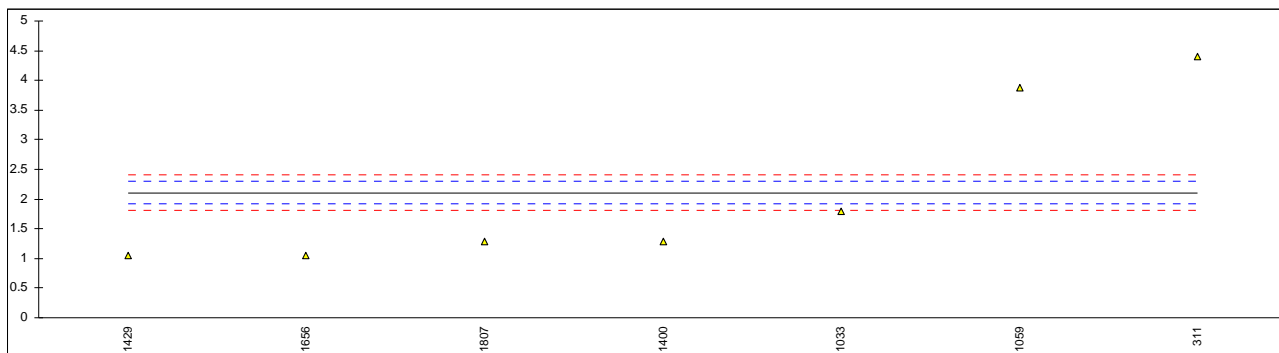
Determination of Cold Soak Filter Test on sample #11038; results in s

lab	method	value	mark	z(targ)	remarks
150	D7501	151		0.30	undiluted
171	D7501	210.55		2.33	undiluted
311	D6751A1	>720		-----	20mL, undiluted
343	IP387B	>720		-----	undiluted
447	D7501	86.9		-1.88	undiluted
494	D6751A1	70.9		-2.42	undiluted
540		-----		-----	
657	D6751A1	191		1.67	undiluted
1033		-----		-----	
1059		-----		-----	
1067		-----		-----	
1167		-----		-----	
1400		-----		-----	
1427		-----		-----	
1429		-----		-----	
1656		-----		-----	
1807		-----		-----	
normality		OK			
n		5			
outliers		0			
mean (n)		142.07			
st.dev. (n)		61.791			
R(calc.)		173.01			
R(D6751A1:09)		82.28			



Determination of Filter Blocking Tendency on sample #11038;

lab	method	value	mark	z(targ)	remarks
150		----		----	
171		----		----	
311	IP387B	4.40		23.43	20mL, undiluted
343	IP387B	>720		----	undiluted
447		----		----	
494		----		----	
540		----		----	
657		----		----	
1033	IP PM-EA	1.8		-3.15	<u>10:1 diluted</u>
1059	D2068/IP387	3.88		18.11	80mL, undiluted
1067		----		----	
1167		----		----	
1400	IP PM-EA	1.29		-8.37	<u>10:1 diluted</u>
1427		----		----	
1429	IP PM-EA	1.05		-10.82	<u>10:1 diluted</u>
1656	IP PM-EA	1.05		-10.82	unknown whether diluted or undiluted sample was used
1807	D2068	1.29		-8.37	undiluted
normality		not OK			
n		7			
outliers		0			
mean (n)		2.109			
st.dev. (n)		1.4180			
R(calc.)		3.971			
R(IP387B:08)		0.272			



## **APPENDIX 2**

### **Number of participants per country**

1 lab in FRANCE  
1 lab in ITALY  
1 lab in GERMANY  
1 lab in ARGENTINA  
1 lab in SINGAPORE  
1 lab in BELGIUM  
1 lab in POLAND  
1 lab in SLOVENIA  
1 lab in HUNGARY  
1 lab in PHILIPPINES  
1 lab in HONG KONG  
1 lab in CZECH REPUBLIC  
1 lab in ESTONIA  
1 lab in SWEDEN  
1 lab in CROATIA  
1 lab in SLOVAK REPUBLIC  
1 lab in ROMANIA  
1 lab in LATVIA  
2 labs in U.S.A.  
2 labs in THAILAND  
2 labs in AUSTRIA  
3 labs in P.R. of CHINA  
3 labs in GREECE  
3 labs in PORTUGAL  
4 labs in THE NETHERLANDS  
4 labs in UNITED KINGDOM  
5 labs in TURKEY  
8 labs in SPAIN

## APPENDIX 3

### Abbreviations:

C	= final result after checking of first reported suspect result
D(0.01)	= outlier in Dixon's outlier test
D(0.05)	= straggler in Dixon's outlier test
G(0.01)	= outlier in Grubbs' outlier test
G(0.05)	= straggler in Grubbs' outlier test
DG(0.01)	= outlier in Double Grubbs' outlier test
DG(0.05)	= straggler in Double Grubbs' outlier test
ex	= excluded from calculations
S	= scope of the reported method is not applicable
U	= reported in different unit
n.a.	= not applicable
SDS	= Safety Data Sheet

### Literature:

- 1 iis Interlaboratory Studies, Protocol for the Organisation, Statistics & Evaluation, January 2010
- 2 ASTM E178-02
- 3 ASTM E1301-03
- 4 ISO13528-05
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- 6 ISO 5725, parts 1-6, 1994
- 7 M. Thompson and R. Wood, J. AOAC Int, 76, 926, (1993)
- 8 W.J. Youden and E.H. Steiner, Statistical Manual of the AOAC, (1975)
- 9 IP 367/84
- 10 DIN 38402 T41/42
- 11 P.L. Davies, Fr. Z. Anal. Chem, 331, 513, (1988)
- 12 J.N. Miller, Analyst, 118, 455, (1993)
- 13 Analytical Methods Committee Technical Brief, No4 January 2001
- 14 The Royal Society of Chemistry 2002, Analyst 2002, 127 page1359-1364, P.J. Lowthian and M. Thompson. (see <http://www.rsc.org/suppdata/an/b2/b205600n/>)
- 15 EN14214:2003 Annex B